## COMMERCIAL MOTOR

FRIDAY, JUNE 2, 1961 ONE SHILLING

SPECIALIZED MUNICIPAL TRANSPORT



A MAMMOTH MAJOR loading sulphuric acid in the works of F. W. Berk & Co. Ltd.—one of 350 A.E.C.'s operated by Harold Wood.

# Leading operators choose A.E.C



"In our work we couldn't afford anything but the best" report Harold Wood & Sons Ltd. "and as you would expect, the best was found to be the cheapest in the long run. Because of their first-class engineering, A.E.C.'s give us virtually no trouble, they need less maintenance and they keep our costs down all round."

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# For Cabs and Bodies METALASTIK MOUNTINGS

Metalastik mountings play a double part in damping out vibration and shocks and reducing noise level. They help to give a better ride to the load which may range from the injured in an ambulance to sensitive electronic equipment and they prolong the life of coachwork and tanks by reducing local racking stresses.

The Metacone mounting is used extensively for widely different types of body. Providing substantial deflections with high load capacity, its progressive action and inherent damping are of great value.

Specially designed by Metalastik after long study of the problems involved in mounting cabs, the C.R. mounting is fitted by leading vehicle manufacturers. It reduces transmitted noise, softens shocks and controls rebound. There are many other mountings available. As a trunnion mounting or pivot for tanks, the Metalastik Ultra-Duty bush permits large torsional deflections and supports heavy radial loads. Cushyfoot mountings are ideal for mobile generators, compressors etc., and for lighter loads there is the low-height equi-frequency mounting with built-in rebound control as used for the sub-frame on the Rover 3-litre car.

Ultra-Duty bushes are employed for mounting aluminium tanks by Thompson Bros. (Bilston) Ltd. The Dennis ambulance chassis incorporates eight Metacone mountings to give smoother riding for the injured. Metacone mountings are used on the Tecalemit crashtender for cab and tank but they are larger than those on the ambulance because of severe shock loads on cross-country travel.





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Over 40 years experience in design and production!

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used by over 1000 Public Authorities



'BANTAM' 10-12 cu. yd. Dual-Tip Collector.



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EXPORT DIVISION: ROOTES LTD. DEVONSHIRE HOUSE PICCADILLY LONDON W.I

Continuing their policy of designing and building Road Tankers for special as well as Standard purposes Andrews Bros. are now constructing Trailers for the Bulk collection of milk from Dairy Farms under the Milk Marketing Board Scheme.

New problems in bulk liquid transport are continually arising as new liquids are developed by chemists and produced by Refineries and Distilleries.

The vast experience of Andrews Bros. is invaluable in the solution of these problems and this service is available to you.

Whatever your requirements may be we can build the perfect tanker for the job and can offer quick deliveries at very competitive prices.



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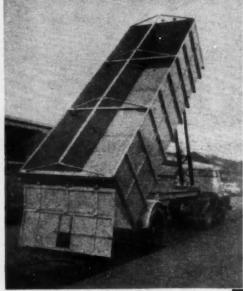




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## YOU BUY YEARS OF EXPERIENCE



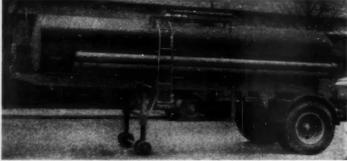
Hands 12 ton Bulk Grain Carrier with Hands Universal Automatic Coupling Gear, with twin front end rams, Tipping to 45°.

1,500 gal. Fuel Oil Tanker with S A E king pin, 2 line air brakes operating overseas.

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BARIMAR tackles a fractured 8-tonner

The "flying carpet" is a figment of the imagination, but the flying "apron" is tangible and real—it is the 8-ton component of an electrically operated shearing machine, used by an important national concern for cutting thick sections of steel.

The first picture reveals a fracture in the "apron" where the two bearing caps fit, also the damage to the caps themselves. The breakdown was serious—vital orders were held up and work was at a standstill. Fortunately the owners remembered Barimar, as they and their associated companies had repeatedly used the Barimar Scientific Welding Service in the past and they knew it as a service that had proved itself time and again. So there was no hesitation in sending the "casualty" several hundred miles on a "flying" trip to Barimar. "Flying"



is the right word, for not a moment was lost in getting the "apron" to the Barimar Works in London. The repairs to the damaged casting were put in hand immediately. Expert welders worked on it continuously until, within a week, the "apron" was ready to go back into service—soundly welded, strengthened, thoroughly tested and accurate, the caps fitting perfectly.

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MORAL: When urgency is vitalwhether near or far, ask Barimar.



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or tapers worn.

TRANSMISSION: Cracked or broken.

geathor and axle catings, damaged gear
teeth, worn splines or tapers, fractured
shafts cracked differential cauings.

BARIMAR—THE WORLD'S SCIENTIFIC WELDING ENGINEERS





 Single ram model for front body mounting.



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Designed for the Albion 'Chief ain' Chassis, this platform body is constructed throughout in Homalloy Light Alloy. It is fitted with a special 19' x 7' corrugated floor with tread plate on top.

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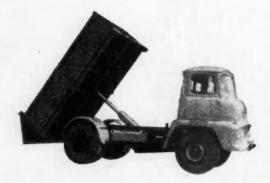


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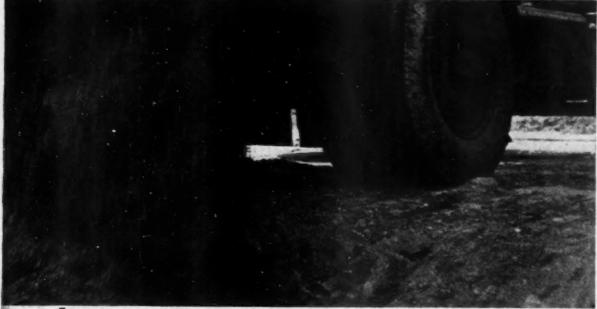
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If you have a bodybuilding problem to which everyone else says "can't be done", have a word with Adlards. Jet are glad that they did.

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For free repetition of doubtful words telephone "TELEGRAMS ENQUIRY" or call, with this form, 8 or C at office of delivery. Other enquiries should be accompanied by this form, and, if possible, the envelope. C

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TALKING BOX VANS

# "...The Bonallack Metal Van Body is The best you can get..."

BONALLACK CASE HISTORY NUMBER 59/11621



"There is no doubt about our opinion that the Bonallack bodies in the Marsh & Baxter fleet are giving us satisfaction and they look good on the road.

We reckon they convey the quality impression that is appropriate for what we make in our factories.

'Without a doubt' says our Transport Manager, 'the Bonallack metal van body is the best you can get for our work and conditions.'"

Photo

One of the Bonallack Light Alloy Insulated Vans operated by Messrs. Marsh & Baxter Limited.

## BONALLACK

ESTD. 1825

BONALLACK & SONS LTD, NEVENDON WORKS

BASILDON, ESSEX. TEL 20481 (Ten Lines)

A BONALLACK BODY

AUTHORISED FITTING AGENTS FOR TECALEMIT SYNDROMIC AND A.C.L. CHASSIS LUBRICATION SYSTEMS



Lewin Sweepmaster in Birmingham.

## NIGHT and DAY ...



Lewin Mechanical Orderly in Whitehall.

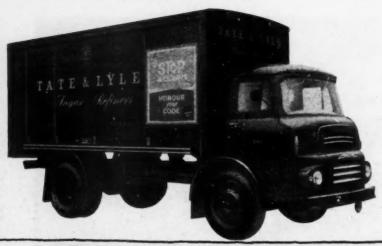
### ROAD CLEANSING

SWEEPMASTER. This heavy duty sweeper is designed for large sweeping coverage and features - Three width sweeping with really efficient vertical brush for channel and verge scarifying. Four cubic yard capacity body for long distance cleansing. Hydraulic brush suspension with automatic maintenance of sweeping pressure over varying road cambers and depressions. Wide rotary-paddle type elevator. Reliable Perkins diesel-powered Seddon chassis.

MECHANICAL ORDERLY. The Lewin Mechanical Orderly has been specially designed for the job of road sprinkling, sweeping and collection. The small overall width and manoeuvrability of this vehicle makes it especially useful in narrow thoroughfares and confined spaces. Simple controls enable the operator to deal with widely varying conditions and leave a thoroughly cleansed channel and road surface.

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ONE OF THE BROCKHOUSE COMPANIES



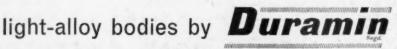


### All-round accessibility for pallet loading

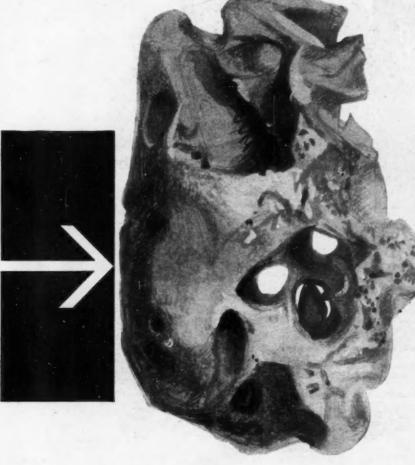
Built to the special requirements of Pease Transport Limited, the DURAMIN-engineered body shown here, on an Albion "Chieftain" chassis, was specially designed and constructed to facilitate pallet loading. It provides accessibility from both sides and the rear end, and this feature makes unloading easyhowever the van is placed in a busy street or a warehouse.

An outstanding feature of the sliding doors is that they are hung on a specially designed and robust roof rail to prevent jamming when the vehicle is parked on uneven ground. The sliding doors are in four sections and make the whole body-length accessible. Another noteworthy detail is the super-heavy-duty Duraplank floor laid with its outside edges slightly raised which promotes gentle compacting of the loads towards the centre.

When the long, trouble-free life and the usefulness of a commercial body depend on strict attention to details-depend on DURAMIN.

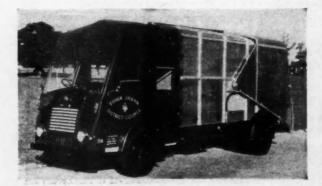


DURAMIN ENGINEERING CO. LTD., Stonefield Way, Ruislip, Middlesex Tel: Viking 3322 (5 lines). Grams: Duramin, Ruislip, also at Lydney, Gloucestershire. Tel: Lydney 208



COMPRESSION

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but it does pack a lot more refuse into a Dennis Paxit. For a vehicle that is,

reliable

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consult the British firm who have the longest experience in making compression vehicles.



**Dennis Brothers Ltd Guildford** 



DB. 24-CA.30 self-loading Dumpmaster mounted on Foden 6-wheeled chassis.

Practically every requirement in the collection, transportation and dumping of all types of refuse and waste and a wide range of process materials can be handled by Dempster Dumpster equipment.

The systems comprise a range of specially designed hydraulically-actuated units mounted on a suitable chassis and a range of purpose-

made containers

made containers.

The DEMPSTER-DUMPSTER LFW picks up, transports, and dumps containers from 2½ to 15 cu. yd capacity and net loads up to 38,000 lb.

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a long-distance compaction bulker.

The DEMPSTER-DINOSAUR loader transporter picks up, transports and tips or sets down on ground or raised dock, pre-loaded bodies of up to 40 cu. yd capacity.

All the DEMPSTER vehicles are controlled solely by the driver/operator.

One of three DB.30 Dump-master compaction bulkers mounted on Foden 8-wheeler for City of Salford

Model 22,000 T Dinosaur transfer loader mounted on Atkinson 6-wheeler.



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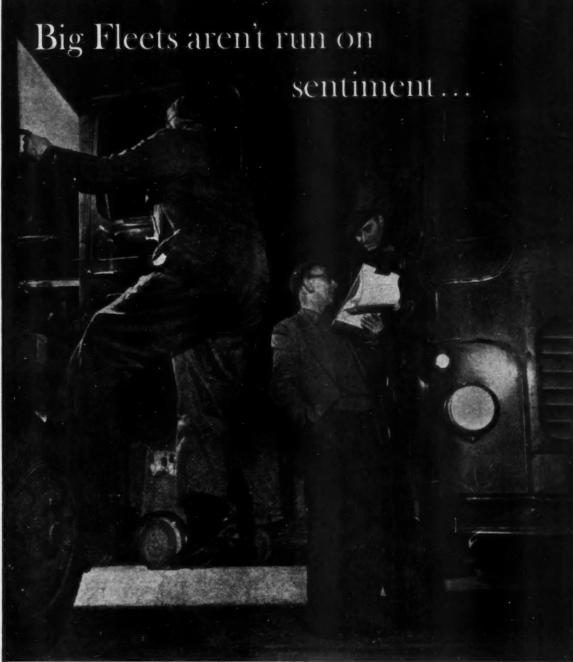


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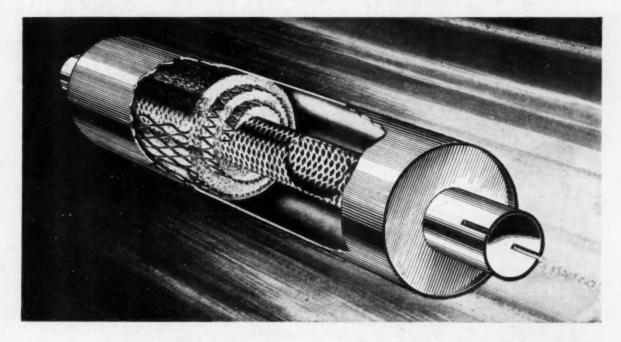
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The special adaptation for silencer manufacture of a new metal treatment process, already accepted for the protection of jet engine parts against heat

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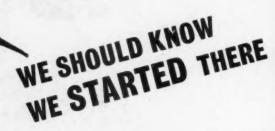
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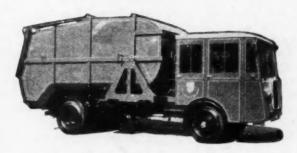
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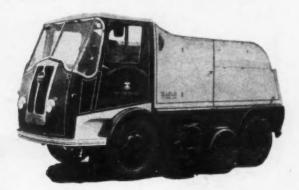
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Illustrations by courtesy of Lewin Road Sweepers Ltd., Seddon Diesel Vehicles Ltd., Shelvoke and Drewry Ltd., Yorkshire Patent Steam Wagon Co., City of Edinburgh Lighting and Cleansing Department, Urban District Council of Cheshunt, Royal Borough of New Windsor, Worsley Urban District Council.

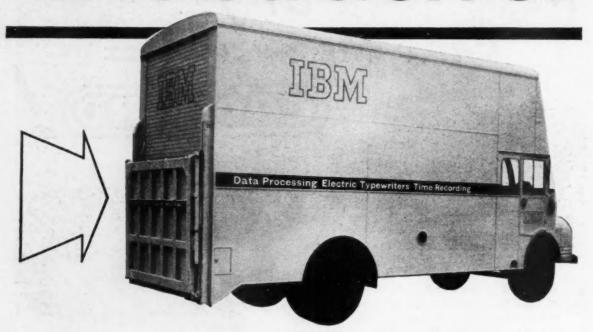
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SEMI-TRAILERS

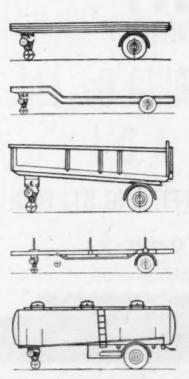
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**VERY HEAVY DUTY TOW-POLES** 



### STRAIGHT VERSION (below)

Great strength has been obtained by reinforcing the substantial tube with open sided box sectioning made of angle iron. These out-riggers help to resist bending loads, but being open aided gives a very high strength to weight ratio.

### CRANKED VERSION (above)

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**AUTOMATIC CHASSIS LUBRICATION FITTING STATION** 



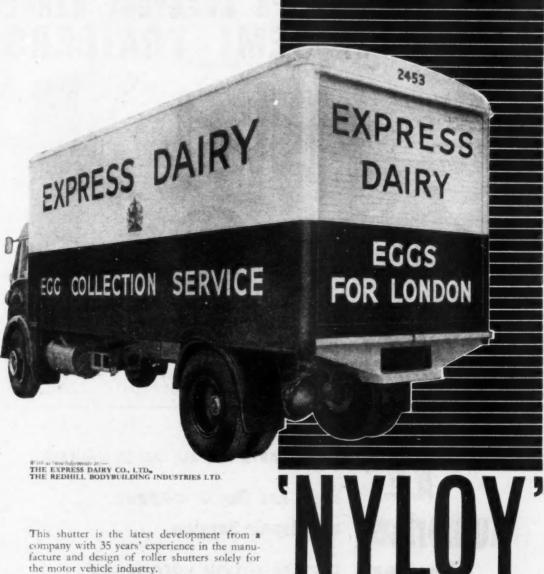
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BAT 2193 (5 lines)



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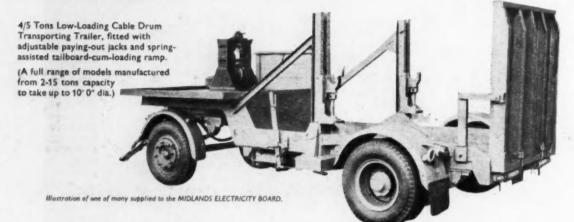
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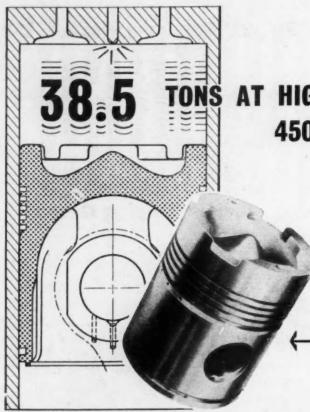
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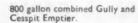
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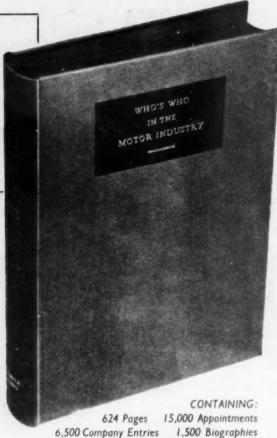
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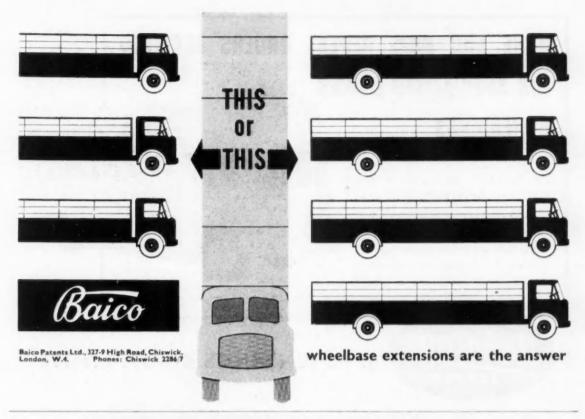
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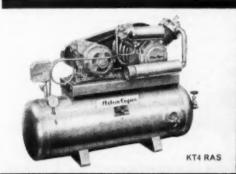
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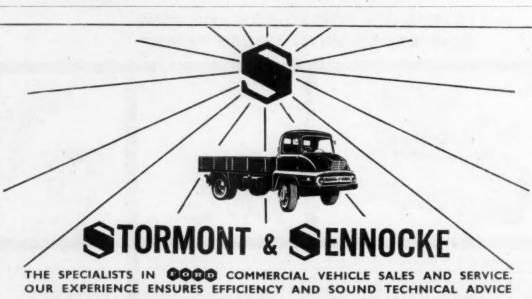
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Much will be heard of the Perkins Four 99 in municipal service in the days to come.



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JUNE 2, 1961

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# Don't Buy Licences

WHEN, recently, a C-licensee was convicted of using an unlicensed vehicle for hire or reward, it was because he had purchased an A licence after being given the impression that the A licence could be transferred to him. The magistrate, quite rightly, decided the C-licensee was a fool rather than a knave and treated him with leniency.

Now read "B-licensee" or even "A-licensee" for that unfortunate operator, substitute practically any date for the one on which he was convicted, and you have yet one more entry in the long, long list of hauliers who just do not know that a carrier's licence, whether A, B or C, cannot be transferred or assigned. How many well-intentioned operators fall foul of glib people who, with a licence disc to sell, tell them otherwise? How many more honest operators want to break the law by offering their licences for sale?

Every week *The Commercial Motor* is offered—and refuses—advertisements offering licences for sale. All that can be offered is the business and vehicles. The buyer must apply to the appropriate Licensing Authority for a licence upon take-over of the business. If he pays money for a licence disc, he has thrown that money away—the disc is just a scrap of paper to anyone but the person to whom it was issued. A vendor is, of course, entitled to place a value to his licences on the assumption that the buyer is able to have them transferred.

There is no possibility of misinterpretation of the relevant legislation. Section 179(2) of the 1960 Road Traffic Act states unequivocably: "A carrier's licence shall not be capable of being transferred or assigned." Such exceptions as are permitted are only in equity. The sub-section continues: "But provision may be made by regulations for enabling a person carrying on the business of the holder of a carrier's licence to continue for the time being to use the authorized vehicles in the event of the death, incapacity, bankruptcy or liquidation of the holder, or of the appointment of a receiver or manager in relation to the business."

# Memory-joggers

A LTHOUGH the functions it performs, and the type of vehicles it operates, are rarely to be found in other forms of transport, municipal fleet operation revolves round certain basic costing principles that are equally applicable to the operation of haulage and C-licensed vehicles as to municipal vehicles. It is to these points of common ground between the two types of transport that readers are directed by the author of an article on pages 635-637 of this issue.

Some of the points raised, although seemingly obvious, are exactly the sort which are overlooked even by the largest fleet users—let alone the smaller hauliers and traders who form the numerical majority of the industry. Most operators, for instance, readily appreciate that savings in man-hours represent considerable cost economies, but can see no way of reducing their wage bill. Often this is because they do not look closely enough at their operations.

Take a simple example, where a little critical appraisal of how the day's work is done results in 15 minutes being saved on a man's normal working day. This small amount of time, based on an 8-hour day, represents 78 hours a year. Still, in itself, small? Suppose the operator concerned employs 10 men. The saving is now 780 hours a year—the equivalent of over 15 50-hour weeks for one employee.

Every operator—even public service vehicle users—will find food for thought in these reflections by a municipal fleet operator. The reminder about man-hours is just one of many memory-joggers, all of which can save you money.

# IN THIS STATE

# Special Municipal Features

Preview of the demonstration park at next week's public cleansing conference (pages 614-617); Wood Green's horses (mechanical and live) (pages 618 and 619); Stroud U.D.C.'s collection system (pages 620-622); New vehicles for big blocks of flats (pages 623-625); Hampshire Fire Service (pages 631-634); Economics of fleet operation (pages 635-637).

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# == NEXT WEEK ===

 Road Test and Description of a New Light Van

# Men Who Make Transport

Peter

ONTRARY to widely held belief, Scotland does not export all her highly qualified scientists, technologists and engineers. There are still a good many left north of the border. Just what chance a sassenach would stand were he to appear before a selection board up there for a post of high importance I would not care to guess, but it must be pretty slim. For native-grown and trained talent is there a-plenty.

Peter Duncan Fairlie is, of course, a Scot. Precisely, he was born in Falkirk, trained there and from that town was hanched upon the world. If temptation to shake the dust of North Britain from his feet has ever beset him, he has managed to put up a firm resistance. I suspect that if he were, in biblical phrase, shown all the nations of the earth, Scotland would still be his choice.

And Scotland has rewarded his loyalty with characteristic canniness. In promoting him to the top of his profession Glasgow has done herself a rich service, for he is a man who knows every part of his job, likes it and does it well.

His original professional qualifications were two-fold. He became, at the outset, a sanitary inspector and food inspector. It was in 1938 that he came to Glasgow as a chief inspector, but soon after war broke out and the urgent need for all kinds of salvage was seen he was appointed the city's chief salvage officer. That was in 1940. Two years later he was made deputy director of cleansing and in due course—in 1951—he acceded to his present post, director of cleansing for the city of Glasgow.

To most of us, members of the general public, what goes on in city and town councils' administrative offices is as much of a mystery, if not more so, as the activities of civil servants in Government departments. What are they like, these men (and women) who touch our affairs at so many points? Well, they are much the same as the rest of us; and

# =Bird's Eye View=

# Dilemma, Haulier's, One For The Use Of

"WE had to make a fight of it, of course, and there is little doubt but that the Licensing Authority is not impressed these days by complaints of 24-hour delays." This comment was made to me this week by a haulier who had succeeded in gaining two artics.

Then my haulier friend went on: "The L.A. was a bit surprised when some of our customers told him that they were entitled to a 24-hour delivery. If their customers in London did not get it, they would promptly buy elsewhere. And that was something our customers were adamant about—they did not intend to lose business!"

## Cleft Stick

T HESE comments seemed to me to sum up perfectly the cleft stick in which hauliers sometimes find themselves. Fortunately, on this occasion, the extra vehicles were granted, but what happens if they are refused? The haulier presumably stands a chance of losing some business!

My haulier friend also had this to say: "There is little doubt that evidence of hiring is today regarded as evidence that other facilities are available."

#### Verse-atile President

I'VE got a "thing" about verse. If it appeals to me, as so much of it does, I cannot rest until I know who wrote it. So for the past two weeks I have been engaged on quite a manhunt... for the author of the delightful verse quoted so aptly by Mr. K. W. C. Grand, president of the Institute of \$10\$

Transport, at the recent annual lunch of the Road Haulage Association,

I have to thank Mr. Grand for solving the mystery for me, although I believe he had to do quite a bit of digging himself before he was able to inform me that the author was a Mr. Theodore Thornton Munger, a minister of the Congregational Church of America, who was born in New York in 1830, and who died in 1910.

The verse, for those of you who have tastes similar to my own, is:



Fred William

# Duncan Fairlie



A believer in planning-Mr. P. D. Fairlie.

the men who get to the top reveal similar qualities to those of people who achieve senior positions in industry and commerce.

In one respect the bias of their work is rather dissimilar to that of civil servants, or so it seems to me. They are, perhaps, in closer day-to-day touch with the public.

# = By The Hawk ===

All the past is shut up within us and is a sort of perpetual

All the future is before us, and though duty is a present thing. it is constructed out of the past and runs endlessly into the

We thus have the past with its memories, the present with its duties, and the future with its anticipations - one for wisdom, one for action and one for hope.

### My Goodness, My Eagle

A COMFORTABLE order which the Eagle Engineering Co., Ltd., secured a short while ago was for 20 of their Compressmore refuse collection bodies on 5-ton Thames Trader chassis to be delivered to Manila, Philippine Islands.

The arrival of these vehicles, S. C. Harrison (Eagle export sales manager) tells me, caused considerable comment in the local papers, one at least of which had been lambasting the local municipal fleet alleging-I presume not correctly-that only a quarter of the city's refuse vehicles were ever in service at one time.

# Removers Get Moving

FIVE papers, Scottish country dancing, pipe music to the early hours, and a double magnum of whisky (with £66 and one lone dollar in the kitty of the Removers' Benevolent Fund) were some of the fare at the highly successful conferences of The National Association of Furniture Warehousemen and Removers and The British Association of Overseas Furniture Removers, held in Turnberry last week.

The dollar, I am assured, is firm evidence of the international links the Association has.

Peter Fairlie is among the most senior of these our "local" public servants. Glasgow, it must be said, is a big city and its director of cleansing holds down the biggest job of its kind in the United Kingdom. To him falls the duty of administering a department responsible for cleansing 966.8 miles of streets, disposing of refuse, salvage, snow removal, gritting streets in winter, employing nearly 3,000 people, operating well over 300 vehicles of various types. and spending some £11m. yearly.

As to those vehicles many are highly specialized, of course, types little familiar outside the realm of the cleansing department. Peter Fairlie spoke to me of such matters as Albion diesel pendulums. His department owns 16 There are 71 Dennis diesel Paxits, 10 Karrier of these. diesel sweeper-collectors, nine Bedford sweeping machines. I am not going right through the list of 330 vehicles, but these are samples to indicate the somewhat different world in which gentlemen of city cleansing departments spend their days.

Glasgow statistics are impressive. Peter Fairlie's department in 1959-60, for instance, collected no less than 400,733 tons of domestic and trade refuse. Not all is waste. Fairlie is particularly proud of the salvage-echoes of his wartime activities-turned to profitable use. Some 26,000 tons brought in, after the alchemist's touch, no less than £188,724 10s. 1d. in the year 1959-60. (Note that penny: these local government boys are nothing if not exact.)

A forward-looking organization is Fairlie's. He is a believer in planning. He wants to see more Fairlies coming along, more supervisors rising from the ruck. So he makes every effort to interest his staff in the department's work. "We have had training courses in operation since 1952." he told me. "In their own time our employees study in the evenings and I am proud to think that since those days 398 people have enrolled of whom 28 have since been promoted to supervisory posts.

#### No Office-bound Official

I met him in his impressive office in the centre of Glasgow. But it would be to misconceive the scope of so senior an administrator's work were one to describe him as an office-bound official. The top people of a city's government must see further than their own speciality. There are committees to attend, reports to make (citizens like to keep a close eye on how their money is spent) and many outside functions to attend.

That is why, Fairlie told me, he simply has to take work home with him and why his leisure is sometimes truncated. Even so, he makes time for such "outside" activities as that of secretary and chairman of the Scottish centre of the Institute of Public Cleansing and is a member of the examination board. He is one of the few men in their middle age, outside the charmed circle of professional sporting drivers, who have admitted to me that they love motoring in these days of congested roads and legal restrictions. He likes golf-what true Scot does not?-and is happy in his garden.

I was not able to take even the briefest look at the widespread and highly technical activities of the Glasgow cleansing services, nor, I fear, would I have understood many of them. But that goes as much for the ordinary Glaswegian as the visitor. The housewife in her kitchen, the motorist on a slippery winter road, the factory whose processes inevitably involve refuse-all these, and more, in their own ways, are served by the public cleansing service. But it is, perhaps, unneccesary for laymen to study the way everything is done. It suffices to know that at the head of affairs are unflappable, knowledgeable and dedicated men like Peter Duncan Fairlie-the kind of men who never let H.C. the public down. m11

# **Operating** Unlicensed Vehicle

THE question of whether or not a vehicle, illegally used, is covered by insurance, was successfully argued by Mr. T. H. Campbell Wardlaw on behalf of Dent's Transport (Spennymoor), Ltd., of Tudhoc Colliery, Co. Durham, when they appeared before the Darlington magistrates on Tuesday to answer three charges, brought by the Northern Area Licensing Authority, of operating an unlicensed vehicle. Three additional charges of using an uninsured vehicle were also preferred.

Before he entered pleas, Mr. Wardlaw submitted that the matters in the charges were res judicata (the issues had already been decided) and the court was not competent to entertain the offences.

They had been dealt with and taken into account by the Licensing Authority, Mr. J. A. T. Hanlon, during the revocation inquiry held earlier in the year, when the company's 15-vehicle A licence was revoked. The matter was then taken before the Transport Tribunal on appeal, and the licence was restored to them.

#### Breach of Justice

It would be a breach of British justice if persons were called upon to answer the same charges twice.

After a submission by Mr. B. G. Montgomery, prosecuting, who said that Mr. Hanlon had stated in his decision that he was not concerned with punishment, the magistrates ruled that they had jurisdiction to hear the case.

Unchallenged evidence was given by an official of the Northern Traffic Area and of Skerne Works, Ltd., of Darlington, that vehicle 755 BUP had been used on three occasions in 1960 to deliver goods when it was not specified in a licence.

Mr. Wardlaw finally submitted that in view of the evidence it was inevitable that the magistrates must find against his clients in respect of the charges of operating an unlicensed vehicle.

#### " Wide Proposition

However, evidence had been given that a current insurance policy was in being. which covered, amongst other things, "the use of the vehicle in connection with the holder's own business." prosecution said that a policy could not cover the performance of an unlawful This was a "wide proposition" to put forward. It meant that anyone exceeding the speed limit was not covered by insurance.

The "Law Journal" had recently indicated that whilst there was no authority on this point, an insurance policy could not be invalidated by an illegal act unless it contained an expressed stipulation to that effect.

The magistrates found Dent's guilty of operating a vehicle without a carrier's licence and fined them £35 with costs. but dismissed the charges of using an

uninsured vehicle.

# Dent's Fined £35 for Towards the High-speed Diesel?

# E.R.F. Build Petrol-engined Eight-wheeler

ALTHOUGH a new maximum-capacity eight-wheeled tanker chassis announced earlier this week by E.R.F., Ltd., Sandbach, is powered by a petrol engine, it may well represent a step towards the use of high-speed diesel engines operating at a comparable r.p.m. Known as the model 88.R, the chassis is powered by a Rolls-Royce B-81 eight-cylindered petrol engine of 6.5-litres capacity. It develops 195 b.h.p. at 3,750 r.p.m., with a maximum torque of 333 lb.-ft. at 2.200 r.p.m.

The production of automotive oil engines running in this speed range with a comparable or higher output and a similar power-to-weight ratio is envisaged by a number of leading engine makers following the success of experimental opposed-piston multi-fuel engines. The type of engine mounting and transmission of the 88.R chassis would be suitable for the application of a high-speed diesel without further modification of the chassis layout.

By employing a petrol engine E.R.F. have provided an increase in payload of over I ton compared with the use of an oil engine of lower power and comparable torque characteristics. The wheelbase of the vehicle is 16 ft. 9 in., and the chassis with cab has an unladen weight of 5 tons 15 cwt. Fully laden the

weight on the front bogie is slightly over 8 tons.

The David Brown S.550 five-speed synchromesh gearbox has forward ratios of 7.81, 4.86, 2.76, 1.596 and 1 to 1 and a reverse ratio of 8.03 to 1. An Eaton twospeed axle affords ratios of 6.5 to 1 and 8.87 to 1, the rear bogie being a Hendrickson single-drive unit with rubber suspension. Leaf springs are used at the front bogie, and Michelin "X" 9.00—20 tyres are fitted all round.

A split-circuit air-hydraulic braking system is employed. Girling disc brakes of 16½-in. diameter are used at the front, whilst the rear drum brakes are 15½-in. diameter and have a width of 7 in., the operating mechanism being of the wedge type. A multi-pull hand brake acts on the rear wheels only.

Other details include Marles cam and double roller steering gear, with hydraulic power assistance, the turning circle being 65 ft. The fuel tank has a capacity of 65 gal. The electrical system is 12 volt.

The main frame members are 4-in.-thick pressed-steel channels, with a depth of 12 in, and a flange-width of 31 in. Clayton Dewandre automatic chassis lubrication is provided.

After the 4,000-gal, tank has been fitted by W. P. Butterfield (Engineers), Ltd., the vehicle will be operated by Smith and Robinson (Leeds), Ltd., Leeds, for Thomas Hedley and Co., Ltd., Newcastle upon Tyne, and will be mainly employed on long-distance runs over motorway routes.

Fuel consumption, acceleration and braking tests of the chassis loaded to its full capacity have been conducted by the vehicle makers. Details of these tests will be published in the June 9 issue of The Commercial Motor.

#### IDEAS SOUGHT FOR IMPROVING LORRY DRIVER TESTS

ONCERNED for future interest in the Lorry Driver of the Year competition, the executive committee is to meet next month to consider new tests for next year's eliminating centres and, possibly, for this year's finals.

The committee wants to introduce more competition into the tests and to lay out new manœuvres. Any suggestions which readers of "The Commercial Motor" wish to make may be sent to the Editor, who will bring them to the committee's notice at the next meeting.

At a meeting on Tuesday in Coventry, the chairman. R. W. Brain, called for suggestions about possible new tests, to be brought up at next month's meeting.

It was also decided to award to the national champion each year a transistor portable radio, in memory of the late Mr. George MacAulay, who, for many years, had been national steward.

# Regulation 14 " Unwieldy"

EMPORARY substitution facilities TEMPORARY substitution and of were described as unwieldy and of no use in an emergency, by Mr. J. Pearson, managing director of Pearson (Hauliers), Ltd., at Liverpool on Tuesday. He was applying for one B vehicle to be used solely for maintenance purposes.

Mr. Pearson said it was always a matter of days before a licence was granted under Regulation 14. If a vehicle broke down some distance away from base, it was often quicker for mechanics to travel about 200 miles to reach it than to have it repaired at a local garage.

The North Western Deputy Licensing Authority, Mr. A. H. Jolliffe, adjourned the application, as he wished to know the views of the Transport Tribunal regarding a similar case before he gave a decision.

## NIGERIA'S FIRST SHOW

THE First Nigerian International Motor Exhibition is to be held at Lagos from October 1-10. Cars, commercial vehicles, accessories, cycles, motorcycles and scooters, motor boats, cruisers and river boats will be shown.

# Work-anywhere Tipper Licence Bid Substantially Succeeds

THE grant of a B licence to enable a large tipper operator to undertake contracts on any major civil engineering work would not have a corrosive effect on the whole licensing system and be disastrous to the industry.

This was said this week by the East Midland Licensing Authority, Mr. C. R. Hodgson, in his reserved decision on an application (*The Commercial Motor*, April 14) by Conway Sand and Gravel, Ltd., Rushden, Northants, in respect of 52 vehicles totalling 206 tons 6 cwt.

Conditions sought were to carry surplus excavation materials, ballast and hard-core, all other filling materials, sand and gravel, road-making and other civil engineering project materials, and all types of general building materials within 250 miles of Rushden Post Office. Forty-seven of the vehicles were stated to be already in the company's possession, the remaining five being licensed to Rushden Plant and Transport, Ltd.

## Radius Sufficient

In his decision Mr. Hodgson has granted a licence for 30 vehicles of an unladen weight not exceeding 4 tons each, with these conditions: "Excavated road-making and building materials suitable for haulage only by tipping vehicles to and from sites of motorways, new or diverted main roads, power stations and building sites within a radius of 150 miles of Rushden."

The grant, he stated, was subject to the surrender of a B licence for 12 vehicles in the West Midland area and one for nine vehicles in the North Western area. Mr. Hodgson would not alter the five-vehicle licence of Rushden Plant and Transport, Ltd.

"I think this radius is sufficient for an operator in the Midlands whose vehicles will return to base for servicing," said Mr. Hodgson, "Haulage contractors who wish to operate in similar manner in the far north of England and Scotland should apply for licences based there,"

At the three-day hearing, there were 105 road objectors, plus the British Transport Commission. Mr. A. C. G. Rothera (for the 105 objectors) suggested that they represented "not a tenth of the number who would have objected had they been aware of the wide terms of the application." It was Mr. A. W. Balne (for the B.T.C.) who, at the public hearing, had said any grant would be corrosive to the whole licensing system. It would prevent other Licensing Authorities from exercising jurisdiction over particular projects in their own area.

Continuing his decision, Mr. Hodgson said: "Mr. Fay (Mr. E. S. Fay, Q.C., for the applicants) conceded at once that the objectors ought to be protected against unjust competition, and he was perfectly willing to agree to a set of conditions which would achieve this object,"

The L.A. went on to say he deemed it his duty not to hamper the large

engineering and building contractors. He appreciated the advantages of dealing with substantial haulage contractors such as Conways. At the same time he had to give reasonable protection to "local" hauliers.

He was satisfied, said Mr. Hodgson, that there was, generally, some shortage of 4-ton short-wheelbase tippers carrying 7 tons. The vast majority of local hauliers only wished to work locally; many would sub-contract to Conways and he did not think they would be appreciably adversely affected.

The L.A. added: "I do consider, however, that the large public works contractors should explore the possibilities of making more use of such organizations as Nottingham and District Hauliers, North Western Tippers, and Potteries Independent Road Transport."

#### Protecting Objectors

Apart from the 21 B-licensed vehicles, Conways' vehicles were on short-term B and C licences. In making his grant, Mr. Hodgson said he wanted to obviate the device (about which evidence was given at the public sitting) of buying and selling sand for carriage by C-licensed vehicles.

Finally, Mr. Hodgson said he was relying on the undertaking given by Mr. Conway that he would use his vehicles in connection with large building estates only. "This should protect the objectors who, at the expiration of the two years for which a B licence lasts, could object to the renewal. Furthermore, by the wording of the conditions, an additional protection is given to the objectors who feared the carrying of building materials on flat vehicles."

# Cranes-Fruehauf Link Confirmed

A NEW company has been jointly initiated and capitalized by Cranes (Dereham), Ltd., Dereham, Norfolk, and Fruehauf International, Ltd., a subsidiary of the Fruehauf Trailer Co., Detroit, U.S.A. The new concern will be known as Crane Fruehauf Trailers, Ltd., with works at Cromer Road, North Walsham, Norfolk, and details of the negotiations leading to this link-up were given in The Commercial Motor on March 10, 1961.

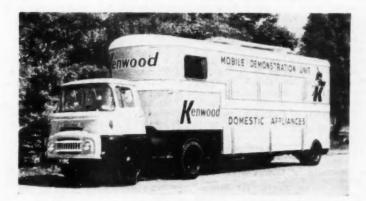
The sales office of Crane Fruchauf Trailers, Ltd., is at South Green Works, Dereham, and production of light types of semi-trailer—to be called Crane Fruehauf models—will take place at the North Walsham factory, which is expected to be in operation early next year. London sales will be conducted from the existing Cranes office at 28 Sicilian House, Sicilian Avenue. W.C.1. Production of Crane mediumand heavy-duty trailers will continue at Dereham.

Mr. G. A. W. Crane, executive director of Cranes (Dereham), Ltd., has been appointed chairman and managing director of Crane Fruehauf Trailers, Ltd.

# Another T.D.G. Acquisition

A FURTHER expansion in the activities of the Transport Development Group, Ltd., was announced this week. They have acquired all the issued share capital of Molo Transport, Ltd., Parfitt Road, London, S.E.16. The entire issued share capital of the two associated companies T. Tompson, Ltd., and Coburn Wharfing and Transport Co., Ltd., has also been acquired.

These companies are engaged in refrigeration road transport, operating about 40 vehicles from London, Bath and Manchester. The present executive directors, Mr. E. Morgan and Mr. W. C. Loynes, are continuing to administer the businesses on a full-time basis.



Agricultural shows throughout the U.K. will be visited by a mobile showroom which has been recently completed for Kenwood Manufacturing (Woking), Ltd. The unit is built on a Tasker semi-trailer and contains a demonstration unit and a kitchen. Complete air conditioning equipment is installed in the 24-ft. trailer. Design and building of the unit have been carried out by Coombs Commercial (Guildford), Ltd., Taskers of Andover (1932), Ltd., and Reading and Co., Ltd., of Portsmouth. An Austin 5-ton tractive unit with a 5-t litre diesel engine and two-speed rear axle will be used with the semi-trailer

# Men in the News

Mr. Leonard R. Parker, who joined the fire engineering firm of Merryweather and Sons, Ltd., of Greenwich, in 1925 as an apprentice, has been appointed a director of the company. Mr. Parker became works manager in 1956 and in 1959 was appointed the company's chief engineer.

Hannibal Movements, Ltd., announce the appointment of Mr. J. Hamilton-Gibson as special representative, indivisible loads, general traffics, storage and distribution departments; Mr. A. Rimmer, as manager, Barrow on Soar, Leics depot; and Mr. D. Foster, as manager, London



Mr. L. J. R. Holt, Leyland's new municipal equipment sales manager.

Mr. S. E. Raymond, at present assistant general manager (traffic) in the Scottish Region of British Railways, has been appointed traffic adviser at the Headquarters of the British Transport Commission. Mr. Raymond joined the London Passenger Transport Board in 1946, and after holding important appointments in staff management and administration with London Transport and British Road Services, was appointed in 1955 to the headquarters of the British Transport Commission as assistant manpower adviser. He was a member of the board of management of Pickfords from 1951 to 1955.

Mr. R. Porrer has been appointed a director and Mr. E. F. Cripps has been appointed commercial manager of Rootes Acceptances, Ltd., a member of the Astley Industrial Trust Group.

Mr. Charles A. Moore has been appointed to the board of U.S. Industries, Inc. (Britain), Ltd. He is already a director of Burton-wood Engineering at Warrington, Lancashire, a subsidiary of U.S.I.

Mr. Ronald Herring, south eastern area manager for Guy Motors, Ltd., of Wolverhampton, is resigning after 15 years' service to go into the catering business. He is opening a restaurant at Clacton-on-Sea.

Mr. R. N. Heaton has been appointed a deputy secretary at the Ministry of Transport with responsibility for roads and traffic. Mr. Heaton will succeed Mr. J. E. Hampson, who is vacating his present post at his own request in order to become the Principal Establishment and Organization Officer.

Mr. Heaton, who is a deputy secretary at the Ministry of Education, has been released by the Minister of Education, the Rt. Hon, Sir David Eccles, M.P., from his present post in order to take up this appointment. The appointment will take effect from June 1, 1961.

The present Principal Establishment and Organization Officer in the Ministry of Transport, Mr. C. P. Scott-Malden, will assume responsibility for current questions connected with the British Transport Commission.

Mr. Ralph Neville Heaton, who is 49, has been a deputy secretary at the Ministry of Education since 1954. He entered the Board of Education in 1934 and was under-secretary from 1946 to 1953. He has had wide experience of local authority matters and capital investment programmes.

# Obituary

We record with deep regret the deaths of Mr. Noah Robinson and Major William Lyne Smith.

Mr. Robinson was a joint managing director of Willenhall Motor Radiator Co., Ltd. He was associated with the



Mr. Leonard R. Parker has joined the Merryweather board

company for 39 years and was appointed to the board in June, 1950.

Major Lyne Smith, deputy chairman and joint managing director of Martin Walter, Ltd., Folkestone, was 66. He had just returned from South Africa where he had been on a market research and export drive for Dormobile and Utilecon productions. He joined Martin Walter's in 1922

#### 1.O.T.A. OFFICERS

THE Institute of Traffic Administration have elected the following officers for the year 1961-62: President. Lord Merrivale, of Walkhampton; vicepresidents, R. P. Bowyer, A. Lawes Cole. C. Harrison, C. J. Parker, B. R. Miller, F. N. White, Tom Jackson, J. Foley Egginton, T. J. D. Morris, Alex MacNair, A. T. Hills; past chairman of Council. W. Lindley; chairman of National Council, K. J. P. Bowyer; vicechairmen of Council, W. Dale, J. L. Austin; hon. treasurer, L. C. Harrison; editor of Institute's Journal. C. J.

#### **BUS PAY AGREEMENT**

THE National Council for the Omnibus Industry decided in London this week to accept the recommendation of the Board of Arbitration which has been considering the union's claim for higher pay and better conditions.

It means that the 100,000 Provincial busmen in private and B.T.C.-controlled undertakings will be paid an extra 11s. per week back-dated to May 10. They will also get extra pay for Saturday afternoon work and for early and late duties

## **NEW LUCAS AGENCY**

AN agreement has been signed between Joseph Lucas (Export). Ltd., and FIMA S.p.A. of Mogadiscio, in the Somali Republic, setting up a new agency to cover the southern region of the Republic.

# Forthcoming Events

June 5-9.—Institute of Public Cleansing Annual Conference, Aberdeen.

June 12-15.—Vehicle Builders' and Repairers' Association Annual General Meeting and Conference, Rothesay, Isle of Bute.

June 15-24.—Construction Equipment Exhibition, Crystal Palace, London, S.E.19.

Crystal Palace, London, S.E.19.

September 17.—Lorry Driver of the Year Contest.
National Final, Fort Dunlop.

September 21-October 1.—Frankfurt Motor Show.
October 5-15.—Paris Motor Show. (Cars only.)
October 17-18.—Road Haulage Association Conference, Brighton.
October 18-29.—Earls Court Motor Show.

ence, Brighton.

October 18-28.—Earls Court Motor Show October 28-November 8.—Turin Motor Show B14

October 31.—British Electrical and Allied Manu-facturers' Association Dinner, Grosvenor House, Park Lane, London. November 10-18.—Scottish Show, Kelvin Hall.

Olasgow.

November 13-16.—National Maintenance Conference and Exhibition, Central Hall, Westminster.

April 34-May 5.—F.I.S.I.T.A. Ninth International Automobile Technical Congress, Church House Westminster.

May 15-17.—Public Transport Association Conference, Harrogate.

May 29-June 1.—Institute of Transport Congress.

Cardiff.

# Government's Pipeline Policy Attacked

AN attack on the way the Government propose to handle pipeline transport was made by Mr. Ray Gunter in his presidential address to the Transport Salaried Staffs' Association this week.

Mr. Gunter, who is a Labour Front Bench spokesman in the Commons and a member of the Party executive, said that this emerging form of transport could well have dramatic effects upon some of the most remunerative traffic carried by road and rail.

In almost every industrial country in the world, great developments were taking place in pipeline transport. The Russians had nearly completed the construction of a great network of pipelines running from Baku on the Caspian across Russia to Poland and Hungary.

## No More Tankers

"This is for the conveyance of crude oil. Road and rail oil tankers will no longer be used," Mr. Gunter declared.

In America pulverized coal was already being conveyed 150 miles by underground pipelines. Experiments on a large scale had now been successfully completed for From Our Industrial Correspondent

the transport of sugar, cement and flour in this way.

It was early to say whether the development in this country was likely to be at the rate which we witnessed abroad, but it was significant that American and British capital were increasingly interested in these new projects.

"What we as transport men cannot forget is the history of the development of canals, railways and road haulage in this country," Mr. Gunter said. "Private interests fought like cannibals for their own profit as new forms of transport took the place of the old. Systems were duplicated in some areas and were inadequate in others."

The State was oblivious to the damage done to the long-term prospects of transport, and because of this we were paying a heavy price today. "Yet it appears we still have not learnt our lesson. So far as we can judge it is the Government's intention, broadly speaking, to allow

private interests to develop the new means of transport."

Mr. Gunter also attacked the Government's plans for reorganizing the British Transport Commission. Its "superficial and ill-thought character" brought us little hope of an industry fitted to the needs of the next few decades. Once more, instead of the Government having the vision to appreciate the real problems of transport as a whole, instead of a careful detailed analysis of the purpose and place of each section of the transport industry and a genuine effort to co-ordinate both sections in the light of technical developments, we were left with the uninspired reconstruction of the B.T.C. organization.

#### The Escape Route

"This is the escape route of little men and the revelations of doctrinally obsessed politicians who cannot grasp that the real problem stretches beyond the structure of the B.T.C. and is concerned with road, rail and pipelines—indeed the whole of the means of conveyance of people and goods," Mr. Gunter said.

# More Vehicles for Road Building

MR. C. J. MACDONALD. Deputy Licensing Authority for the Metropolitan Area, said last week that applications for additional vehicles in connection with the country's road-building programme had to be viewed in the light of the developments in this direction. "We must not shut our eyes to the fact that there are all these developments in road making and that there are a lot more to come." he said. Mr.

Macdonald granted the application of Mr. J. D. Beasley, of St. Paul's Cray, Kent. for four additional tippers, the normal user being "road and building materials, excluding bricks, London and Home Counties." British Transport Commission objected to the application, but only in so far as building materials were concerned.

Mr. Alan Beasley, on behalf of Mr. J. D. Beasley, said his father had been operating tippers since 1920. "The road building programme has been developing in leaps and bounds and we have been turning down a great deal of work simply because we have not had sufficient vehicles to meet demands," he said.

#### Shortage of Tippers

Mr. Beasley told the Authority that the business had been refusing requests for anything from two to seven vehicles a day in recent months. Sub-contractors could not help, having already been "snapped up" by firms who had been on to Beasley's for additional help.

Cross-examined by Mr. T. C. Timmons, for the B.T.C., Mr. Beasley said all the refusals were related to road-making materials. He added that there was a great shortage of tippers in his area. He had even asked British Road Services to help, but had been unsuccessful.

Giving his decision, Mr. Macdonald said the applicant was concerned mainly

with road-making materials in which the B.T.C. were not very interested. Developments now taking place would absorb the additional vehicles, two of which would be insulated.

It was on the record, said Mr. Macdonald, that 90 per cent, of the applicant's business was connected with road-making materials, but in order to give some protection to the B.T.C., "excluding bricks" would be included in the normal user.

# Management Training

THE training of future managers for industry was the subject of the Wakefield Memorial Lecture given to the College of Aeronautical and Automobile Engineering on Monday by Mr. Alick S. Dick, chairman and managing director of Standard-Triumph International, Ltd.

He said that the great majority of further education courses today are designed for those who have passed examinations, but that industry needs people for technical sales and for works management who have a knowledge of human affairs, a knowledge of trade unionism and how it works, of industrial procedure and negotiation, and of industrial law and welfare.

The future executive will have to absorb additional knowledge in order to carry additional responsibilities, he stated,

#### NEW OFFICERS FOR OVERSEAS REMOVERS

AT their annual conference at Turnberry last Thursday the following officers of the British Association of Overseas Furniture Removers were elected: president, Mr. R. J. Murrin (Pickfords Removal Services); vice-president, Mr. H. Burnett (White and Co., Ltd., Southampton), and honorary treasurer, Mr. H. F. Marks (Alfred Bell, Ltd., Newcastle upon Tyne).

# C Hiring to A Switch Appeal

THE Transport Tribunal reserved its decision in London on Tuesday on an appeal by Griffiths Contractors, Ltd., of Pond Lane, Durrington, near Worthing, who carry horticultural produce from Sussex to the London markets.

They appealed against the refusal of the South Eastern Licensing Authority to grant an A licence for two 7-ton vehicles now on a C hiring licence.

Mr. C. R. Beddington, for the appellants, said the two vehicles were engaged in carrying produce to Covent Garden and other markets for 16 growers in the West Sussex area. There was a very considerable demand from the growers for a better service than that provided by British Railways. Though a number of local hauliers had put in objections to the application before the Licensing Authority, none had seen fit to give evidence at the Tribunal.

Decision is to be given at an early date.

R15

# Rate-cutting Alleged

A SOMERSET haulage contractor was closely questioned about his profit and loss account when he applied to the Licensing Authority at Bristol on Monday to acquire an additional tipper for carrying road making materials for Somerset County Council, within a radius of 25 miles of operating centre. The applicant was Mr. K. G. Weaver, Ashcott, Somerset.

Mr. T. D. Corpe said the applicant had been in business since 1958 when he was opposed by the same objectors who opposed him now. In that year (1958) a grant was made which was the subject of an appeal to the Transport Tribunal who held that a contract A licence was the most suitable for the purpose for which it was to be used.

Giving evidence, Mr. K. G. Weaver said he already had two vehicles, and a third was required so that he could carry out work for Somerset County Council, which he obtained by tender.

A representative of W. Viney, Ltd., one of the four objectors, said one of the reasons why this application had been opposed from the start was on a question of rates.

Examining a copy of applicant's profit and loss account in which apparently there was no mention of legal costs, the Viney spokesman asked: "Why does Mr. Corpe conduct this case for you for nothing? I have never known him do this for other people."

Mr. Corpe interjected to say that the amount was probably so small that it was not worth entering.

Continuing, the Viney spokesman asked: "Do you never use the telephone at any time?"

"That would come under my small farm account," said Mr. Weaver.

Mr. Weaver said his two present vehicles were insured only against third party risk. He had two drivers, and the amount shown in the profit and loss account as their total wages for the year was £586.

He told the Authority he paid his drivers a round £9 a week, and he could not explain the entry in the accounts.

It was the crux of Messrs. Viney's opposition that applicant had undercut the rates, quoting 11½d, per unit instead of the normal rates of 1s, 1d, or 1s, 2d.

Mr. Weaver contended that he could make a reasonable profit by charging 114d.

Without criticizing the Tribunal, the Licensing Authority, Mr. S. W. Nelson, said he had a very clear memory of what happened, but in this particular case he did not think a contract licence was the proper thing to grant and he acceded to the applicant's request to add one tipper of 3 tons 7 cwt. to his existing B licence to carry road-making materials for Somerset County Council as required, and excavated materials from sites within a radius of 25 miles of operating centre



This Tate and Lyle articulated van has a Guy Warrior tractive unit, with Bowyer light-alloy cab, access into which is given by steps ahead of the front wheels. The chassis has Guy air suspension at the rear axle, the layout of which is similar to that used on the Wulfrunian passenger chassis. An A.E.C. 7.7-lire diesel engine and five-speed direction gearbox are fitted.

# Manchester Branch for Security Express

A NEW branch of Security Express, Ltd., was opened at 314 Deansgate, Manchester, 3, on Wednesday. This is additional to the services already in operation from London, Glasgow and Bedford. Security Express is the joint enterprise of Thomas De La Rue and Co., Ltd., and the Wells Fargo Armored Service Corporation, New York.

Most of its vehicles are Commers, and the standard model is the 4-ton sideloading delivery van, modified to Security Express specification by Glover, Webb and Liversidge, Ltd. The conversion entails raising the standard roof to give a headroom of 6 ft., and the provision of toughened-glass windows with protective steel bars or mesh. A number of special security devices are incorporated, and every van is in continuous radio contact with its headquarters.

# TELL-TALE CLOCK

A NOTTINGHAM lorry driver who obtained 18s. subsistence allowance from his employers because he "had to spend the night in Burton-on-Trent" was fined £5 for obtaining money by false pretences. He was caught, it was alleged, because of a time clock fixed in the cab.

# New Plastics Road Tank

A N all-plastics container for the road transportation of hydrochloric acid or sodium hypochlorite has been developed by Tough Plastics, Ltd., Weybridge, Surrey, and an example has been loaned to Bakelite, Ltd., for exhibition at the International Plastics Exhibition, which opens at Olympia, London, on June 21. The tank consists of Vybak sheets, formed to the required shape and supported by glass-fibre laminate bonded with polyester resin. The grey, pigmented laminate is then given a coating of isocvanate resin.

Tough Plastics, Ltd., have been using this method of constructing chemical-storage tanks for the past 2½ years, but this vehicle tank is only the second of this type that they have made—the first was manufactured for a German chemical company. The tank weighs about ½ ton, compared with 2½ to 3 tons for a rubberlined steel tank of the same capacity. Cleaning is easier, hosing down being all that is necessary, and repainting to prevent corrosion is eliminated.

## Larger Version of Four 99

A MODIFIED version of their Four 99 1.62-litre diesel engine will be introduced by Perkins Engines, Ltd., at the Royal Agricultural Show, which opens in Cambridge on July 4. The new engine is type-named the Four 107, and is intended initially for agricultural applications only. This is the unit at present in production at the French Perkins factory, and referred to in our May 5, 1961, issue as "a slightly different version of the Four 99."

The Four 107 has a capacity of 1.76 litres (107.4 cu. in.) and differs from the original. Four 99 (which remains in production) in having a larger bore dimension—79.4 mm. (3.125 in.) compared with 76.2 mm. (3.0 in.). As an agricultural engine the Four 107 is rated to produce 41 b.h.p. (gross) at 3.000 r.p.m. governed speed, with a gross torque output of 80 lb.-ft. at 1.800 r.p.m. The Four 99 has agricultural ratings of 37 b.h.p. at 3.000 r.p.m. and 64 lb.-ft. at 2.000 r.p.m.

#### Fleet Earned Extra £13,000 in a Year

A FTER claiming that they were losing customers through lack of transport facilities, F. Snaylam and Son. Ltd.. Bolton, were partially successful in their application for additional tonnage at Lytham last week. They wanted to add two articulated units of 24 tons to their A licence, but the North Western Licensing Authority. Mr. F. Williamson. granted only one.

In evidence, Mr. F. Snaylam, managing director, produced operating figures showing that for the year ending February, 1961, the fleet had earned £63,026, compared with £49,838 for the previous year.

# **Busmen Press for London Transport Inquiry**

ONDON busmen are to continue to press for a public inquiry into London Transport services, in spite of the refusal of the Minister of Transport to set one up.

This is made clear in a statement signed by Mr. J. A. Stevens, chairman, and the 12 members of the Central Road Services Committee of the Transport and General Workers' Union, published in the union's journal.

Their statement was provoked by an article in the London Transport magazine by Mr. A. B. B. Valentine, chairman of the L.T.E. In this he claimed that the staff shortage was the sole reason, apart from traffic congestion, why London Transport's services had not been giving the public satisfaction.

With the improved recruitment of staff since the last pay rises the need for an inquiry had therefore disappeared.

The busmen do not agree with this analysis. "The present chaos in the road passenger section in London, and the overwhelming public dissatisfaction with bus services, arises from badly organized and completely inadequate bus services. with staff shortages and traffic congestion contributing to the chaos," they say.

"If London Transport had met the competition from private forms of transport with improved services, instead of deteriorating the standard of service offered to the public in the way of continual bus cuts and increases in the fares charged, problems of staff turnover and traffic congestion would not be so acute."

> The first Indian-built fully airconditioned coach was introduced in Madras last month. It is a 17-seater, based on a Leyland Comet chassis, and the body was built by Simpson and Co., Ltd., Madras. J. Stone and Co. (India) Pvt., Ltd., provided the air-conditioning equipment. Reclining seats are fitted. The coach has a refreshment counter (seen here) full toilet facilities.

# Orders and Deliveries

EASI AFRICAN ORDERS: East African Railways and Harbours Administration have ordered 22 Leyland Beaver trucks and six Scammell Scarab diesel-engined three-wheelers. The Beavers will be powered by the new Leyland 0.680 200 b.h.p. diesel engine and fitted with a six-speed gearbox with overdrive. Four Leyland Worldmaster buses have been ordered by Kenya Bus Services, Ltd., of Nairobi.

MORE RELIANCES: A further seven Reliance underfloor-engined coaches have been ordered by Smiths Tours (Wigan), Ltd.

PAPER CARRIERS: Bowaters Services and Transport, Ltd., have ordered 53 Scammell 12-ton semi-trailers with 25-ft. flat platforms. They will be used for the transport of newsprint and finished paper products.

AUSTRALIAN A.E.C.s: Orders from Australia for A.E.C. goods and passen-ger chassis include eight Mammoth Majors for Johnstone River Transport, of Queensland, and nine Mandators for the Melbourne Manufacturing Bottle Co.

MURPHY MULTI-WHEELERS: Murphy Bros., of Leicester, have ordered 12 A.E.C. Mammoth Major eight-wheelers and four A.E.C. Marshall six-wheelers.

ALBIONS FOR MALAYA: The Malayan Public Works Department has ordered 190 Albion Chieftain and 50 Albion Reiver chassis, Edbro-B and E tipping gear and dumper bodies will be fitted on arrival in Malaya. The order is worth over £500,000.

CO-OP TANKERS: Five Scammell Highwayman tractive units ordered by the London Co-operative Society will be operated with 3,000-gal, single compartment stainless steel tanks mounted on Scammell air suspension bogies.

TURNTABLE LADDER LONDON: The London Fire Brigade have ordered a Magirus 100-ft. hydraulically operated turntable ladder from David Haydon, Ltd., of Birmingham.



# Nottingham's Transport Boss

ALD. W. G. E. Dyer, leader of the Conservative group on Nottingham City Council, has taken over the chairmanship of the council's transport committee. He succeeds Ald. Sidney Hill, who takes over the vice-chairmanship. Ald. Hill is the National President of the Municipal Passenger Transport Assn.

The Conservatives, when they gained control of the council at this year's municipal elections, offered him the chairmanship of the committee. But the Labour group came to a decision that they would not accept any chairmanships. so Ald. Hill, a Labour member of the council since 1945, had to refuse.

Ald. Dyer, the East Midlands secretary of the Traders Road Transport Assn.. was vice-chairman of the committee.

### CHILDREN'S FARES UP

HIGHER children's fares on Dundee Corporation buses have been approved by the Transport Committee as a means of meeting recent wage increases which will cost the department an additional £37,680.

# 

# Micrograms . . .

More Credit: The Mercantile Credit Co., Ltd., have opened a new office at Friars House, Friars Place, Chelmsford, with Mr. N. H. Crowne as sub-branch manager.

Later Buses: Bradford transport department have applied to the Yorkshire Traffic Com-missioners for permission to run later buses after 11 at night on four main roads in the

New Works: The Mill Garages (Sunderland). Ltd., are to erect new premises on the Portrack industrial estate, Stockton-on-Tees. The work will include offices, showrooms and workshops.

New Depot: H. L. Walker, Ltd., haulage contractors, Robert Street, Thornaby-on-Tees, have plans in hand for the erection of a depot at Haverton Hill Road, Stocktonon-Tees, Co. Durham.

Easy-to-Read: London Transport has just issued a new easy-to-read pocket map of green country area bus services, giving more information and clearer route indications than in previous editions.

WW Production: Last year Volkswagenwerk, A.G., produced 139,919 commercial vehicles, an increase of 15.2 per cent, over the 1959 figure. The Brazilian factory assembled 11,299 additional vehicles. Exported commercials totalled 92,226—a 15.3-per-cent, increase compared with 1959: 42,500 of these were sold in the U.S.A.

New Office: The Astley Industrial Trest. Ltd., have opened a new branch office at 31 Jameson Street, Hull. (Tel.: Hull 31212.)

Tyre Depot: C. Atkinson, Ltd., Blenheim Street, Newcastle upon Tyne, are to erect a tyre-storage depot at Bishop Auckland. Co.

Scottish R.R.L.: Open days will be held at the Scottish branch of the Road Research Laboratory, Thorntonhall, near Glasgow, on June 7 and 8, 1961.

Motorway Link: A new road is to link Leyland, Lancashire, to the Birmingham-Preston Motorway. It will carry on beyond the motorway to the existing Preston-Wigan trunk road (A49) which runs parallel to the motorway in this part of Lancashire.

Perkins Output: The current output rate of diesel engines from all the Perkins factories is 250,000 units a year. In addition to production in Britain—77 per cent. of which was exported last year—Perkins engines are manufactured in Australia, Brazil, France. Greece, India. Spain and Yugoslavia.

Safety Harnesses Adopted: All commercial and passenger vehicles in the fleet of Quickfit and Quartz, Ltd.. Stone, Staffs, are to be fitted with safety harnesses. Diagonal safety belts are to be made available to employees for use in their private cars also, these to carry a considerable price reduction.

# Transport Tribunal Decisions

# Change of Base Created Difficulties

THE Transport Tribunal in London on Monday upheld an appeal by T. Regan, Ltd., Rumford Street, Liverpool, against the refusal of the North Western Licensing Authority to grant A licences for two vehicles.

Mr. J. R. C. Samuel-Gibbon, for Regan's, said the two vehicles had an aggregate unladen weight of 51 tons and were used by Regan's to carry meat, frozen foods and ships' stores at Manchester, Newcastle, Glasgow. London, Aberdeen and Liverpool.

The A licences expired in July, 1959. and if the appeal were not allowed it would cause great hardship to Mr. Regan. said Mr. Samuel-Gibbon. The trouble, he explained, arose because the Licensing Authority was worried about a change of base of Mr. Regan's business, which had moved from Liverpool to Bootle and back to Liverpool.

" My client has created difficulties for himself," said Mr. Samuel-Gibbon. The only question that created any real dispute was the normal user, he said. At the time of the inquiry the British Transport Commission, who had been objectors, did not then ask for a refusal.

Mr. J. H. Timmons, for the B.T.C., said that what they had been really concerned about was the normal user, which had now been declared. They were willing to leave the matter in the form in which it now stood.

Giving the Tribunal's decision, the chairman, Sir Hubert Hull, said there was no doubt that Mr. Regan had himself to blame. "Mr. Regan has got his affairs into a muddle and I don't think the Licensing Authority is in any way to blame. No doubt the Licensing Authority intended he should go away and come back again with a clearer story," he said.

> capacity tractive units being built for B.R.S. by Bristol Commercial Vehicles, Ltd., have a new style of cab, made of colour - impregnated glass-fibre mouldings and mounted as a complete unit. The deep windscreen and quarter lights are of interest. Access to the cab is from behind the wheels: the "steps" ahead of steps' the wheels are for window-cle'aning



The latest maximumpurposes.

# One Tipper Granted

THE appeal by L. Forrester and Sons. of Whixall, near Whitchurch, Shropshire, against the refusal of the West Midland Licensing Authority to grant two additional tippers to their A licence. was heard by the Transport Tribunal in London on Monday. The Tribunal granted one 8½-ton eight-wheeled tipper.

Mr. J. R. C. Samuel-Gibbon, for the company, said they wished to use the lorries for transporting road-making materials and bricks within a radius of 100 miles and to carry machine tool equipment for William Asquith and Sons. Ltd., within a radius of 250 miles.

The Authority suggested that there might be a case for replacing one of Forrester's smaller vehicles with one of a larger capacity.

Mr. Samuel-Gibbon said that at the public inquiry strong evidence had been called showing that there was a demand

for more carrying capacity in the area. The chairman of the Tribunal, Sir Hubert Hull, said that the Tribunal agreed a case had been made out for the addition of one vehicle, but not for

#### TRANSPORT GOLFERS

MR. S. F. PIGGOTT (Savage Motors. Ltd.) and Mr. W. White (Kingston Hill Motor Co., Ltd.) won the Transport Golfing Society London Area Stableford Competition at Walton Heath last week. with 44 points. Second was British international champion, Michael Bonallack (Bonallack and Sons, Ltd.).

Mr. P. F. Briggs (B.I. Transport), Mr. E. J. Beveridge (Harrods, Ltd.) and Mr. N. C. Morrow (Iliffe Press) occupied third place. A record number of over 70 took part.

# Months Companies Millian Millian New Transport Companies

John A. Davies, Ltd., Cap. £2,000. Dirs.: John A. Davies and Edward M. Davies, both of Reddfau, Groesgoch, Pembs. Sec.: £, A. Davies, Harry A. Skelton, Ltd., Cap. £5,000. Dirs.: Harry A. Skelton and Doreen E. Skelton, both of Whitegate, Hinckley Road. Coventry. Sec. Doreen E. Skelton, Reg. office: 44 Binley Road.

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Spalding: Alec Garn. Baytree Cottage. Surfleet
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Miriam Rivett, all of 22 Selkirk Avenue. Warmworth. Doncaster. Sec.: Miriam Rivett. Reg. office:
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Erneg S. Preston. 113 Leiphwood Road.
Aldridge. Sec.: Vera Hassall, Reg. office: 30a
Friezland Lane. Brownhills, Staffs.
B18

Glasville Transport (Dunstable), Ltd. Cap. £100 ir.: J. W. Gianville, 102 Gt. Northern Road, unstable, Sec.: Thomas A. Herbert.

Junitable, Sec.; Inomas 7. M. L. Fowler (Sheerness), Ltd. Cap. £1.000, ubs.; Hilda D. Clark, 18 Noyna Road, S.W.17, the Chiver T. Jordan, 18 Priory Hill, Wembley, Redilice; 54 Gamage Building, 118-122 Holborn.

Diesel Equipment Services (Commercial Vehicles), Ltd. Cap. £1.500. Dirs.: Henry R. Bridge. Frederick W. Bridge and Kenneth E. Cressy, addresses not stated. Solicitors: Bates Son and

addresses not stated. Solicitors: Bates Son and Braby, Southend-on-Sea.

Carmel (Transport), Ltd. Cap. £100. Dirs.: M. J. F. Carfrae, Collingwood, Roschill, Dorking: Edward K. L. Melville. Sandle Lodge, Fording-ridge, Sec.; C. R. McFie, Reg. office: West Mills, Fordingbridge, Hants.

Dumas Forwarding (London), Ltd. Cap. £100. Dirs.: Donald H. Dumas, 107 Constance Road, Whitton, Middx.; William E. Deans, 3 The Oaks, Billericay, Essex. Sec.; A. Standing, Reg. office: 62 Aldgate High Street, E.C.3.

H. Clarke and Sons (Carriers), Ltd. Cap. £4.000. Dirs.: Harry Clarke and Malcolm Clarke, both of 25 Gilmorton Road, Butterworth, Roy Clarke, 38 Baker Street, Lutterworth. Sec.; Ann R. Clarke, Reg. office: 25 Gilmorton Road, Lutterworth. Joe Dean and Sons (Haudage), Etd. Cap. £5.000. Dirs.: Joseph W. Dean, Far Syke House, Upper Greetland, Nr. Halifax; Thomas W. Dean, 4 Meadow Crest, Branch Road, Greetland, Nr. Halifax.

G. C. Munton (Heavy Haulage), Ltd. Cap. £5,000. Dirs.: Geoffrey C. Munton and Jean E. M. Munton. both of Carrefour, Digby, Lincx; James H. Munton. Westgate Lodge, Ruskington, Sleaford, Sec.; K. B. Cole. Reg. office: Westeliff Road, Ruskington. Lincs.

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G. and G. Transport, Ltd. Cap. £1.00. Dirs.: W. E. Grundon, 13b Brookmead, Hildenborough, Kent.: C. J. Greenough, "Lin-Lin." Horse Grove Avenue, Ticchurst, Sussex. Sec.: W. E. Grundon. Reg. office: 13b Brockmead, Hildenborough, Kent. Kent Plant Hire (Haulnge), Ltd. Cap. £5.000. Dirs.: Hugh G. Brown, Dean, Sevington, Ashford, Kent. Dick Holmes, Willington, Kingsford Street, Mersham, nr. Ashford, Kent. William G. Sandells, David G. Brown and Keith G. Brown, addresses not stated. Reg. office: Chart Road, Ashford, Kent.

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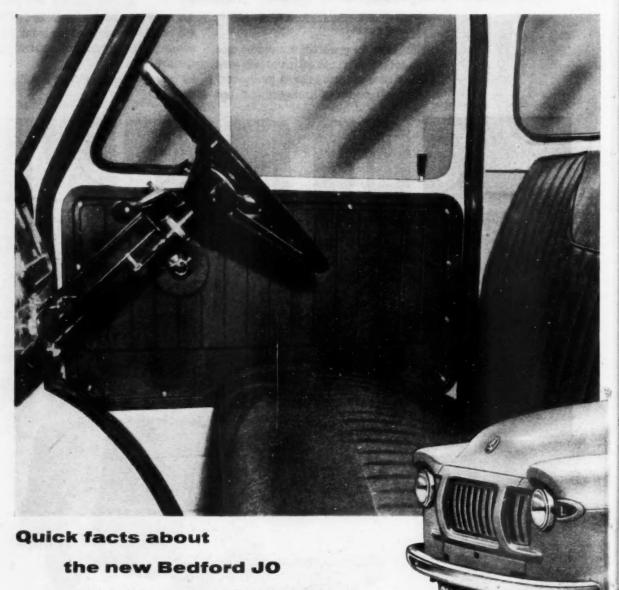


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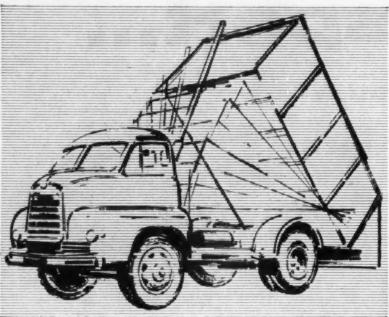
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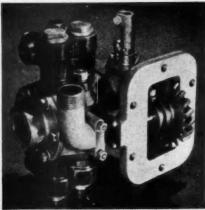
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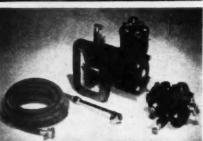
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# Time Clocks for Leicester Fleet

A N Ibstock, Leicester, firm has had so much trouble with drivers failing to keep correct records of hours worked that time clocks are being fitted to the vehicles. The East Midland Licensing Authority heard this last week when A. Fletcher and Co., Ltd., applied for one tipper to be switched from contract A to public A licence, and for the continuation of an A licence for three vehicles and a B licence for nine vehicles. Decision was deferred.

It was stated that from June, 1959, to February, 1960, the firm had been fined a total of £245 for offences concerning drivers failing to keep records and the unauthorized use of a vehicle.

Mr. A. G. Rothera, for Fletcher's, said objections to the applications had been withdrawn. He went on: "Very great endeavours are being made to ensure these offences do not occur again." He said time clocks were being fitted to the lorries although they were "very unpopular."

"And we are devising entirely new schedules to allow such a margin of time that if these offences are committed again by drivers, we should be able to prove it was entirely their fault. We hope there will be no repetition of these offences in future," he added.

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It is thought that a lightest eigaretie end dropped from a window started the fire in the load of this Leyland twin-steer, six-wheeler operated by J. and A. Smith of Maddiston, Ltd. The fire was discovered when the vehicle was parked just after leaving the Redditch premises of the British Aluminium Co., Ltd. with a load of aluminium tubes in crates.

# C to B Licence Switch Granted

A T Manchester on Monday, the Eiffel Foundry Co., Ltd., Walkden, were successful in obtaining a B licence in place of a C licence for seven vehicles of 49 tons.

Mr. A. Jolly, for the applicants, stated that they wanted to carry goods for only their subsidiary company, Trumann (Manchester). Ltd., within a 50-mile radius of Walkden, and occasional loads to the North and South of England. The Eiffel Foundry Company owned 90 per cent. of the shares of Trumanns. However, the whole structure of Ball said that traffic would not be

manns. However, the whole structure of the organization was to be rearranged and in the future the applicants would have only two-thirds of the shares. Thus Trumanns would cease to be a subsidiary company under Section 180 of the Road Traffic Act. Hence a B licence was necessary to enable Eiffel to carry goods for Trumanns.

Mr. A. J. Ball, secretary of the Eiffel Foundry Company and Trumanns, said the vehicles in question would be used to carry steel and foundry products, as Trumanns were steel stockists. He gave a declaration that they would not carry for any other company or undertaking with these units.

British Railways and several indepen-

Ball said that traffic would not be abstracted from them.

Replying to Mr. J. Backhouse, who objected for five private road operators.

Replying to Mr. J. Backhouse, who objected for five private road operators. Mr. Ball said that in the main they travelled within 25 miles of base but sometimes went as far afield as 50 miles and occasionally into Yorkshire and as far south as Bedford. They carried about 800 tons of steel a month for Trumanns.

The North Western Deputy Licensing Authority, Mr. A. H. Jolliffe, said that the application would be granted but the phrase "occasional loads to the North and South of England" must be eliminated from the normal user. He considered that "deliveries to the Midlands, not exceeding 12 a year" adequate.

# "Flagrant Defiance of the Law"

A DIRECTOR of a Derbyshire haulage concern that carried deep-mined coal instead of open-cast coal in breach of their B licence, was told by the East Midlands Licensing Authority, Lt.-Col. C. R. Hodgson, last Friday: "There has been a flagrant defiance of the law and, certainly, not very heavy fines were imposed for it. I've no doubt a handsome profit was made."

G. W. Norman and Sons, Ltd., of Longmoor Lane, Sandiacre, applied to have the B licence of one of their lorries varied to carry "coal as required," instead of "open-cast coal as required." The application was refused.

A director, Mr. Antony Norman, said the vehicle in question had been almost completely engaged on work for Phillip W. Smith (Haulage), Ltd., carrying coal from local collieries to a Coventry gasworks.

Cross-examined by Mr. A. J. Wrottesley, for the B.T.C., Norman admitted most of the profits earned by the lorry were made by carrying deepmined coal illegally. For this the company was fined £60.

# Wide Range of British Goods Impresses Russians at Moscow Fair

BY the time the British Trade Fair closes in Moscow on Sunday, at least one million Soviet citizens will have attended one of the largest all-British enterprises of its kind ever undertaken. Nearly three times the size of any previous fair held in the Soviet Union, it covers a 23-acre site and for many periods in the day all movement is brought to a standstill by the vast crowds who are getting their first-ever view of British achievement and technology.

The propaganda element in this Fair is completely absent; no attempt being made to portray the British way of life. The exhibits, ranging from dolls to heavy engineering equipment, are presented impartially, manufacturers being content to rest upon the quality and the advanced technology of their designs. Equally, our correspondent in Moscow reports, the technical appreciation of Russian visitors to the Fair impressed all the British exhibitors.

### 2,500 tons of Exhibits

The exhibition has been sponsored by the Association of British Chambers of Commerce and the All-Union Chamber of Commerce of the U.S.S.R. and has been organized by Industrial and Trade Fairs, Ltd.

The achievement of the organizers can hardly be over-stated. Apart from the construction of a completely new pavilion, over 2,500 tons of exhibits were dispatched to Russia by sea, rail, road and air, and transport and accommodation organized for thousands of British

The object of the Fair has been to increase British exports to the Soviet Union. How far this will be met it is impossible to say at this stage, for trade procedures followed in most other countries are unknown in the Soviet Union. Certainly, however, it is already clear that Russian visitors are far more impressed by this exhibition than by those staged by other countries in the past and Mr. Kruschev paid a glowing tribute to the range and quality of the goods he saw when he toured the Fair on the opening

#### More Business to Come

From the point of view of stand design and layout. British industry has done a wonderful job, and whilst many companies have already reported substantial orders, it is likely that there is a great deal more business to come.

Hardly any sector of British Industrial activity was not reflected in the Fair. Heavy engineering was represented by such companies as English Electric Co., Ltd., Associated Electrical Industries, Ltd., Vickers and others. The basic categories of exhibitors were plant and



Mr. Kruschev pauses for the cameramen, on his way to the Dunlop Stand at the British Trade Fair.

machinery, electrical apparatus, materials, chemicals and pharmaceuticals, engineercomponents, transport vehicles. medical-dental and veterinary equipment. clothing and textiles, books, musical instruments, toys and games, household goods and office machinery.

In the road transport field. Rootes showed a 7-ton dump truck which can be powered by a Rootes diesel or multifuel engine. a Commer 1-ton van, a Commer Cob and a 12-seater bus. They reported that the greatest interest had been shown in special-purpose vehicles. such as mobile airway staircases and concrete mixers.

The Standard-Triumph exhibit included

an insulated van, a caravan service truck and an ambulance.

Great interest was shown in the materials handling equipment on the Lansing Bagnall stand, particularly in their 3,000-lb, Rapide fork truck.

Telehoist, Ltd., and Wilmot Breeden. Ltd., joined forces to show their tipping gears, automatic sack-loaders and various types of pumps.

Conveyancer Fork Trucks, Ltd., demonstrated their latest petrol-engined and electric fork and reach trucks, and Lancers Machinery, Ltd., had audiences to view their 4- and 5/6-ton sideloaders which stack, transport and handle long loads.

# Municipal Contracts

Rayleigh U.D.C. ask for an Austin 5-ton forward-

Rayleigh U.D.C. ask for an Austin S-ton Iorwatz-control tipper.

Lymington Council ask for one 50-h.p. crawler-tractor with from-loading shovel.

Romford Council ask for two Ford S-cwt vans, one Ford diesel thice-way tipper, one Ford diesel end tipper, one Ford fle-wt van, one Ford 12-seater personnel carrier.

Norwich Council invite tenders for two 30-50-cut-yd, continuous loading refuse collectors.

Chadderdon U.D.C. ask for one 18-25-cut-yd. Dennis-Paxit Mark III refuse collector with Perkins Pô diesel entine and trailer towbar.

Chapde-en-le-Frith R.D.C. ask for one Karrier Bantam 10-ft. 2-in. wheelbase low-loading refuse-collector, offering the existing vehicle in part exchange.

Consett U.D.C. ask for one Karrier 10-cu.-yd. refuse collector; one Karrier 7-cu.-yd. refuse collector; one Bodford 6-ton short-wheelbase lorry;

collector; one Bedford 6-ton short-wheelbase lotry; and agricultural equipment.

Derbyshire C.C. ask for five Morris 1000 Series III 5-cwt. pick-tips, four short-wheelbase 5-ton fives forward-control forries, one Land-Rover, one Massey Ferguson 702 tractor complete with cab, and power showl compressors.

Durham R.D.C. ask for one Karrier Gameesek diesel-engined refuse collector, Iz et., yds., all steel body, side loader, bydrauthe tipping.

Horrogate Council ask for one 5-ton track, one 25-cwt. truck, three 10-cwt. vans, one Derby type side-loading refuse collector, one intid sweeper-collector, one light diesel tractor.

Wellimborough U.D.C. ask for one 1-dad sweeper-collector, one light diesel tractor.

Wellimborough U.D.C. ask for one 3-4-ton neurol-engined tipper.

Burton on Treat Public Works Committee propose to invite tenders for the supply of a small mechanical dumper and a 2-3-ton lipping lotry.

Inverness-shire C.C. ask for (a) Bedford 7-ton forward-control diesel TK lorry, dropside body and telehoist: (b) one Morris 15-ton van: (c) Masses-ferguson 702 tractor and shovel. The Council offers for sale either by allowance in tenders, or separately, a 1954 Bedford 5-ton tipper, a 1955 Commer van and 1955 Ferguson tractor with mower attachment.

Commer van and 1955 Ferguson tractor with mower attachment.

Newport, Mon., Council ask for one 22-30-cu-yddiesel refuse collector; one 18-cu-yd, diesel refuse collector, fore and aft, with power press and hystenic shutters; one 3-ton diesel low-loader for twheelbase hydraulic tipper.

Washington U.D.C., Durham, ask for one Dennis Kippax refuse collector and one Bedford Scott, van and offer in part exchange an existing Dennis and existing Bedford schicle, respectively.

Cardiff Corporation: The Chief Fire Officer reports that provision has been made in the current vear's financial estimates for a sum of 46,130 for the purchase of a Merryweather diesel pump water tender, and a Redwing FT I light lire appliance on a Land-Rover chassis. Tenders are to be invited for two Bedford 3-ton long-wheelbase-hassis, for the use of the Transport Department.

Lemington Spa Highways and Planning Committee have authorized the purchase of a Tham Strader chassis and Eagle body, at a cost of 41,270.

Letchwoorth U.D.C. ask for one Chaseside Loadmaster, and one 3-ton Bedford tipper.

Busy Council ask for one Ford Thames dieselenging effective collector, 12-20-cu-yd, capacity Engle Compressmere body; and one Weatherill 12H Sydraulic loading shovel.

Merionethshire C.C. ask for two 5-6-ton short-wheelbase Redford diesel-engined refuse collector.

Merionethshire C.C. ask for two 5-6-ton short-heelbase Bedford diesel-engined tippers: one ordson diesel Major tractor.

A RECENT entry into the ½-ton 4 × 4 field is the International Harvester Co., U.S.A., who are now in production with a vehicle of this type called the International Scout. It has a gross weight rating of 12 tons and is powered by a four-cylindered petrol engine developing 93.4 h.h.p. (gross) at 4,400 r.p.m., the gross torque output being 142.7 lb.-ft. at 2,400 r.p.m. This 2.489-litre unit is essentially one half of the International 5-litre V-8 engine used in medium-duty goods vehicles, and it is mounted in the chassis at an angle of 45°.

The Scout has a three-speed synchromesh main gearbox and two-speed transfer box. This auxiliary section is fitted only to 4 x 4 versions, however: there is a 4 × 2 model in production also, and this has a straight three-speed transmission. Driven axles have hypoidbevel final-drive gearing, and Powr-Lok limited-slip differentials are offered.

Suspension is by semi-elliptic springs at both axles, controlled by telescopic dampers, and hydraulic brakes are employed, the hand brake taking effect on the rear wheels only. The Scout has a normal-control chassis layout, and the standard model has a cab, the top of which can be removed and the windscreen folded down. A full-length roof can be supplied as optional equipment. vehicle is 12 ft. 10 in. long overall, the load space being 5 ft. long. Maximum speed is in the region of 80 m.p.h.

# U.S. Fuel Pump Available

THE American Bendix electric fuel pump can now be obtained in this country from Motor Books and Accessories, 33 St. Martin's Court, St. Martin's Lane, London, W.C.2. Weighing only 1 lb. 13 oz., it has a pumping capacity of 25 gal, an hour and all parts of the electrical circuit are hermetically sealed.

The Bendix is to be retailed at £10 13s., and Jack Brabham (Motors), Ltd., of Chessington, Surrey, have been appointed servicing agents.

#### MAGIRUS-DEUTZ LORRIES MADE IN YUGOSLAVIA

THE Yugoslav vehicle-producing con-cern, Tovarna Avtomobilov Maribor, have started, under licence, the producof Magirus-Deutz 4½-metric-ton goods vehicles. The Yugoslav firm, which plans a 1961 production of 2,800 goods vehicles and 320 buses, has received an order from Turkey for 80 goods vehicles and buses worth 650,000 U.S.

#### FRANCO-GERMAN LINK

THE West German producer of heavy road goods vehicles, Faun-Werke Karl Schmidt, of Nuremberg, has formed a joint subsidiary in Paris with the French company Société des Forges et Chantiers de la Méditerranée. The move is stated to be a preparation for the start of production in France of heavy goods vehicles.

# New ½-ton 4 x 4 from 1,120,000 Commercial Vehicles a Year

DURING last year more than 1,120,000 commercial vehicles were manufactured in Western Europe, compared with a 1950 output of only 467,000. This is recorded in statistics issued by the Organization for European Economic Co-operation, from Geneva.

With the exception of 1958, when Federal Germany took over the lead by a hair's breadth, only to lose it again in the following year, the United Kingdom has for the past decade been the biggest single producer of commercial vehicles in Western Europe, according to O.E.E.G.

The importance of its rôle has, however, tended to diminish over the years. Whereas in 1950 and 1951, Britain was turning out more commercial vehicles than France, West Germany, Italy and Austria put together, U.K. production last year accounted for under 41 per cent. of the commercial vehicle output in Western

U.K. production rose from a monthly

average of 21,800 in 1950, to 38,200 last

Federal Germany, next on the list to the United Kingdom, with a 1960 average monthly output of 31,700, has recorded production increases for every year since 1950, with the exception of a slight fall in 1953 from the 1952 total.

French production rose from 8,400 units a month in 1950 to 19,500 units last year. Italian output increased from 1,100 units a month in 1950 to 4,000 a month in 1960. Over the period 1958 to 1960, production rose by almost 100 per cent. Austrian output doubled over the 10-year period from 200 units to 400 units a month.

North American production is also included for the decade in the O.E.E.C. lists. This, unlike that of Western Europe, fell over the period, in the case of the United States from 111,400 units to 99,700 units per month, and in the case of Canada from 8,800 units to only 5,900



Additional to its many municipal applications the Karrier Bantam chassis is a popular one for airport vehicles. This example is a sullage tank, recently placed in service by Pan American World Airlines. It has an Eagle 300-gal. (U.S.) tank for sullage, forward of which is a 120-gal. fresh-water lank The chassis has a wheelbase 8 ft. 2 in.

# Earth-movers at Aberdeen

EXHIBITORS of earth-moving equip-ment at the Institute of Public Cleansing conference in Aberdeen (fully previewed on pages 614-617) will include James Bowen and Sons, Ltd.; Bray Construction Equipment, Ltd.: the Caledonian Tractor and Equipment Co., Ltd.; J. I. Case Co.. Ltd.; the Chaseside Engineering Co., Ltd.; Ford Motor Co., Ltd.; Jack Olding (Scotland). Ltd.; The Reekie Plant, Ltd.; Scottish Land Development Corporation; Walkers and County Cars. Ltd.; Thomas W. Ward. Ltd.; S. E. Whetherill, Ltd.

Other late news is that three Wayne pavement-sweeping machines, two pedestrian-controlled and one carrying the driver, are to be displayed by Kent Engineering and Foundry, Ltd. Various types of snow plough will come from Snowclear, Ltd., who will also demonstrate the Meyer Electrolift, an electric-

hydraulic lifting device operated from the driver's cab. The well-known Glowtrac gripper comes from Gloster Tractors. Ltd. Several new clearance devices are to be provided by William Bunce and Son, who will also show a trailer gully-

Fitted to the Johnston suction cleaner. a product of Johnston Brothers (Engineering). Ltd., the "wandering" hose provides an unusual means of clearing piles of leaves and similar debris. The Yorkshire Patent Steel Wagon Co. will offer a road-sweeper-collector with vacuum litter-lifter, a heavy-duty sweeper-collector and a gully-cesspool emptier. other exhibits will be the Hardilt streetcleansing orderly, with glass-fibre bins (Harborough Construction Co., paper salvage trailers (Boden Trailers, Ltd.) and the Verro Minor sweeper (Alf'd Miles, Ltd.).

# Hardship Little: Inconvenience Great

Diversified Views on Rural Transport Problems at Institute of Traffic Administration Conference

THE possibility that rural transport problems are not so severe as can easily be imagined, the need for some form of subsidization where they are acute, and the necessity of assessing what an uneconomic service really is in terms of public service, as well as profit and loss, were the main points to arise from the annual conference of the Institute of Traffic Administration at Folkestone last week-end.

Speakers at the opening session on Friday were Mr. David St. John Thomas, who has recently completed a survey of Lake District transport; Mr. Geoffrey Wilson, M.P., Conservative Party Parliamentary Transport Committee chairman; and Mr. George Strauss, M.P., Labour Party front bench speaker on transport matters.

#### Adverse Effects

Mr. St. John Thomas stressed the fact that the amount of real hardship caused by the withdrawal of uneconomic rural services was possibly relatively small, but that acute inconvenience was invariably great. He examined its adverse effects upon both rural and family communities, particularly on women, who rarely have access to personal transport, and upon the rural and agricultural economy when families move to urban areas because of lack of transport amenities.

While hardship might be small now, said the speaker, the situation would be entirely different if a further large proportion of existing services had to be closed. Many services were critical. If financial support were not forthcoming as a result of the Jack Committee report, the whole picture would become critical.

As partial alleviations, Mr. St. John Thomas emphasized the need for keeping down costs, and suggested re-examination of services and timetables to meet specific demands, with possibly the abandonment of interval services; the encouragement of outside operators (the speaker mentioned garage proprietors) to provide minimum services; subsidy on a mileage basis; the co-ordination of local planning with transport; amplification of the activities of the Traffic Commissioners; and the introduction of rail-way buses in rural areas connecting with main train services.

Mr. Wilson, admittedly speaking politically, was against any general subsidization scheme, although he accepted the need for subsidizing particular services for which there is a social need. On the question of the bus companies' suggestions for elimination or reduction of fuel tax, this "wouldn't be the end of the story."

#### Integration

Mr. Strauss saw much of the answer in the maximum amount of integration or amalgamation between road and rail. "The experts know the facts, but the politicians have to make the decisions."

He said that, if the criterion of an uneconomic service was that it made a financial loss, a vast part of the British transport structure was uneconomic. The criterion should rather be: was the service essential to the public need, and was it run efficiently? If it was, it must be retained. It was the duty of the nation to do so.

The only problem was where the money was to come from, and in this respect

cross-subsidization—an accepted system in many industries—was part of the answer. Another was the reduction of the cost of using public transport—perhaps by as much as a half. Operators might then lose more than before, but it could represent a national saving in relation to other costs, particularly those involved in pandering to private vehicle users, who should be discouraged to the maximum from coming into towns.

# No More Closed

Mr. Strauss said that, broadly speaking, no more railway lines should be closed, and that there must be a reconsideration of the profitable concept of nationalization. There must be no public complaint or outcry if the railways, as services essential to the nation, make a loss.

Later, he said that he was in favour of eliminating fuel tax on public service transport. "There is no possible justification for it." He advocated a greater degree of cross-subsidization in transport, plus some form of direct subsidy if necessary.

The conference agreed at its discussion on Saturday morning to formulate a statement to send to the authorities. The range of topics discussed within the general rural services theme had been so wide, said retiring chairman Mr. W. Lindley, that a formal resolution could not be framed.

Lord Merrivale was re-elected president of the Institute. New chairman is K. J. P. Bowyer, with W. Dale (re-elected) and J. L. Austin as vice-chairmen. L. C. Harrison was re-elected honorary treasurer.

# High-vision Snow Plough

A NOVEL design of snow plough, in which the driving cab is located above the plough head and snow is discharged behind the cab, has been developed in the U.S.A. by the American Snowblast Corporation, Denver, Colorado, an associate company of Rolba, Ltd., 88-92 Rochester Row, London, S.W.1. The layout of the new machine gives the driver far better vision than is possible with a conventional type of plough, in which the snow is thrown out ahead of the cab.

The new plough also incorporates a torque converter, a full-torque shifting transmission and a constant-engaged differential-output auxiliary transmission, thus the machine can travel at a continuous speed of 45 m.p.h. and is capable of ploughing at speeds of up to 30 m.p.h., removing snow at the rate of 2,200 tons



The Snowblast R-2200 A plough is to be handled in Great Britain by Rolba, Ltd., 88-92 Rochester Row, London, S.W.1.

per hour, with an ejecting distance of up to 80 ft, in low gear and 110 ft, in high gear.

Known as the Snowblast Model R-2200 A, the plough has a Cummins NH-220 220-b.h.p diesel engine and fourwheel drive. The Robla plough is driven by a Cummins NRTO-6-IP 335-b.h.p. diesel, located amidships. The machine has an overall length of 32 ft. 6 in., and weighs approximately 17½ tons. Overall width is 8 ft. 6 in.

12



# EDINBURGH OPERATES 63% LEYLANDS

One of the thirty capital cities which operate Levland buses, Edinburgh, with a double-decker fleet of 569, has 327 Leyland Titans in servicemore than the combined total of all other makes. Powered by Leyland's 125 h.p. diesel, famous for its wide margin of performance and long troublefree life, these Titans are returning excellent fuel consumption figures and maintaining accurate schedule-keeping on multi-stop city services. But Edinburgh doesn't rely entirely on double-deckers. In their single decked fleet, Leyland Tiger Cubs have proved so popular and efficient that the last order for fifty of these 110 h.p. 44 seaters has been followed by delivery of another fifty designed to seat 47 passengers. And on City Tours, the entire coach fleet is comprised of Leylands-Royal Tigers, Tiger Cubs, Olympics and Aberdonians. Yes, Levlands are certainly proving a capital investment for Edinburgh—as they are for nearly three quarters of all British bus operating municipalities.



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Under R.A.C. surveillance, fuel consumption tests have been carried out with different types of vehicles, from small cars to large coaches and lorries. In every case the tests have shown an improvement in miles per gallon with Michelin 'X' ranging from 5% to 15%.

Here are a few examples:-

Date of trial	Type of vehicle tested	Distance covered by with equal amous —on ordinary tyres	Extra distance covered on 'X' tyres	
Feb, 1961	5-ton lorry (flat) Diesel engine	271.0 miles,	313.1 miles	42.1 miles
Mar. 1961	997cc. Saloon car	398.0	431.6	33.6
Mar. 1961	41-seater coach Diesel engine	291.1	322.9 "	31.8
Mar. 1961	1.489 titre Saloon car	336.8 "	363.0	26.2
April 1961	1-ton Delivery van (petrol)	326.6 "	344.6	18.0
April 1961	4-axle 12-wheeler 24-ton gross	221.4	248.6 "	27.2

The fuel saving with Michelin 'X' tyres is due to unique manufacturing quality and to their special construction which reduces rolling resistance. A single-ply casing of steel cords laid radially (A) flexes more easily, a braced tread (B) prevents tread distortion.

0

You get twice the comfort, twice the grip, twice the mileage and you save fuel with Michelin 'X' tyres

For further details please write to "Fuel Saving" Michelin Tyre Co. Ltd., 81 Fulham Road, London S.W.3.

# Removing "Down Under"

Vast Distances and Unbalanced Population Concentrations Complicate the Australian Remover's Operation, But Costs Remain Comparable to Other Countries

DESPITE the large mileages inevitably involved in journeying across a country so large as Australia, there has surprisingly been an increasing preference for the petrol-engined vehicle by local removers. This was stated by Mr. J. A. S. Warwick, of Perth, W. Australia, when addressing the British Association of Overseas Furniture Removers at their Annual Conference at Turnberry last Thursday.

Australian transport problems were complicated by a high proportion of their population being around the south-castern seaboards as well as by the size of the country with mileages of approximately 1.800 from north to south and 3.000 from west to east. Nevertheless, Mr. Warwick contended, there was no evidence to support the suggestion that Australian transport costs were higher than other comparable countries overseas, despite their comparatively limited population of 104 m.

#### Industrial Expansion

Australia was bustling through a period of industrial expansion. As an example, Mr. Warwick said that in Western Australia in the year 1947-48 primary industry comprised 75 per cent, of the total, and secondary industry the balance. Ten years later secondary industry was accounting for 45 per cent. To serve these industries Western Australia had 4,000 miles of permanent way and 8,900 miles of roads. This expansion continues, added Mr. Warwick.

Relative to the selection of vehicles, removers in Western Australia had much in common with those in the United Kingdom. Austin and Bedford chassis were popular, whilst the type of van varied. Some favoured the Luton type body, whilst both ramp tailboards or alternatively half goose-neck boards with chains were employed. For inter-state use, the heavier-type oil-engined vehicle such as Leylands or Fodens were operated and these were nearly always articulated,

Van packing involved the use of pads, quilts, blankets, etc. with straps and trolleys. Vehicles used for intra-state work averaged around 29 tons, whilst those employed on inter-state removals would be about 40 tons.

Regarding the organization of their transport associations, each state had its own autonomous state association and each of these has a furniture removal section. Each state association revised costs yearly, said Mr. Warwick, and determined whether an increase was necessary. As to intra-state charges, the Australian Road Transport Federation was currently operating a system to ensure that costs were sheeked yearly on a routine basis.

Local removal rates were quoted in the majority of cases, either per hour, or per mile, with a ratio of 40 cu. ft, per ton,

Relative to advertising, associations in Australia considered that the quality of the job performed, the appearance of vans and equipment, the courtesy of the men and the efficiency of the administration were the best means of publicity. Additionally, direct advertising to business houses, embassies, consulates and such institutions as banks was common in his state, Mr. Warwick revealed. Advertising in trade magazines including journals both in Australia and overseas was practised whilst the use of gimmicks was common.

They did, however, try to guard against the lack of impact, which expenditure on advertising in scattered magazines and radio could give, unless such a policy was conducted on a very large scale.

Most operators took out calamity cover insurance for their fleets and prepared separate declarations as and when required for local and inter-state operation. There was a swing, however, Mr. Warwick added, in favour of transit policies. In that event the amount of premium was based on the turnover and might be between two and three per cent, His own company bought at two per cent, and sold at five per cent, intra-state and at 20s. per cent, for inter-state and overseas removals.

#### Australian Prices

A pantechnicon van built on a quantityproduced chassis would cost £A2,988 divided between body £A1,100 and chassis (two-speed axle) £A1,888. Licence duty would cost £A55 13s. Restrictive licensing did not apply in Australia and any operator could increase or decrease his fleet or capacity. The Australian associations had considered this aspect but so far-rightly or wrongly-had shelved any decision. But in view of the adoption of a system of licensing both in the United Kingdom and other countries, Mr. Warwick considered that its application to Australian operators could be advantageously reviewed.

They did, however, have several acts controlling transport in Australia including the Traffic Act and Regulations. Transport Co-ordination Act, Common Carriers Act and Warehousemen's Liens Act. The Commonwealth Government of Australia imposes the following taxes on transport operators:—Petrol 1s. 3d. a gallon, oil fuel 1s. a gallon, parts 13½ per cents., tyres 12½ per cent, and vehicles 16½ per cent.

Describing the problems of a long haul in Australia, Mr. Warwick said that where a removal was being undertaken between Western Australia and the eastern seaboard, the 375 miles from Perth to Kalgoorlie would be over a first-class bitumen road capable of carrying heavy traffic. Whilst desert crossings were not necessarily hazardous, the climatic conditions could have disastrous effects on tyres as well as causing breakdowns and delays and fantastic wage bills.

#### Desert Crossing

The majority of removers' vehicles making a similar journey now rolled their vehicles on to a railway wagon at Mile-end near Kalgoorlie and crossed the desert in 26 hours. Although the cost is relatively high—£A258—the saving in wages, tyres and vehicle wear and tear, together with the quicker turnround, paid off handsomely, Mr. Warwick said

The Australian Road Transport Federation was keen to establish an organization comparable to the Institute of the Furniture Warehousing and Removing Industry with a view to raising the standard of their removal industry. This would involve the establishment of trade schools and particular attention to record analysis and costing, and the issue of a trade manual.

Replying to a subsequent question by Mr. R. J. Murrin, the newly elected president of the B.A.O.F.R., as to why there was an increasing trend to purchase petrol-engined vehicles for removal work in Australia, Mr. Warwick said that in addition to the disadvantage of the higher capital cost, long-distance operators found that there were many areas where they were unable to get maintenance facilities for oil-engined vehicles, although these were readily available for the petrol-engined version of similar type.

A review of the international removal scene was given in a paper prepared by Mr. L. O Woodbridge and read in his absence, owing to illness, by the president, Mr. R. J. Murrin. After many months of negotiation it had been agreed that conditions relative to removals, as well as to merchandise should be included in the Convention which was to become operative on January I, 1962, and it would be obligatory to the five signing nations. For British contractors there was some doubt as to the geographical limit of the Convention and whether members of the B.A.O.F.R. should continue to apply the existing conditions for countries outside Europe

A discussion followed as to the possibility of the purchase in bulk by the Association of cartons. Central buying could reduce costs by 20 to 30 per cent., although some members doubted the practicability of such a scheme.



(Right) The Gibson-Paladin bin-lifting equipment in action



# **Newcomers**

of new vehicles of exceptional interest are likely to make their appearance at the Institute of Public Cleansing Conference at Aberdeen next week, but details were not obtainable at the time of going to press. As usual there will be a parade and demonstration of mechanical appliances on the Wednesday and on this occasion it will take place at Hazlehead. The once-popular moving-floor refuse collectors seem unlikely to be represented this time.

ORECASTS suggest that a couple

The demonstration of earth-moving equipment will be staged on Thursday afternoon at the Seaton site, Aberdeen, but this year it does not seem likely that so many units will be displayed as in recent times, the distance to the conference centre being something of an obstacle where transport of heavy machinery is concerned.

The main interest in the exhibits of Shelvoke and Drewry, Ltd., is likely to concern the 50-cu.-yd Pakamatic which is making its first appearance at this conference and will be seen equipped with the patent SD air-operated hygienic shutters. The chassis incorporates a Leyland 110-b.h.p. diesel engine, together with 10-ton rear axle and 5-ton front axle.

A crew cab, with four wide doors, gives comfortable accommodation for the driver and six loaders, there being low, built-in, steps for easy entrance. Vehicle width is 8 ft. and space within the body is 19 cu. yd. It will carry the maximum permissible gross load for a two-axle chassis, and has a directthrust hydraulic loading system. Easy discharge of the load is ensured by the 50° angle of tip.

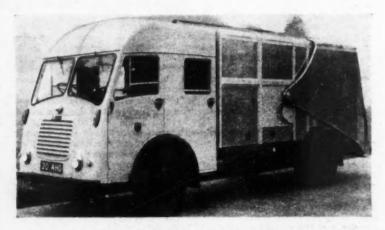
In addition, SD Fore and Aft tippers will be seen, the loading flaps of the rear doors on these models working on the up and over principle, a notably

simple system of operation appropriate to cleansing work.

With a 17-cu.-yd. body and Zoller dustless loading shutter, the Haller refuse collector shown by Glover, Webb and Liversidge, Ltd., demonstrates a design which has achieved considerable success on the Continent. This model is one of a repeat order for the City of Birmingham in connection with that authority's dustlessloading programme.

Ground loading, a high degree of compression, and simplicity of mechanism, are combined in the Blenheim 18-24-cu.-yd. collector which is based on the Glover Loadmaster. This machine will be mounted on a Karrier heavy-duty chassis with crew cab. This company's Dual Tip collectors are represented by 25- and 12-13-cu.-yd. models, the junior type being of small dimensions for use in crowded city centres and backways. The Karrier Bantam chassis with coach-built crew cab is used for this particular unit, which is destined for Manchester.

In an entirely different class from the foregoing will be the offering of Scammell Lorries, Ltd., the principal feature of which is the Scarab threewheeled 6-cu.-yd. side-loading refuse collector, particularly suited for work in confined spaces or dealing with



The Dennis Paxit, the latest in the series of which has automatic continuous loading collection, with hand-operated dustless loading for small bins.

The Dual Tip refuse collector on a Karrier Gamecock 11 ft. 9 in. chassis.

lightly loaded rounds. This unit has a four-speed gearbox, pressed-steel frame and coil-spring front suspension. The body, which can be fitted for either power or hand tipping, has two loading ports on each side and twin hinged rear doors. With a turning circle of under 20 ft. these vehicles are extremely manœuvrable. The standard power unit is a 45-b.h.p. petrol engine but a Perkins 55-b.h.p. diesel engine is available as an alternative.

First shown to the I.P.C. at the 1960 conference demonstration, the Tippax body from Dennis Bros., Ltd., carries a 20-cu.-yd. forward and rear tipping refuse body, the actual machine being one supplied to the Aberdeen County Council. In order to convert it for use in a different sphere a simple set of equipment can be obtained which will facilitate the dustless discharge of bulk containers.



small bins and for twice-weekly rounds. Sets of power-operated dustless loading equipment for 2.5-cu.-ft, or 3.2-cu.-ft, weekly collection bins are available, as is power equipment for bulk container dustless discharge. An example of the Paxit II collector,

destined for Ceylon, will also be shown.

Main improvements in the range of John Gibson and Son, Ltd., concern the hydraulic loading lines of the pressure system, a prototype of which was to be seen at last year's demonstration. The load ram is now mounted on the vehicle chassis, being connected to the rear barrier by means of a hinge link into which a hook on the barrier fits. Under the old system this ram was carried on the body only, the long

# Note at Aberdeen?

Possibility of One or Two Entirely New Vehicles at Next Week's Institute of Public Cleansing Conference in Scotland: Distance to the Centre May Limit Amount of Heavy Machinery Shown

The Dennis Paxit III, which will also be seen, follows the well-established design of this series, having automatic continuous loading collection, with hand-operated dustless loading for





(Above) The latest Eagle Cleanload refuse collection body, a 12-24-cu-yd. model with continuous loading drum. (Left) Another of the Eagle Engineering Co.'s products is this gully-emptier, seen here on a Thames Trader chassis.

lengths of hydraulic piping resulting in a serious loss of pressure.

The longest run of pipe is now approximately 7 ft., from the pump to the end of the load ram. Thus it has been practicable to reduce working pressures, so saving wear and tear on valves, pumps and couplings. On discharge, by means of the hook mentioned, the rear door uncouples itself automatically from the load ram connection.

By reason of an interlocking arrangement the vehicle can be tipped only when the door is in the extreme rear position. A Gibson Pendulum 16-24-cu.-yd. compression refuse collector will be demonstrated on the Bedford TK 151-in.-wheelbase 7-ton chassis



A Scammell Scarab 6-cu.-yd. side-loading refuse collector, with all-steel body and four loading parts each fitted with sliding shutters.

with Gibson crew cab. Another Pendulum will be seen on a Karrier Gamecock chassis and on a Commer 7-tonner there will be a third Pendulum, this time with a Gibson-Paladin bin lifter at the rear.

An air-operated dustless loading shutter is featured on the latest Cleanload collection body by the Eagle Engineering Co., Ltd. This is a 12-24cu.-yd. model with a continuous loading drum revolving at 4 r.p.m. The rear door, which forms the loading hopper, is raised for the discharge of the drum contents. The drum itself is lagged for quietness and is covered by a streamlined glass-fibre shroud which has detachable alloy panels for inspection and maintenance. The Eagle unit mentioned is another of those intended for employment in Birmingham and is mounted on an Austin 7-ton chassis with crew cab.

A notable feature of the Eagle offering is the Compressmore 16-24-cu.-yd. collector body, which has the floor sloped at the rear to give a reduced loading line, the rear surface being covered with a special quality of corrosion- and abrasion-resistant steel. The compression plate forming the loading hopper is operated by a hydraulic ram mounted at roof level, the plate itself

being retracted upwards into the roof when the body is emptied by use of the front ram. A stabilizer is fitted to give added safety when tipping on rough ground. The chassis employed in this instance is a Bedford TK.

Several outsize machines will be shown by the Powell Duffryn Engineering Co., Ltd., notably the Dempster Dumpmaster DB 30, which is a compressing bulk transporter of 30-cu.-yd. nominal content and 75-cu.-yd, refuse capacity, carried on an A.E.C. Mammoth Major eight-wheeled chassis, Next comes the Dempster Dinosaur 22,000T transfer loader and transporter, mounted on an Atkinson sixwheeled chassis. Containers from 8 to 30 cu. yd. capacity come within the scope of this unit, which can set its own body down on ground or dock and will lift it again for transport purposes.

The Dempster Dumpster hoisting unit, which can handle containers up to 15 cu. yd., will be shown on a Bedford forward-control chassis. There will also be a Dempster Dumpmaster on a Thames Trader, fitted with a County third axle.

In addition to the examples mentioned earlier, the products of Karrier Motors, Ltd., will be demonstrated separately by that company. There are three such models, the specialized body work in each case being by Glover, Webb and Liversidge, Ltd. One is a Blenheim 22-30-cu.-yd. compressing vehicle, the power unit employed being the Rootes 3-cylindered diesel engine. Alternatives for this model are the Rootes 6-cylindered petrol unit or the Perkins Six 354 diesel engine. Specimens of these engines will be seen on the other Karrier exhibits.

(Right) The model 22,000T 15 - cu. - y d. Dempster Dinosaur mounted on an Atkinson sixwheeled chassis will be on show. (Below) The 18 **DRD**umpmaster automatically picks up and empties into its own body loads of 1,500 lb. in containers of from 1 to 3 cu. yd. 10 a gross payload of 44 tons.





The well-known Jekta telescopic body, a product of Walkers and County Cars, Ltd., will be making a reappearance in the arena, the particular example being seen on a Leyland Octopus chassis. Initially the Jekta design was being made with a capacity of 21 cu, yd. but, as in other spheres of the transport world, sizes tend to increase and current orders are calling for 34 cu, yd. A particular feature of the horizontal system of discharge is (Continued on page 617)

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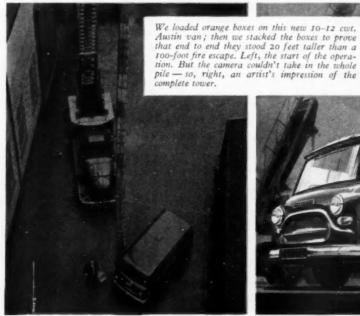
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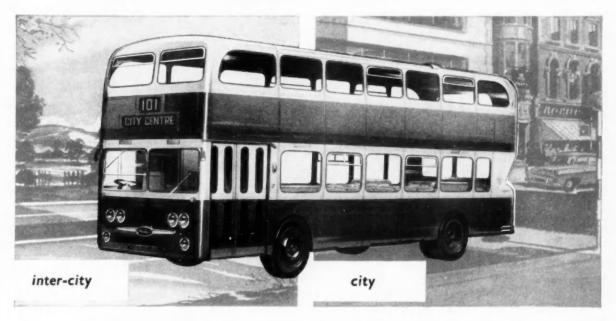
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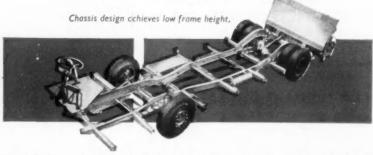
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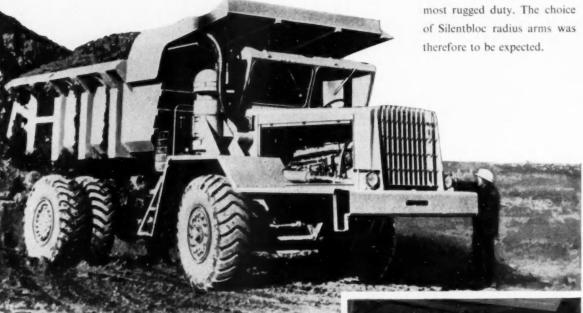


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# The maintenance of Ball and Roller Bearings

NO. 1 OF 6 CHECKING A FITTED BEARING

Clear loose
dust and dirt
from
surrounding
parts

Time and trouble can often be saved by inspecting a ball or roller bearing before it is removed. Often, the cause of a failure lies elsewhere and the fitting of a new bearing is no solution. Also inspect bearings which may be exposed during the progress of some other job. To locate trouble which is just starting will avoid future difficulties.

A ball or roller bearing represents precision engineering of a high quality and must be treated accordingly. Before starting on a job which will lead to an exposed bearing, make sure that all loose dust and dirt is removed. Hub bearings, for instance, can easily be ruined by dirt knocked from the underside of the wing.

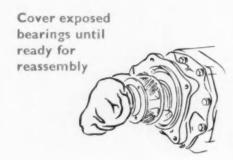
As soon as the bearing is open to inspection, check that there is ample clean grease or oil within the tracks. There should be no signs of dirt, contamination (perhaps by particles rubbed off the cage) or corrosion. The cleanliness of the lubricant can be assessed by rubbing a little between your fingers.

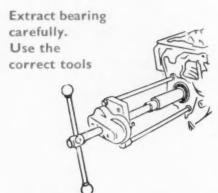
Next check the cage which separates the rolling elements, since this often shows the first signs of something being wrong. There should be no traces of rubbing, wear or cracks.

If the bearing and its surroundings seem quite satisfactory, then wrap it in cloth or paper until the other parts are replaced. Make sure that the wrapping will not shed any fluff. If the bearing seems doubtful, remove it as carefully as possible. This is sometimes difficult but it is most important to find out the cause of any trouble there may be. Damage done during removal may destroy vital evidence.

The bearing has to be removed from both shaft and housing and one may be easier than the other. Do the easy job first and give yourself more room.

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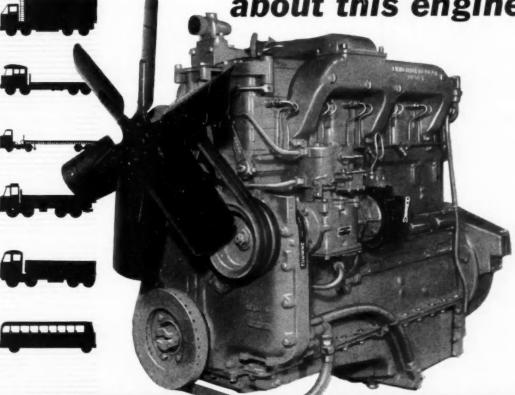


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\*Quoted in 'Motor Transport' June 10th, 1960.

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VANS FOR SCHOOL MEALS
BUSES
GULLY EMPTIERS
LORRIES
TIPPING WAGONS
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TOWER WAGONS



that no extra load can be imposed on the rear axle, an important consideration when working on uneven ground.

Pedestrian-controlled electric trucks for street cleansing come from the Stanley Engineering Co., Ltd., who will be exhibiting an end-tipping orderly, also the Manulectric 4 which is designed to handle a dozen square bins of 31 cu. ft. capacity each. For the first time this company will demonstrate a manual two-bin street orderly which is built in light alloy and carries a pair of 3½-cu.-ft. glass fibre bins which weigh 16 lb. each, or approximately half the weight of galvanized bins of the same capacity. Recent improvements in the orderly are the use of two steel-reinforced aluminium skids at the rear and a single castor wheel in front in place of the four legs previously employed.

Gritting equipment is a speciality of Atkinson's Agricultural Appliances, Ltd., which company will make a special feature of a trailer gritter which has a hopper capacity of 2 tons and will distribute grit, ash, sand or salt, over variable widths from 6 to 40 ft. As an alternative to steel, the bodywork can be supplied in glass-fibrereinforced plastic. A similar alternative is available with the Atkinson chassis-mounted bulk gritter which is to be displayed on a Thames, with the spinners situated forward. An hydraulic valve is incorporated in this machine to reverse the belt for rear off-loading.

From the wide range of rotary snow ploughs by Rolba, Ltd., which comprises machines with capacities from 2½ h.p. to 300 h.p., three will be shown at Aberdeen. The trio includes the Rolba-Kloeckner which is believed to be the largest snow-blower ever shown at a British exhibition. This is one of two similar machines in possession of the Aberdeen County Council and has a clearing width of 8 ft. 4 in., which can be increased if necessary to 11 ft.



The Bedford-Lacre sweepercollector.

6 in., with a capacity of 1,500 tons of snow an hour. Intended for use on trunk roads, the Rolba-Kloeckner incorporates an air-cooled 90-h.p. transport diesel engine, there also being a 180/200-h.p. 12-cylinder air-cooled diesel engine for plough operation carried in the van body.

617

This star performer will be supported by the Rolba Snow-boy, a pedestrianoperated blower which is stated to perform the same work as 100 shovel men and will load a 5-ton lorry within three minutes. There will also be the Rolba 2012, which is a self-propelled unit with driver's cab and centralized controls.

In the road sweeper class there will be exhibited the Bedford-Lacre sweeper-collector and the Bedford-Lacre suction road sweeper-collector. The latter is built up on the Bedford KFS forward-control chassis, being available with a variety of alternative equipment to meet the differing needs of local authorities and to deal with either normal usage or dual carriageways and one-way streets.

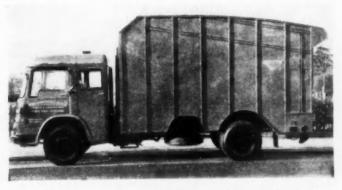
The exhauster unit is located behind the cab. A 19-in. gutter collector brush, on the left, is connected to the dirt container by the suction hose whilst in front is an extension brush, set at an angle to the chassis, which feeds the collector brush, so increasing the effective sweeping width to 6 ft. The welded steel plate dirt container incorporates a water tank in the bottom.

From Lewin Road Sweepers, Ltd., will come the Sweepmaster roadsprinkler-sweeper-collector which is fitted with a vertical wire scarifying brush and has controllable high-pressure water jets fore and aft of the brushes. Tipping and lowering of the 3-cu.-yd. capacity Lewin Mechanical Orderly sprinkler-sweeper-collector is by push button control. The sweeper is fitted with a main traverse rotary brush and a vertical channel scarifying brush, both raised and lowered independently by electro-hydraulic button to give adjustment to suit varying road conditions.

Among the specialized units also to be found at the demonstration will be an Eagle 800-gal. gully emptier with a tank divided into two compartments, one of 530 gallons for sludge and the other of 270 gallons for clean water. An example of the Dennis range will be provided in the form of a 1,400-gal. cesspool emptier.

A David Brown 50TD shovel is to be demonstrated by David Brown Construction Equipment, Ltd. This is a tracklayer unit carrying a bucket of I cu. yd. struck capacity. The engine develops 35.5 drawbar h.p. at 1,600 r.p.m. Lifting capacity is 4,000 lb. and lifting time from ground level to maximum height of 10 ft. 6 in, is 5.6 sec.

Three vehicles will be demonstrated by the Ford Motor Co., Ltd., all with bodywork by Eagle. The first is a 3-cu.-yd. refuse collector on a Thames 15-cwt. chassis with two covers on each side. Hand-operated screw or manual hydraulic gear tips the body to an angle of 45 degrees. A Compressmore body of 12-20-cu.-yd. capacity will be seen on a 5-ton Trader chassis with Ford oil engine. The third unit is an M50 800-gallon cesspool emptier, again on the Trader chassis.



The Eagle Compressmore 16/24 cu. yd. collector body has the floor sloped to the rear to give a reduced loading line.

relay full containers to the destructor, replacing them with empties, and the net result is one of the cheapest refuse collection services in the country. The area covered is 1,607 acres with a population of 50,000, requiring the removal of 220 tons weekly.

Petrol Engines

Mr. F. A. Curson, the works superintendent, estimated that the tractors in use cover an average of 550 miles a week. Petrol engines are used because they are found to be more economic for constant starting and stopping. The average tractor life is about 10 years. The drivers are allowed time for cleaning and maintenance each week and the borough carry out all their own repairs, including replacement of engines. Apart from occasional recon-



(Above) One of the horses and drivers hived by Wood Green for refuse collection. Four such teams are hired by the day under contract at £3 apiece. (Below) two of the eight Scammell containers and one of the mechanical horses used by the borough. Couplings are interchangeable, and the two mechanical horses are used for the collar work of relaying full containers to the destructor. It is claimed that the system is more economical than a fully mechanized one.



Four Horsepower at Wood Green

THE municipal authority of Wood Green, on the outskirts of London, is one of the few urban districts in the British Isles still using horses for refuse collection.

An interview with Mr. J. V. Hudson, the deputy borough engineer, revealed that not only was the system in use satisfactory and more economic than a mechanical one, but that the cost of conversion and upkeep would be uneconomic at present with no advantage in efficiency.

In 1934 Wood Green employed nine horses and carts with a Shelvoke and Drewry side-loading freighter, manned by 23 men, for refuse collection. After trials with several new systems, including the Kuka type, the Scammell relay system was adjudged most suitable to the borough's needs and has been used ever since. This necessitates the use of four horses hired by the day, with drivers, under contract at £3 apiece, eight Scammell containers for door-to-door collection with interchangeable couplings and two mechanical horses, the labour force required being only 18.

The tractors do the collar work and

ditioning of the front suspension and steering units, the tractors require little attention and the back axles and gears last the life of the vehicle. One spare is kept in case of breakdowns.

The containers, which have removable shafts for the horses, can hold up to 12 cu, yd. of refuse and have a movable rubber floor with a manually operated shield for compressing the refuse. They are rear-loading and obviate any need to tip. Periodic overhaul is given but hub and tyre wear is low and again average life is 10-12 years. A Bedford 2\{\frac{1}{2}\to 10\to 10\to 17\to 12\to 10\to 17\to 17\t

is used part-time for certain shops and inaccessible spots.

Refuse collection averages about 12,000 tons a year and collection costs about 32s. 10d. per ton of refuse in an area that is fully developed, except for some rebuilding which includes blocks of flats.

The northern side of the borough is hilly and work starts at the boundary at 7 a.m., the tractors hauling the containers to their starting points and allowing the horses to work downhill. Crews are kept contented, despite the low national scale of wages, by allowing them to finish when their round is completed. The destructor at Western Road, which has been modernized, is in a central and advantageous position for disposal.

Some interesting figures were provided by Mr. Hudson of the cost of operating the service. In 1932 the cost of refuse collection was 8s. 11d. per ton; in 1937, after the relay system came fully into operation, it was reduced to 7s, 7d. By 1958-59 it had risen to 32s. 10d., almost entirely due to increases in wages and the cost of potrol.

At the present time, salaries and wages amount to £9,328; mechanical transport, including drivers' wages and depreciation, £7,664; horses, harness and driver, £3,150; the total net cost with other items, including £3,554 towards the central administration charges, being £23,696. Income includes £1,200 from trade refuse collection.

If mechanization was decided upon,

at least four more tractors would be required and drivers would have to stay with their vehicles instead of, as in the case of horse vehicles, helping with the loading.

Comparison with the cost of collection elsewhere, Mr. Curson considered, could not be made unless details of the costing system used were available. Different calculations arose in different areas, particularly when establishment charges were made.

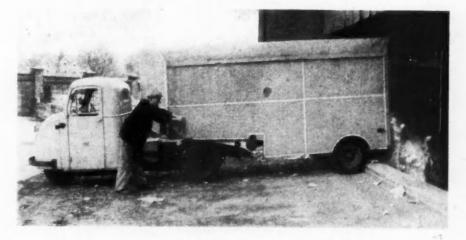
Although there has been some criticism by ratepayers who regard horse refuse-collection as old-fashioned it seems reasonably certain that the economics of conversion and the efficiency of the present operations will keep the horse on the map at Wood Green for some years to come.

Four Horses,
Eight Containers,
Two Mechanical
Horses and
Eighteen Men
Operate One of
the Cheapest
Refuse Collection
Systems in the
Country for a
Middlesex
Borough



(Above) The two tractors engaged in removing loaded containers and replacing them with empties cover an average of 530 miles a week, moving 220 tons in an area of 1,607 acres with 50,000 inhabitants. Petrol engines are used, and the average tractor life is about 10 years. (Below) A container is unloaded at the destructor in Western Road. The use of the Scammell relay system sa decided upon after several trials, and results in one of the cheapest refuse collection services in the country.

by A Special Correspondent





This refuse collector operated by Stroud Rural District Council is based on a Dennis Paxit chassis with a Perkins power unit. In the foreground is the Thwaites Nimbus T.3 dumper with a Petters air-cooled engine.

# Diesels Aid

PERATING in an area of over 35,000 acres, the five Dennis refuse collectors of Stroud Rural District Council travel relatively long distances over very hilly routes to collect material from around 10,000 premises for delivery to a reclamation site near the centre of the town. Total population of the area exceeds 32,000.

Based on Dennis Paxit chassis with Perkins P.6 power units, the three larger collectors in the fleet are of the Dennis rear-loading carrier type with Duramin bodies, two of which have a capacity of 22 cu. yd. whilst the capacity of the third vehicle is 15 cu. yd. Both types are fitted with a 3-cu.-yd. salvage compartment.

The remaining refuse collectors are powered by Perkins P.4 engines and are equipped with Glover, Webb and Liversidge all-steel bodies of the rear-loading moving-floor type having capacities of 10 cu. yd. and 6 cu. yd. A salvage compartment of 2-cu.-yd capacity is provided in both cases.

Other vehicles in the fleet comprise a Dennis P.6-engined cesspool emptier; a Morris-Commercial 30-cwt. van powered by a B.M.C. 2.2-litre diesel; two Morris-Commercial J.2 vans of 15 cwt. capacity fitted by the vehicle makers with Perkins 1.6-litre Four 99 units; and a Dennis 7-ton three-way tipper having Edbro lifting gear and all-steel body. A Bristol Duplex bulldozer

(Below) This Morris-Commercial 30-cwt, van is used for carrying men and materials to housing estates for the maintenance and repair of some 1,500 council houses.







(Above) A Dennis Paxit loader engaged in kerbside collection from litter bins in outlying residential areas. Material is taken to the central reclamation site.

equipped with a Perkins P.3 engine is employed on the tipping site, and this is used in conjunction with a Thwaites Nimbus T.3 dumper having a Petters air-cooled engine.

In the interests of economy the "kerb-side" method of refuse collection is practised throughout the area (house-holders deposit the bins near the entrance to the premises). In special cases, such as the householder's old age or infirmity, the material is collected from the rear of the premises in the normal way. Kerb-side collection reduces the number of personnel required by around 50 per cent., the normal complement of driver and four or more loaders being reduced to a total of three men in the case of the 22-cu.-yd. machines and two men for the smaller vehicles, the driver in every case assisting the loaders.

On average each vehicle delivers over two full loads

Rural Operator Finds Oil-engines More Economical When Employed on Short Distance Collections in Hilly Terrain. Fuel-cost Saving of up to 50 Per Cent. Attained With 30-cwt. Van, Compensated for Initial Higher Cost

# Economy For Short Distances

by
P. A. C. Brockington
A.M.I.Mech.E.

to the tipping site in a day, the maximum normally being three loads.

Salvage comprising paper and rags is separated from the refuse by the householder and is baled with the aid of an hydraulic press on the tipping site, where ferrous and non-ferrous scrap is extracted from the refuse by the handpicking method. The value of salvage varies up to about £400 a month, and a salvage bonus paid to drivers and to 10,000, the project shows promise of providing economic advantages as well. In 1952 the total consumption of seven petrol-engined vehicles was 8,000 gallons, whilst in 1958 10 oil-engined vehicles consumed 6,000 gallons of fuel. Although the total rated output of the engines had been increased by 25 per cent., consumption has been reduced by 25 per cent.

Of the P.6-engined collectors, the 22-cu.-yd. machines average about 8 m.p.g. and the smaller outfit provides an average of about 9 m.p.g. Whilst the heavier vehicles have been running eight years, the 15-cu.-yd. collector has been in operation for less than three years. After the larger vehicles had been running for about 2½ years the engines were replaced with units equipped with Cromard cylinder

liners, and have since operated satisfactorily without indication of engine wear.

Fuel consumptions of the P-4-engined collectors vary between 12-14 m.p.g. and 14-16 m.p.g., according to capacity. Both collectors are six years old and power units were replaced last year after the vehicles had covered 40,000-50,000 miles. No major overhauls were required up to the time of replacement.

### Asbestos Carrier

Mainly employed to transport covering material to the reclamation site (such as waste asbestos fibre), the tipper is also used for conveying sludge from the sewage works to the site and for general work, the average monthly mileage being about 500. The all-steel body of this vehicle is based on a Dennis Pax 3 chassis of 10 ft. 01 in, wheelbase



(Above) Two Dennis Paxit Duramin-bodied carrier-type collectors tipping on the central site. That in the foreground has a capacity of 22 cu. yd., whilst the other has a capacity of 15 cu. yd. Both have 3-cu.-yd. salvage compartments.

(Below) The Dennis Pax 800-gal, capacity gully and cesspool emptier, which is powered by a Perkins P6 oil engine. It averages over 700 miles a month and has run for six years without an engine overhaul.

loaders provides an increase over the normal weekly wage of about £1 10s.

An interesting feature of the tipping site is the obligatory use of 8-ft. close-boarded fencing on the side of the tip adjoining a residential area to eliminate the spread of dust and of an 8-ft. chain-link fence on the opposite side. The close-boarded fence is built of two halves, the lower section of which will remain as a permanent fixture after reclamation has been completed. Expenditure on fencing has been financed by Gloucestershire County Council.

When the heavier types of petrol-engined refuse collector were replaced by oil-engined vehicles in 1952, the decision was made eventually to employ light oil-engined vans in the interests of standardization rather than economy. Despite low annual mileages of around 8,000





This Dennis 7-ton 3-way tipper with Edbro lifting gear is mainly employed for taking covering material to the reclamation site.

and is equipped with twin-section drop sides, hinged in the centre, which facilitate hand loading. The ability of the

vehicle to tip in three directions is particularly advantageous

in locating the covering material accurately without waste.

Average fuel consumption of the tipper is 10 m.p.g.

The cesspool emptier is a standard type of 800-gallon vehicle and is employed to give a free six-monthly service to householders in outlying districts where mains sewage is not available. Working alone, the driver performs all pumping operations, and it is notable that without change of driver the vehicle returns a consumption of 10 m.p.g. Averaging over 700 miles per month, the vehicle has run for six years without engine overhaul.

All the larger vehicles are equipped with Michelin Metallic tyres which average about 10,000 miles before replacement or retreading by the makers. This mileage compares favourably with that formerly obtained with other makes. Arduous operating conditions on the site frequently cause severe damage to the covers, however, particularly in wet weather, and it is considered that a differential of the limited-slip type would considerably increase the average life of the tyres.

In the main, the 30-cwt. van is used for the transport of men and materials to housing estates for the maintenance and repair of some 1,500 council houses. One of the 15-cwt. vans is employed for general-purpose work, whilst the second van is used for a "flying-squad" service. Conveyance of personnel and materials to burial grounds, the transport of lawnmowers, pumps and so on, the collection of waste paper and runs to sewage works are included in the work of the general-purpose van. The flying-squad

vehicle is driven by a tradesman, accompanded by a mate or an apprentice, who visit up to 20 premises a day to perform urgent minor repairs.

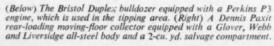
An average fuel consumption of 35 m.p.g. is provided by the Perkins engines of the J.2 vans, whereas a petrol-engined 10-cwt, van (due for replacement in the near future) averages 18 to 20 m.p.g. on a similar service. These oil-engined vans have been operating since November, 1959, and results in the intervening period give promise that the additional capital cost of

employing oil engines will be recovered in five years. Costing is based on a useful overall life of 10 years and on the assumption that no major engine overhauls will be required before replacement of the vehicle.

### No Attention Needed

Apart from routine maintenance no mechanical attention has been required in the case of the 30-cwt. van, which has now completed about 38,000 miles. Judging by the current performance of the engine the vehicle should complete at least 70,000 miles without a major overhaul. The additional capital cost involved in the purchase of the 30-cwt. van, equipped with an oil engine, was appreciably less than the extra outlay for the converted J.2s, and the fuel saved over five years has more than compensated the higher expenditure. An average fuel consumption of 25 m.p.g. probably represents a fuel-cost saving of 40-50 per cent. Maintenance costs are comparable to those for petrol engines, despite strict attention to fuel injection equipment at regular intervals to maintain efficiency and to obviate black smoke.

It is notable that Stroud Rural District Council were one of the first to adopt the principle of employing an all-oil-engined fleet, and that the decision to employ light oil-engined vans for short distances in a hilly district was criticized by many rural operators in neighbouring areas. Although the J.2 vans have yet to prove their worth economically by operating a 10-year period without overhaul, results so far indicate that this target will probably be attained. Training mechanics to maintain oil engines has presented no difficulties.









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# Down the Hatch

Fully Mechanized Refuse-Collection is the Aim in Multi-storey Flat Systems, But Creates Serious Problems in Public Cleansing Techniques: New Developments in Giant Container Handling May Provide Part of the Answer

by Ashley Taylor, A.M.I.R.T.E., Assoc. Inst. T.

HE march of fashion in building today is all upward, a trend which in theory should lead in the direction of fully mechanized refuse collection, but one that in practice is creating a series of problems for those responsible for public cleansing.

Because of the ingenuity with which such difficulties have been met by replanning of transport, appreciable progress has been registered in many municipalities where initially there was inherently the prospect of uneconomic operation of the collection services. The basic difficulty in many instances has been that the input of refuse into giant containers at multi-storey flats has been of such volume that clearance has been necessary at daily or twice-daily intervals. This has sometimes resulted in long "dead" runs and return journeys by the collection vehicles, where no possibility has existed of dealing with other premises.

### Lack of Planning

Such a situation is a forceful reminder that sometimes major constructional developments take place without proper planning consultation, and the adoption of the advice of the appropriate cleansing authorities. In such situations there is always the fear that the refuse disposal system will of necessity have to be arranged in such a manner that the provision of the service will be unduly costly throughout the life of the premises concerned. Because continuing charges of this

nature are liable to arise, the instalfation of suitable supplementary equipment will often prove a long-term economy.

### **Swedish System**

This is a case where the Swedes have a law for it. For more than 25 years a regulation in Stockholm has made chutes compulsory for all dwelling places with more than two floors; refuse dispatched through these chutes has to be wrapped in paper by the householder. Arising from this requirement a machine was introduced recently consisting of a turntable which is placed at the bottom of the chute and carries a dozen large paper bags. Each time refuse falls into a bag an automatic compression device comes into action, the turntable moving round to bring an empty into position immediately the preceding sack has received its full quota. The full bags, each weighing rather less than 1 cwt., are well adapted for removal by either cleansing or normal transport vehicles.

To a very large extent, however, the problem of refuse descending almost from cloud level is a new one in Britain. In the main our cleansing authorities rely on the giant bin, usually of approximately 1½ cwt. capacity, in their dealings with flats and other high buildings. Although the Garchey system of disposal through the main drains is employed in certain centres, in general it is the responsibility of the public cleansing authorities to remove refuse from multi-storey



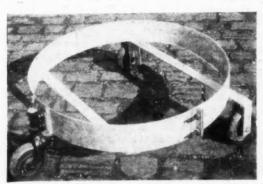
The simple bin and cradle device designed for use in Manchester, facilitating movement of loaded containers by hand.

flats by the use of specialized transport equipment employed in conjunction with their normal system of refuse collection.

### Little Burning

In most cases the residents rely on central-heating systems, supplemented by gas and electrical appliances. In consequence with this situation much bulky refuse, instead of being burned, is discharged by means of the chutes as, from time to time, are articles of considerable weight. All of this suggests that the giant container will continue to be a necessity in Britain for a long time to come. Because of difficulties with bulk a number of local authorities have been specifying 18-in. Which are normal practice.

In order to deal with the difficulty of heavy items being dropped down the chute opinion in some places is growing in favour of an inclined final section instead of a straight discharge but, of course, it has to be remembered in this connection that any bend is doubly liable to blockage or damage. A bar across the hatch aperture at the



Manchester authorities are using this specially designed cradle for the movement of giant refuse containers.

receiving end has been found to frustrate those residents who insert such items as tightly rolled old linoleum, a thing that will expand again after dropping a few feet. This may interrupt the flow, or may completely block the chute, clearance being followed by a deluge into the container chamber. All of which easily upsets the collection routine.

### Overflowing Bins

Where only a single container stands beneath the chute, collection teams are, even in the ordinary way, all too liable to find that the bin is not only full, but overflowing. This means that inconvenience, and possibly delays, will arise in the handling. So as to overcome this difficulty and to obviate the need for making special individual collections when heavy discharges of refuse have filled a single bin, the authorities at Salford have planned a turntable which makes it readily possible for a caretaker, on seeing that a bin is full, to swing the next one into place.

### **High Capacity**

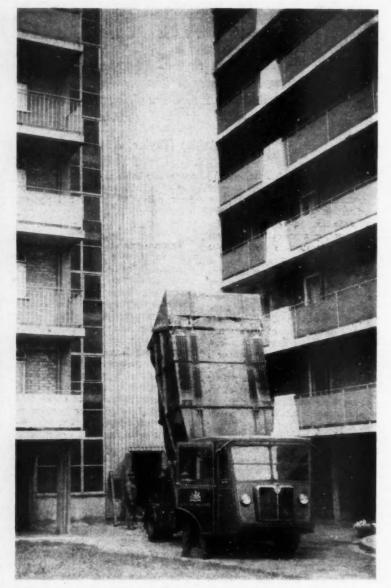
Basically the device provides for four bins to be carried on two pairs of channel supports, mounted crosswise and carried on a heavy main bearing located in the centre. The bearing arrangement has been produced by the Roballo Engineering Co., Ltd., and is of high load-carrying capacity, having initially been designed for employment in heavy duty cranes.

Just over the border in Manchester an effective but extremely simple device has been designed in the form of a castor-mounted or wheeled cradle that facilitates the movement of ordinary giant containers by hand. The wheels are attached to a band which is formed in two sections and so can be adjusted to close round the base of any standard container without there being any necessity for the fitting of additional attachments during manufacture, or of altering the design. In this way the large size bins can be moved without any mechanical aid.

### **Easily Moved**

Normally giant containers are located on plinths, but by carrying them on cradles in this manner it is possible for the caretaker to exchange a full container for an empty one kept in some handy position. Where refuse chutes are not in being the cradled bin is a flexible means of temporary storage.

The process of removal of the giant containers from the chute chamber, or the plinth, to the collection vehicle is



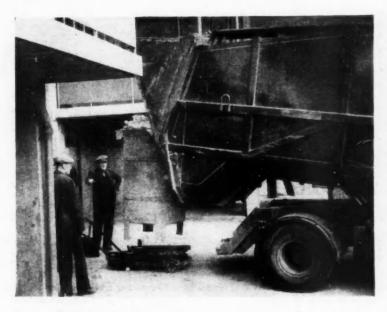
normally carried out with the assistance of a hydraulically operated jack trolley. Investigations have been made in various areas into the possibility of employing light fork-lift trucks where there are numerous multi-storey buildings within a short radius, the object being to carry the containers to the kerb side and so expedite the operation of the round. Examination of the position, however, has revealed the fact that the surfacing of the footways is often inadequate to carry the not-inconsiderable weight of the loaded fork-lift truck and therefore it does not seem likely that the idea will make much progress.

- Entirely different problems arise in

connection with the multi-storey office buildings which are now being erected in increasing numbers, it being surprising to find that modern constructions running into teens of storeys are quite often without disposal chutes. In the circumstances they must rely on internal porterage systems which are notoriously unreliable in these days of staff shortages.

### **Automatic Removal**

Automatic removal of the substantial amount of light waste that arises in districts where there are numerous giant office blocks is an attractive possibility. The idea has been canvassed that paper-slitting machines ought to be situated in a system linking the



(Left) An impressive view of an S.D. Freighter emptying a bulk refuse container at a new block of flats in Salford. (Above) A giant container is lifted and emptied by the Freighter. Previously the container had been pulled by hand on a trolley jack from the chute hatch in the block of flats (right) and positioned for the positioned for the vehicle to take over the emptying operation (below, right). The Salford authorities have planned a turntable device to enable caretakers to swing bins into place beneath chutes, to obviate overfilling of containers.





bases of gravity chutes from each floor, so ensuring that confidential documents would be destroyed immediately after entering the system. The waste, it is suggested, would then be fed to a sump from which it would be extracted, possibly at night, by a col-

lection vehicle employing a large diameter suction hose.

Very great strides have been made in recent times in the development of efficient extraction equipment and there would appear to be a distinct possibility that some time in the future a vehicle akin to a gully-emptier may be employed to empty the built-ir. refuse clearance systems that must surely come for modern blocks. Again, the great advantage of such an arrangement would be that rounds could be performed when traffic was at its lightest. Nevertheless, for the present the steadily improving big container, of course with hydraulic lift, holds sway, it being good to see that better sealing methods are bringing a reduction, or even an elimination, of dust losses when discharge into the hopper takes place.

### Vehicle Development

During the years that have elapsed since the end of the war the cleansing world has been exceptionally fortunate in the amount and quality of the design and development work that has been put into vehicles. Refuse collection, however, is quite as much a matter of materials handling as of transportation, and creation of the right circumstances for the initial handling must rest with those responsible for providing cleansing's equivalent of the loading deck-in the case of modern flats with the architects. Where the architectural fraternity have done their part of the job the present-day vehicles appropriate to the task will do the rest.

The need for collaboration between the people planning modern buildings, both living and working accommodation, and the authorities who will have to dispose of the resulting refuse, can hardly be over-emphasized. Although the immediate saving derived from specialized equipment might appear to benefit mainly the refuse collector, in the long run there is little doubt that, in terms of a more economic operation, it must benefit the community.

### Less "Mucking-about"

In this year of grace the image created in the ordinary man's mind by the title "ashbinman" is hardly likely to fire anyone with enthusiasm. But the prospect of in due course becoming the operator of a fully or partially mechanized cleaning round sounds much more attractive. Mechanization, with literally less "mucking-about," would undoubtedly improve staff recruitment both as to numbers and quality, whilst it is fair to assume that some reduction would be achieved in the labour force bringing in its train justification for some measure of pay increases.

For years a new picture of refuse collection has been in the process of building up. Now the whole system may well be on the verge of a new era.



# From

Five sets of comparative fuel-consumption figures were taken during the course of testing the two Leyland Octopuses. The vehicles are seen on the Preston by-pass at the end of a laden run.

Latest Leyland Octopus Models Available with performance 200-b.h.p. Diesel Engines: Comparati

T is unlikely that such sweeping changes to a complete range of heavy-goods vehicles have ever been made in one move as those carried out last year by Leyland Motors, Ltd. Their new Beaver, Hippo and Octopus designs resemble the previous models virtually in respect of the wheels and tyres only, and there is no doubt in my mind that this latest range will quickly prove to be the most popular Leylands ever introduced in this country

Part of the success lies in the remarkable development work carried out on the old engines which were used in the previous models. Years of research into combustion characteristics have resulted in two outstanding diesel engines: one an "economy" unit with a net rating of 140 b.h.p. at 1,700 r.p.m. (b.m.e.p., 115 p.s.i.), and the other a high-performance unit giving 200 b.h.p. (net) at 2,200 r.p.m. (b.m.e.p., 120 p.s.i.). Both these engines have been type named Power-Plus, and recently I was able to make direct comparative tests between two Octopus chassis equipped with these engines.

The results obtained are detailed in the separate data panels reproduced on the following pages, and comparison

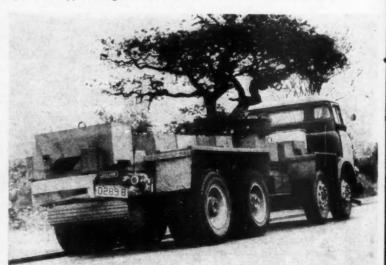
between the two sets of figures reveals that each of the two engines does all that the makers claim, the "economy" unit achieving 12.55 m.p.g. at 28 m.p.h. average speed along a level road and 11 m.p.g. at 34.8 m.p.h. average speed under full-throttle motorway conditions, whilst the 200-b.h.p. engine gave 10.1 m.p.g. on a level road, and 7 m.p.g. at 47.7 m.p.h. on a motorway, with acceleration from a standstill to 30 m.p.h. in 29 seconds.

I know of no other eight-wheelers that can match consistently the economy of the one chassis or the high-speed performance of the other, and Leyland are to be admired for being able to offer two such basically similar vehicles with widely differing performances to suit the two schools of thought in the British haulage business-maximum fuel economy with average performance or average fuel economy with maximum performance.

The new Leyland models were comprehensively described and illustrated, at the time of their introduction, in The Commercial Motor dated September 9, 1960. This article revealed most of the innovations of this new range, such as the new engines; an entirely new five-speed

gearbox to which could be added either or both of two additional ratios; a completely new braking system which included an air-assisted hand-brake layout; new doublereduction rear axles, with manually operated third-differential lock on double-drive bogies; non-reactive four-spring rear suspension for maximum wheel adhesion, with the option of a high-articulation two-spring system; powerassisted steering as standard; and the adoption of all-steel or plastics-panelled cabs with easy-access steps ahead of the front wheels.

Such completely new and comprehensive specifications John F. have never been offered on what may be called massproduced heavy vehicles before, and only a concern with the high production capacity of Leyland Motors could possibly do this for a price within £400 of that of the nearest equivalent previous models, the performances of which look quite shabby compared with those of these newest entrants. Not only are the prices of the new vehicles highly competitive with those of their predecessors but, even more important, they are equally competitive with anything else approaching the same standard available in Great Britain.



When stopped on a 1-in-61 gradient the more powerful of the two eight-wheelers restarted successfully in second gear. Bottom gear was needed in the case of the other vehicle for the same test.

A.M.I.

# ners

R.T.E.



1 Choice of "Economy" 140-b.h.p. or Highve Tests Show Differing Advantages of Each Type

The cab adopted for this latest Leyland range is available with steel or plastics panelling. Both types are identical in appearance, and have steps ahead of the front wheels.

In short, Leyland's new maximum-capacity Power-Plus models offer value for money par excellence, and by permutating a relatively small number of standard components the manufacturers are able to offer four-, sixand eight-wheelers with performances to suit all tastes, operating conditions and, in a sense, pockets.

Both the vehicles made available to me for these comparative tests were Octopus 240.9R 17-ft.-wheelbase models. The high-performance chassis had the Power-Plus 0.680 200-b.h.p. diesel engine, basic five-speed gearbox with Moon, both optional additional ratios, double-drive rear bogies. and standard all-steel cab, in which condition its kerb weight was 7 tons 9½ cwt.

The other chassis had the Power-Plus 0.600 140-b.h.p. unit, five-speed gearbox with optional sixth overdrive ratio, single-drive rear bogie and optional plastics-panelled cab. Short of omitting the sixth ratio (37 lb.), this is the lightest version of the standard Octopus available, and the kerb weight of the chassis-cab tested was only 6 tons 141 cwt. As tested, however, a Homalloy platform body was mounted, but for the sake of effecting the most useful

comparisons the weight of this body has been added to the payload in the data panel, the weight of the test load imposed upon the body being in the region of 161 tons.

As it turned out, the "economy" Octopus was grossing nearly 4 ton more than the other vehicle with two people and test equipment in the cab, but this relatively small difference would have had a negligible effect on the comparative performances. Another slight difference was that the lighter vehicle was shod with Michelin "X" tyres, and no spare wheel or carrier were fitted. The standard spare-wheel carrier, incidentally, is of the winch type.

For the first performance tests both vehicles were taken out to a quiet level stretch of road to obtain retardation figures. As the lighter vehicle had been supplied purely for engine-performance comparisons, its brakes had not been correctly set-up recently, so the figures recorded in both panels were obtained with the newer vehicle. Checks made with the chassis with the 0.600 engine showed that, despite its lack of attention, the braking performances were only slightly inferior to those of the prepared vehicle.

The recorded stopping distances are particularly good for a 24-ton-gross machine with brakes on six wheels only, the retardation from 30 m.p.h. being a 30-per-cent, improvement on the distances recorded in 1956 with the then current Octopus running at the same gross weight. Striking also is the hand-brake performance, which shows the relatively inexpensive provision of an air servo in the system to provide a really useful emergency brake which places hardly any reliance upon the driver's strength for its effectiveness.

> Following these tests, fuel-consumption figures were taken over a 10-mile narrow, undulating route, on the hills of which the more powerful vehicle had a speed advantage, which accounts for the differences in the recorded average speeds. The route chosen would give results very close to those that could be expected with each vehicle on a normal nonmotorway trunking run between city centres. and the tests showed that, by restricting the maximum speed of both vehicles to approximately 33 m.p.h., the "economy" model can be 24 per cent. more economical without anything like the same relative difference in journey times.



Although only three axles have brakes, measured retardations were good, the stopping distance from 30 m.p.h. being \$7 ft. Slight rear-bogie-wheel locking occurred.

## ROAD TEST No. 709/Mi68-LEYLAND OCTOPUS 24-TON-GROSS EIGHT-WHEELER (200-b.h.p. ENGINE)



FIRING ORDER 1 - 5 - 3 - 6 - 2 - 4 COMPRESSION RATIO 15-8:1 VALVE CLEARANCES 0-020'

> 0 24

TRANSMISSION; Through 16.25-in.-diameter single-dry-plate clutch with air servo to Leyland seven-speed constant-mesh gearbox, thence by two-piece propeller shaft to the fully floating double-reduction rear axlee, via lockable third

GEAR RATIOS: 9.310, 7.243, 4.613, 2.755, 1.69, 1 and 0.766 to 1 forward; reverse 6.5 and 8.36 to 1; rear-axle ratio 6.06 to 1.

to 1; rear-axle ratio 6.06 to 1.

BRAKES: Bendix-Westinghouse air-pressure system, with Leyland cam-operated leading-and-trailing-shoe units on first, third and fourth axles. Single-pull air-assisted hand brake linked mechanically to rear-bogie wheels only. Diameter of drums, front, 15.5 in., rear, 15.5 in.; width of linings, front, 4.5 in., rear, 7.0 in.; total frictional area 1,002 sq. in., that is, 41.7 sq. in. per con gross weight as tested.

FRAME: Pressed-steel channel section, with seven cross-members bolted in position.

STEERING: Marles cam and double roller, with Marles hydraulic servo: 48 turns from lock to

SUSPENSION: Semi-elliptic springs, with telescopic dampers at front axles and non-reactive spring linkage at rear.

ELECTRICAL: 24v. compensated-voltage-control system with 121 amp.-hr. batteries. FUEL CONSUMPTION: (a) laden, level route, 10.1 m.p.g. at 28.25 m.p.h. average speed;

(b) laden, undulating route, 83 mp.g. at 25.0 m.p.h. average speed; (c) laden, full-throttle motorway run, 7.0 m.p.g. at 47.7 m.p.h. average speed; (d) unladen, level route (10.7 tons gross), 14.1 m.p.g. at 29.9 m.p.h. average speed; (e) unladen, unulating route (10.7 tons gross), 11.9 m.p.g. at 26.7 m.p.h. average speed; that is, 249 gross ton-m.p.g. as tested (a), 199 as tested (b), and 168 as tested (c), giving time-load-mileage factors of 6.865, 4,975 and 8,014 respectively.

TANK CAPACITY: 36 gal., laden range (undulating route) approximately 300 miles.

ACCELERATION: Through gears, 0-20 m.p.h., 12.25 sec.; 0-30 m.p.h., 29.0 sec.; 0-40 m.p.h., 52.0 sec.; direct drive, 10-20 m.p.h., 14.25 sec.; 10-30 m.p.h., 31.75 sec.; 10-40 m.p.h., 54.75 sec.

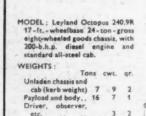
BRAKING: From 20 m.p.h., 26.75 ft. (16.1 ft. per sec. per sec.); from 30 m.p.h., 57.0 ft. (16.9 ft. per sec. per sec.). Hand brake from 20 m.p.h., 26 per cent. (Tapley meter).

WEIGHT RATIO: 0.43 b.h.p. per cwt. gross weight as tested.

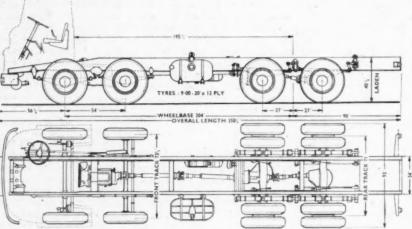
FORWARD VISIBILITY: To within 8.75 ft. of front bumper at ground level on centre line.

TURNING CIRCLES: 74.5 ft. left lock, 75.0 ft. right lock. Swept circles: 78.5 ft. left lock, 79.0 ft. right lock.

MAKERS: Leyland Motors, Ltd., Leyland, Lancs.



DISTRIBUTION : Front bogie .. 15 Rear bogie 12 ENGINE: Leyland Power-Plus O.680 six - cylindered direct - injection diesel engine; bore 127 mm. (5.0 in.); stroke 146 mm. (5.75 in.); piston-swept volume 11.1 litres (677 cu. in.); maximum net output 200 b.h.p. at 2,200 r.p.m.; R.A.C. rating 60 h.p.; maximum net torque 548 lb.-ft. at 1,200



This same 24 per cent, difference in fuel consumption occurred when both vehicles were driven in tandem along an 11.9-mile-long stretch of road, again the 0.25 m.p.h. difference in the average speeds being accounted for merely by the better acceleration of the more powerful vehicle when making the initial start.

Under motorway conditions, however, the fuel-consumption gap between the two vehicles widened to 57 per cent., the less powerful chassis returning the remarkable figure of 11 m.p.g. after a 17-mile out-and-return circuit of the Preston by-pass. The prime reason for this, of course, is the restriction of the O.600's speed to 1,700 r.p.m., despite which the optional overdrive ratio enables a maximum speed of 45 m.p.h. to be obtained—fast enough for most purposes, but slow compared with the 58 m.p.h. attainable with the similarly geared 0.680 model.

On the second day of the tests the first two fuel-consumption runs were repeated in a partially unladen condition. It was not possible to remove all the test weights because the fuel-test tanks were secured to some of them, so both vehicles were unloaded to 10.6 tons and 10.7 tons gross, as detailed.

Whilst these "unladen" figures would be high for normal trunk vehicles with platform or drop-sided bodies, they would be close to the weights of unladen tankers, and after

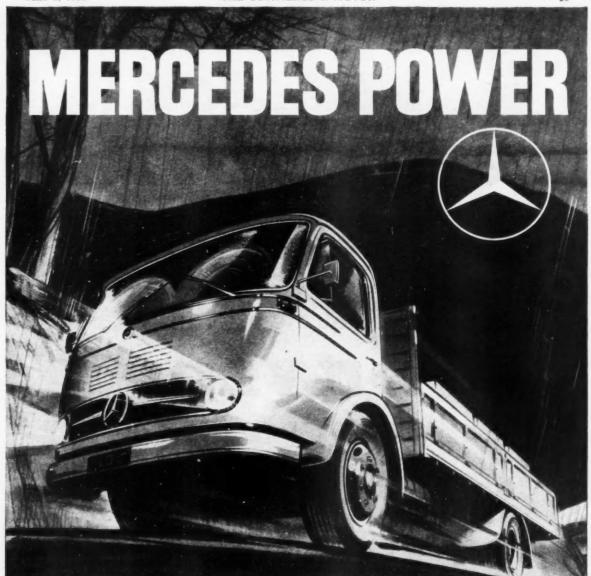
all, it is this type of vehicle which can almost invariably be guaranteed to run half its mileage empty.

Both sets of unladen tests showed smaller percentage differences between the fuel-consumption rates of the two vehicles, the level route showing the lower-powered vehicle to save about 18 per cent, whilst the undulating route produced a difference of 22.5 per cent. Combination of comparable sets of laden and unladen results for the two vehicles show that the economy model can be expected to average at least 12.5 m.p.g. on normal service when working empty in one direction, whilst the highperformance version would show no less than 10 m.p.g. under similar conditions-again that 25-per-cent. difference appears.

Hill tests were carried out on Parbold Hill, which is 3-mile long and has an average gradient of 1 in 12. The ambient temperature averaged 55° F. during the climbs, and the laden 0.600 chassis completed the ascent in 81 minutes, 13 minutes of which were spent in bottom gear at 4 m.p.h., second gear (8 m.p.h. on the governor) being used for a total time of 51 minutes. Because of the high engine speed throughout the majority of the time the coolant temperature dropped from 146° F. to 139° F.

A rocket-like climb was then made with the 200-b.h.p.

(Continued on page 629)



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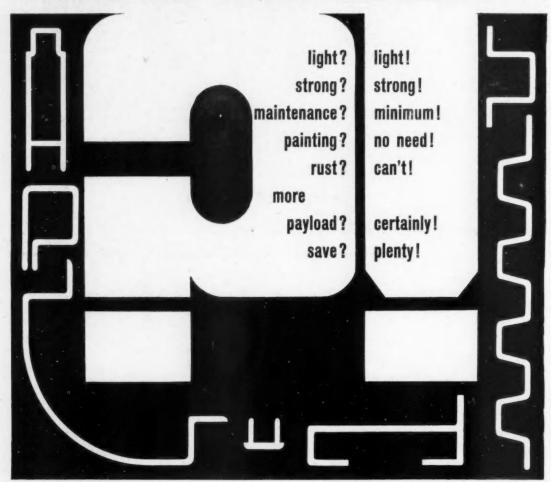
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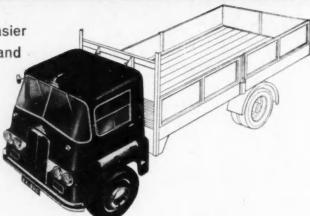


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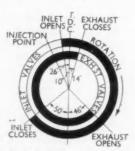


# **BRITISH ALUMINIUM**



THE BRITISH ALUMINIUM COMPANY LTD Norfolk House, St. James's Square, London, SWI Traluigar 8868

### ROAD TEST No. 710/MI69-LEYLAND OCTOPUS 24-TON-GROSS EIGHT-WHEELER (140-b.h.p. ENGINE)



FIRING ORDER 1 - 5 - 3 - 6 - 2 - 4 COMPRESSION RATIO 15-8:1 VALVE CLEARANCES 0-020"

TRANSMISSION: Through 16.25-in.-diameter single-dry-plate clutch to Leyland six-speed constant-mesh gearbox, thence by two-piece propeller shaft to the fully floating double-reduction rear axle of the single-drive rear ogie

GEAR RATIOS: 7.243, 4.613, 2.755, 1.69, 1 and 0.766 to 1 forward; reverse 6.5 to 1; rear axle 0.766 to 1 forward; reverse ratio 6.06 to 1.

BRAKES: Bendix-Westinghouse air-pressure system, with Leyland cam-operated leading-and-trailing-shoe units on first, third and fourth axles. Single-pull air-assisted hand brake linked mechanically to rear-bogie wheels only axies. Single-pull air-assisted hand prake linker mechanically to rear-bogie wheels only Diameter of drums, front, 15.5 in., rear, 15.5 in. width of linings, front, 4.5 in., rear, 7.0 in.; tota frictional area 1,002 sq. in., that is 41,3 sq. in per ton gross weight as tested.

FRAME: Pressed-steel channel section, with seven cross-members bolted in position.

STEERING: Marles cam and double roller, with Marles hydraulic servo: 48 turns from lock to lock.

lock.
SUSPENSION: Semi-elliptic springs, with tele-scopic dampers at front axles and non-reactive spring linkage at rear. ELECTRICAL: 24v. compensated-voltage-control system with 121 amp.-hr. batteries.

FUEL CONSUMPTION: (a) laden, level route, 12.55 m.p.g. at 28.0 m.p.h. average speed; (b)

laden, undulating route, 10.3 m.p.g. at 23.2 m.p.h., average speed; (c) laden, full-throttle motorway run, 11.0 m.p.g. at 34.8 m.p.h. average speed; (d) unladen, level route (10.6 tons gross), 16.7 m.p.g. at 29.9 m.p.h. average speed; (d) unladen, undulating route (10.6 tons gross), 14.55 m.p.g. at 26.7 m.p.h. average speed; that is, 308 gross ton-m.p.g. as tested (a), 252 as tested (b), and 270 as tested (c), giving time-load-mileage factors of 8,624, 5,846 and 9,396 respectively. respectively

TANK CAPACITY: 36 gal., laden range (undulating route) approximately 370 miles.

ACCELERATION: Through gears, 0-20 m.p.h., 27.0 sec.; 0-30 m.p.h., 64.0 sec.; driect drive, 10-20 m.p.h., 35.0 sec.; 10-30 m.p.h., 70.0 sec.

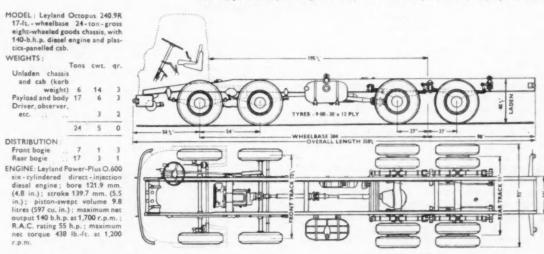
BRAKING: From 20 m.p.h., 26.75 ft. (16.1 ft. per sec. per sec.); from 30 m.p.h., 57.0 ft. (16.9 ft. per sec. per sec.) Handbrake from 20 m.p.h., 26 per cent. (Tapley Meter).

WEIGHT RATIO: 0.29 b.h.p. per cwt. gross weight as tested

FORWARD VISIBILITY: To within 8.75 ft. of front bumper at ground level on centre line.

TURNING CIRCLES: 74.5 ft. left lock, 75.0 ft. right lock. Swept circles, 78.5 ft. left lock, 79.0 ft. right lock.

MAKERS: Leyland Motors, Ltd., Leyland, Lancs.



Octopus, the ascent taking only 4 minutes 10 seconds and the minimum recorded climbing speed being 11 m.p.h. The climb caused the coolant-temperature to rise from its normal value of 154° F. to 163° F., this small rise indicating plenty of cooling latitude. A "no-loss" cooling system, similar to that developed in 1958 for Worldmaster models, is a recent addition to the original specification of these chassis.

The lowest ratio used during this ascent was third-low, and this term requires explaining. It sems from the provision on the gearbox of this vehicle of the optional crawler" ratio. The gear train for this ratio forms in effect a second set of constant-mesh gears between the clutch shaft and the layshaft.

Thus, although originally intended to be used only as an ultra-low bottom gear, because this ratio is engaged by a separate gear lever from that of the main section of the box, it can be used to split all the main-box ratios, with subsequent performance and fuel-economy benefits.

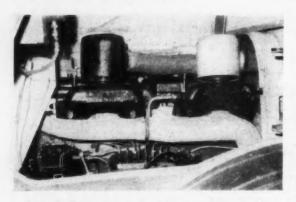
This "auxiliary" gearing is extremely simple to use, and it is obvious that drivers of vehicles equipped with this optional ratio will swiftly become accustomed to using it in the manner of a two-speed axle. Because of this, splitshifting was used where deemed necessary during fuelconsumption tests.

Indeed, for the sake of the additional £30 or so which this crawler gear adds to the price of the basic chassis, it seems to me that it would be well worth while operators specifying it purely for the increased spread of gear ratios that it provides, particularly to enhance the performance of chassis equipped with the low-speed O.600 unit.

To return to the hill tests. Following the climbs made with both vehicles, a fade-resistance run was made down the incline in neutral with the 0.680 chassis, the foot brake being used for 2 minutes 20 seconds to restrict the maximum speed to 20 m.p.h. This is a most severe test for a 24-ton-gross vehicle, giving conditions which no trunk driver would be likely to reproduce in actual service.

Despite this, a full-pressure stop from 20 m.p.h. at the bottom of the hill produced a Tapley-meter reading of 51 per cent., which compares very favourably with the average maximum figure of 65 per cent, recorded during the earlier retardation tests with cold drums. Neither smoke nor smell were issuing from the brakes after this test, and so comparatively slight was the tail-off in performance that the stop caused one of the rear wheels to lock for 6 ft.

Stop-start tests were then made with both vehicles on the steepest section of the hill, the gradient of which is 1 in 64. The less powerful chassis made a smooth get-away from this slope in bottom gear, whilst the 200-b.h.p. venicle



The engine cowl has an upper hinged section and a removable panel at the lower left-hand side. These give a satisfactory amount of engine accessibility. Air is ducted from the rear of the cab.

needed only second gear (with the "auxiliary" gearing giving direct drive). The hand brakes of both vehicles held them easily on this gradient, and neither during these tests nor the preceding non-stop climbs were any signs of smoking seen at the exhaust outlets.

In fact, smoke-free performance was a commendable feature of both test vehicles, and Leyland have become smoke conscious to the extent of subjecting all their production engines to smoke tests, a maximum figure of 25 per cent. on the Hartridge meter being the top limit—the degree of smoke permitted under such circumstances being virtually invisible to the human eye in any case.

Acceleration tests revealed outstanding performance in the case of the O.680 chassis, split shifting not being employed when making the standing-start tests. As might be expected, the acceleration performance of the lower powered vehicle was not so startling, but, nevertheless, many operators of eight-wheelers are quite accustomed to this type of performance—and worse—and consider the fuel-economy benefits to be of greater importance.

While the 200-b.h.p. vehicle was unladen, full-pressure foot- and hand-brake stops were made from 20 m.p.h. to assess the effectiveness of the non-reactive rear-bogic spring layout, previous experience with this system having shown it to be of most advantage when unladen rather than laden. Retardations of up to 77 per cent. were recorded with the foot brake and 52 per cent. with the hand brake, and in all cases all the rear wheels locked evenly at first, followed by alternating axle hop for the last few feet before coming to rest. When braking fully laden no axle hop was observed.

Both vehicles handled extremely well at all times, and because the latest O.600 unit runs more quietly than its immediate predecessor, the lower powered vehicle was particularly fatigue-free to drive, even though more gear changing was necessary than with the other chassis. The noise level of the O.680 unit is somewhat high, particularly in an all-steel cab, but tests are in hand at the moment to decide upon a suitable cowl-insulating material.

The new Leyland gearbox is decidedly more pleasant to use than the unit it replaces, and the gear lever is located conveniently close to the steering wheel. Although air assistance is applied to the hydraulic operating mechanism of the clutch on the O.680 engine, its action tended to be slightly heavier than that of the unasized clutch of the smaller unit.

Steering was above reproach, being positive without any trace of wander, whilst retaining good castor action. Even when unladen it never becomes too light, and there is a

relief valve in the hydraulic circuit to prevent the wheels being turned while the vehicle is stationary.

The cab is well laid out, although additional grab handles to the rear of the door openings would assist access to either seat even more, and facia-panel fittings include an engineoil-level gauge and a lockable glove compartment.

Because telescopic dampers are standard at both front axles the cab ride is generally good at all times, and when cornered quickly neither Octopus displayed any vicious roll tendencies. A chassis detail which I must criticize and which I hope will be put right soon is that the fuel-tank filler neck is too short and badly positioned so that when a normal body is fitted, as in the case of the O.600 test vehicle, the filler orifice is almost inaccessible.

Brief maintenance tests indicated good overall accessibility. The water level took me 20 seconds to check, but this job would have been quicker had the filler cap been easier to reach and to turn. Using the gauge the engine-oil level was checked in 3 seconds, but a dip-stick check took me 65 seconds because the cowl has to be raised and the nearside panel removed.

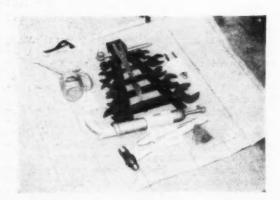
The same spanner fits the gearbox and driving-axle level plugs, a gearbox-level check taking me 35 seconds whilst each of the rear axles was checked in 28 seconds. The batteries are securely housed but readily accessible, a level check taking 1 minute 50 seconds, whilst the level of the oil in the reservoir for the steering-servo system was verified in 10 seconds.

The clutch hydraulic master cylinder has an integral reservoir, access to which is given by a trap in the driver's floor plate. This level took 1½ minutes to check.

I did not work on the fuel system, but noted that the primary filter, which is attached to the side member immediately ahead of the fuel tank, is positioned a little too high, so that it would be awkward to work on once the body had been mounted. An injector change would be the same as on the previous Leyland units.

Bendix-Westinghouse slack adjusters are fitted at all the brakes so that, by not jacking up the wheels, I was able to adjust each rear brake in 30 seconds and each front brake in 40 seconds.

At home, the 240.9R 17-ft.-wheelbase chassis with 0.600 engine, non-reactive suspension, double-drive bogie and steel cab costs in the region of £4,200. The alternative 0.680 engine adds about £50 to this price, whilst the specification of a single-drive bogie reduces the price by £150. Each of the two additional gearbox ratios cost about £30, whilst the plastics-panelled cab adds approximately £120 to the price of the chassis with steel cab.



A comprehensive tool kit is supplied with the Octopus, in addition to a jack and wheelbrace. The number of open-ended spanners provided is impressive.

# Preparing Itself For The Worst



by Charles S. Dunbar M.Inst.T.

Recent addition to the brigade's fleet is this modern Bedford pump-water-tender, which has a capacity of some 400-gal. of water: 52 similar tenders are maintained by the Brigade, earlier models having a built-in pump mounted at the front of the vehicle.

AVING been brought up on the maxim "Keep the wheels turning," I found myself on strange territory recently when talking to men whose great hope is that the wheels of their vehicles will not turn at all, except during practice—men, moreover, who run an efficient undertaking, although the principles behind "The Commercial Motor" Tables of Operating Costs are completely irrelevant and the ordinary jargon of "depreciation,"—"m.p.g." and so on is never heard.

The occasion was a visit to the headquarters of the Hampshire County Fire Service at Winchester, where, by courtesy of Mr. E. R. Ashill, the chief fire officer, I spent some time with Mr. W. Palmer, the transport and supplies officer and Mr. R. J. R. Clarke, the workshop officer.

A fire appliance usually covers 1,000-2,000 miles a year, so that depreciation in the ordinary way through use does not occur. If and when a vehicle is scrapped, it is because of obsolescence, unless, of course, a serious accident has

made repair work not worth while. Unless some technical improvement is introduced enabling a more effective weapon for fire fighting to be employed, there is no reason why a brigade's vehicles should not last indefinitely. In these conditions, petrol engines are preferred, as weight saving is of importance where so much equipment has to be carried.

Curiously enough, almost complete idleness has its problems. Corrosion of cylinder walls and dilution of sump oil occurs through infrequent use. When a vehicle is required, it is usually driven out at high speed before getting a chance to warm up so that excessive wear of cylinder bores is a risk.

It was astonishing to learn that engines which one would expect to run 100,000 miles without trouble, need a rebore at 10-15,000 miles in the fire service. Another fault is the shaking loose of the damper fitted at the front of the crankshaft in some engines, which in turn damages the keyway

in the crankshaft.

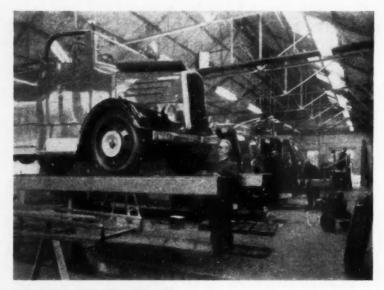
Pumping when at a fire is another source of strain on engines owing to the lack of air movement for cooling. Although heat - exchangers are fitted, engines still become very hot and bearings suffer accordingly. Great attention has therefore to be paid to lubrication. Hampshire uses a 20W/30 multigrade oil with special additives.

Brakes and tyres are subject to severe strains and normal tyres will seldom last more than 10,000 miles, or may wear out after half that mileage. Michelin "X" tyres have been found the



A basic type of fire appliance, this modern Bedford pump escape was built in the brigade's workshops at Winchester. A feature of this type is the wheeledladder seen here being taken off the vehicle.

Large South Country Fire Brigade Responsible For Some 170 Units in Own Workshops Using System of Preventive Maintenance. Relative Idleness of Vehicles Produces Problems Unique to Such a Fleet





(Above) A general view of the Winchester fire service workshops showing the 7-ton lift with a fire appliance under construction and the two pits as used for under-chassis work.

(Left) One of the latest Bedford pump escapes, with the wheeled ladder loaded, which was built at the workshops. The bodywork is of unpainted embossed aluminium. By comparison is the old manual pump in the foreground, which was used during the last century.

most satisfactory and it is hoped that they will outlast the life of the appliances, unless deterioration occurs through old age. Tyres are taken off and thoroughly examined every five years. Each of the four divisional headquarters in the county has a spare set for emergency use.

The radio and searchlights make greater demands on the batteries than the dynamos can meet, so that all stations have to be equipped with chargers. At stations where there is no permanent staff, fully automatic plant has been installed; this incorporates a magnetic switch, which cuts out when the cells are fully charged. The average battery has a life of seven or eight years.

### Two Basic Types

Two basic types of vehicle are operated—pump escapes and pump-water-tenders. Both types, as the name implies, are fitted with pumps, but the tenders do not carry the wheeled ladders, which are a well-known feature of the escapes; instead they have a capacity of some 400-gal. of water.

Standard vehicles have emerged as the result of trial and error since the start of the county service in its present form in 1948. A very mixed bag was taken over from the National Fire Service, many of the vehicles being merely war-time adaptations of ordinary commercial vehicles, some of them second-hand to begin with. The type most needed for a county brigade was the pump-water-tender E22

and a prototype was designed and fitted to a chassis acquired from the N.F.S.

This early model had a portable pump mounted at the rear, which in practice was found to have some drawbacks. Later the brigade was able to design a built-in pump mounted at the front of the vehicle and primed by an electrically driven air pump. This type is still in use, although the chassis are 20 years old.

From 1951, it was again possible to buy complete appliances from the manufacturers and several new units were put into service. However, in 1954, there was a change of policy. After some years of working under difficult conditions, the Hampshire Brigade was able in that year to move into premises built to its own requirements on the Winnall Trading Estate, which lies on the east side of Winchester City centre. A start was then made with building bodies to the Fire Authority's own designs and that is the practice now adopted for any fleet additions.

Chassis are bought by tender; recent additions have been Bedfords, but Commers and Dodges were bought in the 1951-54 period. Building its own bodies is not only good policy operationally for the brigade, but financially, too. About 1,800 man-hours per appliance are required. These are calculated at 10s. an hour, which figure includes an allowance for all overheads. Materials cost about £700. If these items be added to the chassis price, the total is several hundreds of pounds less than the cost of an appliance bought complete from the manufacturers.

The approach at Winnall is essentially pragmatical or, as Mr. Palmer put it to me; "We build a body and make the drawing afterwards." This theoretically topsy-turvy method has produced some very practical results.

Jigs and patterns are now available and a steady programme of new body-building can be pursued. Four new appliances a year are being turned out so that the complete fleet can be changed over in 20 years. The staff available can also cope with an emergency such as the replacement of any vehicle completely written off as the result of an accident.

Timber framework is used because it is more robust than light-alloy and localized damage is more easily dealt with. Belgian white ash is used for the uprights and African hardwoods for other parts. After lying in the drying shed, all timber is treated with Mystox anti-rot compound before assembly. Embossed aluminium, unpainted, is now used for the external surfaces and shows a marked economy over painted metal.

The existence of the pump has, of course, a dominating.

effect on the problem of body design and fitment. The power take-off is either via a sandwich-box in the transmission (the position now favoured) or between the flywheel and gearbox.

The bodies of the pump-watertenders now being constructed are carried on dropped outriggers from the chassis frame and the three-point mountings are on ½-in. rubber blocks. Glass-fibre is being tried for the wings.

A point showing the attention paid to detail is that all ledges, such as the tops of lockers, are made to slope slightly to the rear so that water runs off. Large doors are an important feature of the cabs.

One of the difficulties of fire-fighting in Hampshire is the great acreage of heath and woodland, much of which ordinary fire-fighting vehicles cannot

easily penetrate. The Hampshire Brigade have, therefore, converted several Land-Rovers, which can go almost anywhere. They carry 80 gal. of water, a reel of hose and a small pump.

Later models have been fitted with a 500-g.p.m. pump, mounted at the front, so leaving room in the body for a ladder and more hose. Two Land-Rovers have been made into lighting units and one of these carries a compressor for recharging breathing apparatus cylinders.

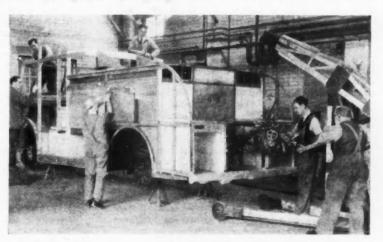
The brigade has also designed a very handy portable pump, which can be carried by two men. Powered by a J.A.P. 600 c.c. engine, it can eject 70 g.p.m. at 100-lb. pressure. Another ingenious device is a visual suction-testing apparatus.

Hoses have also to be tested for pumping and this is done with the aid of a deep well and a water circulating system equipped with indicator dials. Pumps, hose reels, bells, searchlights and various auxiliary equipment are reconditioned and used again whenever possible. Ladders are remade when necessary.

### Varied Rolling Stock

The new Authority started work in 1948 with a heterogeneous collection of rolling stock and it was a problem how to keep it in running order. At first, travelling mechanics were sent round, but this was unsatisfactory and when the new premises at Winnall were ready, a system of preventive maintenance was introduced.

Cars and light vehicles are now taken into the central



This water tender is in its mid-way stage of construction with the wooden framework nearing completion. The fitters are putting the water pump into position.

workshop at three-monthly intervals for inspection and servicing and all other vehicles and appliances go in every six months. The workshop officer, or his assistant, personally tests each vehicle before and after the mechanics have done their work. He also checks the steering and tyres and

examines the paint and bodywork. The road test covers 14 miles, including a steep hill. Tapley meters are used to check the brakes on the "after"

The fitters work through an instruction sheet, which details the tasks to be done under 25 headings, so that every portion of the chassis and engine is examined. The electrician has five tasks and so have the joiners and painters working together. Specialists deal with the fixed or trailer pumps and hoses. Some additional tasks are included at annual inspections. The six-monthly check takes three days, the



The carpenters' shop which is fitted with highly effective dust-extraction equipment. Belgian white ash and African hardwoods are mainly used. Another view of the brigade's main workshop on the Winnall Trading Estate near Winchester City centre

annual one a little longer. Four to six vehicles a week are dealt with.

Two pits and a 7-ton lift are used for under-chassis work. The pits are fitted with upward-shining lights and are deeper than usual so that a man of average height has no need to crouch when working. Any running repairs which are too trivial to justify taking a vehicle to Winchester are dealt with by local garages. Body-building and general maintenance take place at opposite ends of one long

room, which has excellent natural lighting. A safety device is the use of inspection lamps, the leads of which can be clamped to rods hanging from the ceiling and carrying a 24v. current.

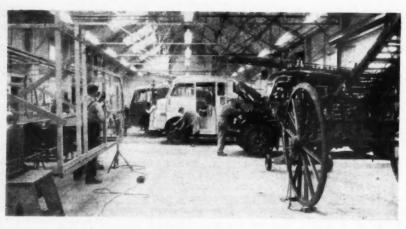
In the machine shop, situated in a bay off the main shop, are a Kerry lathe, a 60-ton press, a large electric drill, two reboring machines, a Lucas lamp testing plant and a wheelalignment tester. In the metal shop are a power hacksaw, electric spot-welding apparatus and a blacksmith's forge. The woodworking shop, which has a highly effective dust extractor, is equipped with a large woodworking bandsaw, two smaller bandsaws (one for metal and one for wood), a thicknessing and a universal woodworking machine.

The pump-testing well is in a separate building, where there is also a completely shut-off shop for spray-painting and a store for helmets and other clothing.

Fleet Make-up

The fleet now consists of one turntable ladder (stationed in Winchester), 15 pump-escapes, 52 modern pump-watertenders, 11 old self-propelled pumps and towing tenders, 14 Land-Rovers, eight lorries, two personnel carriers and 22 staff cars. In addition to its own fleet, the Hampshire Brigade maintains on behalf of the Home Office 13 selfpropelled pumps, nine other four-wheeled vehicles, 22 portable pumps and six motorcycles. These are used for training personnel of the Auxiliary Fire Service.

The engineering staff at Winnall consists of the workshop officer, one chargehand, four mechanics, one electrician, three metal workers, four joiners and body-builders, one unskilled hand and two apprentices.



For fire purposes, the administrative county of Hampshire, that is the old shire minus the county boroughs of Portsmouth, Southampton and Bournemouth (which have their own brigades), is divided into four divisions with 12-14 stations in each. Whole-time staff man the stations at Aldershot and Basingstoke (in the northern division), Winchester and Eastleigh (central), Fareham and Gosport (south-eastern) and Lyndhurst (south-western).

There are 150 whole-time uniformed firemen and one firewoman, plus 600 part-time uniformed men. The headquarters staff numbers 18. Included in the figures for uniformed staff are 12 men who man the central control room at Winchester in shifts.

A new control room will be in use shortly, equipped with panels, which will enable the availability of all equipment and officers to be seen at a glance and with teleprinter and telephone connections to all stations; the control room will also be in two-way radio communication with all the suitably fitted vehicles.

One of the Authority's greatest difficulties is the training of the many part-time drivers, particularly in high-speed driving. A similar difficulty occurs with the testing of vehicles. The law is vague, but the opinion of the Hampshire Constabulary seems to be that a fire appliance may be driven in excess of the speed limit only when it is actually going to a fire. This makes a really thorough testing of a vehicle impossible and in the case of the men it has to be left to chance whether they will be able to cope with an emergency. It would help fire officers if their appliances were granted a higher limit at all times outside built-up areas-or no limit at all.

# G.B. New Registrations Exceed 33,000

REGISTRATIONS of new commercial vehicles in this country topped the 33,000 mark for the second time only in March, and settled at the highest figure ever attained of 33,489, compared with the previous highest level of 31,219, reached in March, 1960. Without exception, every class of vehicle has shown an increase over the previous month, with goods vehicles rising from 18,545 in February to 22,424 in March.

The number of commercial vehicles put on the roads for the first time in the first quarter of this year, at 85,433, was slightly higher than in the comparable period of last year, 18,740 more than in 1959 and 22,313 more than for the first three months of 1958. Details appear is the accompanying table.

NEW REGISTRATIONS MARCH, 1961

Туре	Petrol	Oil .	Electric	Mar.	lan. Mar
Hackneys	74	848		922	1,959
Goods: Agricultural Showmen's	358	111	4	473	1,504
Showmen's Local Authorities (watering and cleansing) Tower wagons Other goods	1 4 15,263	14 8 6,519	139	17 12 21,921	46 30 60,210
Total Goods	15,626	6,653	145	22,424	61,791
Exempt vehicles Tractors Agricultural engines (£2 class	3,092 2 88	780 38 5,973	162 	4,034 40 6,069	6,293 106 15,284
Grand Totals	18,882	14,297	315	33,489	85,433

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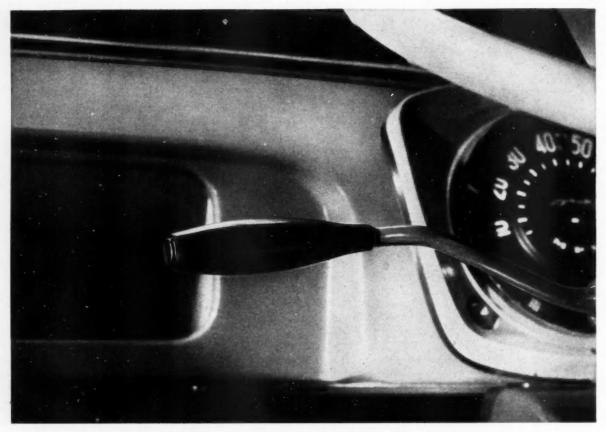
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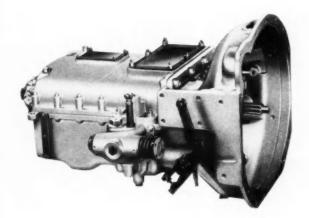
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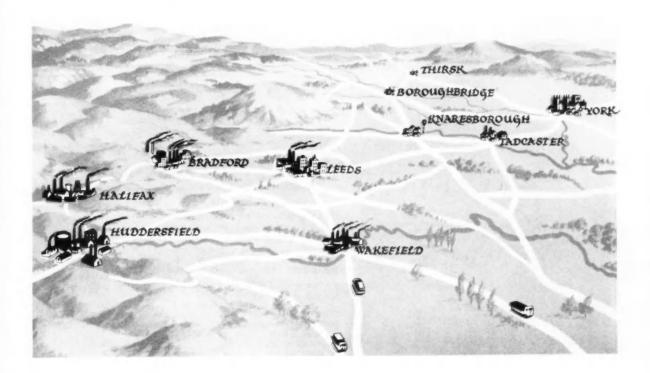
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Leaflet E.393.45 gives main details of the design and the two standard sets of ratios of the DB 657 gearbox.

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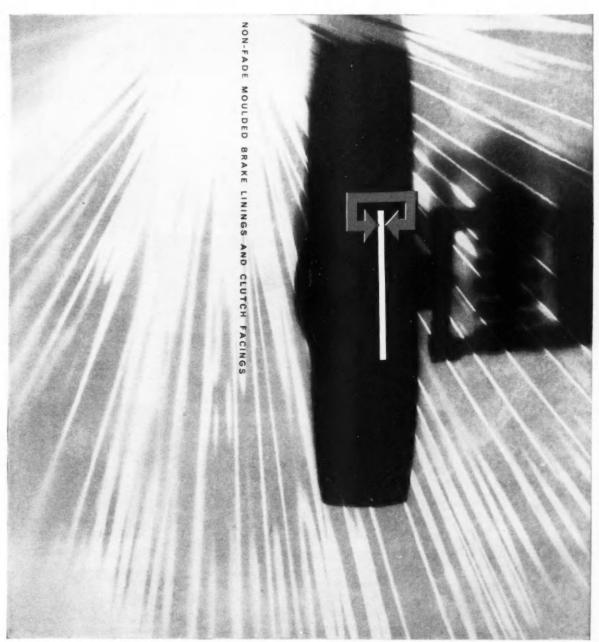
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# The Economics of Municipal Fleet Operation



The Value of Any Saving in Manhours, the Need for the Tools for the Job from Spanners to Vehicles, and the Case for Work Study Are Among Points Discussed in this Expert Analysis of Some of the Issues Relating to Municipal Fleet Economics

by A. G. Davies, M.A.P.H.I., A.M.Inst.P.C.
(Public Health Inspector, Woking U.D.C.)

(Above) Attention has been given to vehicle washing at the new municipal garage at Croydon, Surrey. (Right) This is a version of the Eagle Compressmore specially designed to meet a customer's requirements for maximum salvage-carrying capacity.

T is common practice to express the economics of any fleet operation in terms of columns of figures, indicative of the recorded cash cost of purchase and maintenance of the vehicles under control. Such figures make a useful basis of comparison and can be of much value, providing the actual circumstances of operation are taken into consideration. However, they do not portray the background story of the incidentals which, in total at least, have a marked influence on costs.

There are always full stories waiting to be told around many of these individual items: for example, motor tyres and the influences on life and cost, or the influence on cost of the trend towards the use of reconditioned units as opposed to direct repair.

As a change to the mere presentation of figures, the author has chosen on this occasion to delve at random among some of the issues which are closely related to the economics of vehicle operation.

In these days of higher wages and shorter hours of employment it is essential to keep in mind that any saving in man-hours, however slight, will have a marked effect on total cost. This applies particularly to items of a regularly occurring nature, such as refuse-collection "rounds," routine maintenance jobs, and so on. The fact that overheads are often applied on a man-hour basis adds to the importance of cutting times to the minimum.

In modern thinking, the answer lies in the efficiency of the tools for the job, ranging through the whole sphere from spanners to vehicles. Indeed, the high cost of labour has been largely responsible for the emphasis during the past decade or so on mechanical development.



The labour market is one of continually increasing expense with no likelihood of any early alleviation from the trend. It has long since been realized in the municipal industry that any increase in wages is followed closely by other buyers in the labour market. Rather than serving to provide a labour force, such increases merely aggravate the cost issues and overheads continue to rise. The only answer lies in reduced labour forces made possible by increased mechanical efficiency.

Herein lies the real strength of the case made out for O. and M. and Work Study, new occupations made very profitable by the times in which we live. But cleansing officers make the best work-study officers in their own industry, because they know it so well. They should be prepared, in the interests of efficiency and ultimate economy, to get out the stop-watches and time some of the familiar jobs. This is a worth-while occupation and the results can be most illuminating and profitable.

Vehicles, buildings and plant of all kinds represent considerable capital outlay and are depreciated over varying periods. It is poor policy to look at first cost only, with the idea of not being able to afford the best prese of equipment for a particular job. Outlay, whether

Spenborough U.D.C. is a small authority with an excellent record of vehicle maintenance, as is evident from this line-up of shining machinery.

a loan is obtained or not, should be spread over a conservative estimate of plant working life.

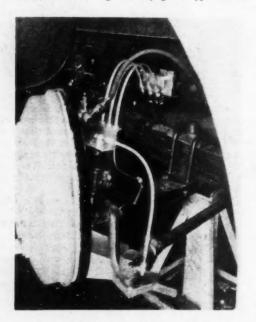
In this light the best is usually the cheapest. Not to be able to afford a thing today sometimes means having to afford it another day. The period of depreciation should not be ridiculously low, for it is not good accounting to deceive oneself, whether by overoptimism or pessimism.

It often follows that if capital outlay has been pared to the bone, maintenance expenditure will be unduly high. Municipal operating conditions call for very

robust vehicles, preferably made for the particular purpose rather than by adaptation.

Standardization is almost an essential policy these days. It has been said that if there was one standard model of vehicle, whatever its purpose, costs could be reduced by one-third. This may be an exaggeration, but it is certainly safe to assume that if cleansing officers (and for that matter fire officers, transport undertakings, and so on) would formulate a common policy of requirement, the saving on first cost could be considerable.

Standardization of the cleansing vehicle, however, remains a remote prospect while cleansing officers retain such a varied and individual approach to the needs of the job. There is no uniformity of thought as to the type of vehicle best fitted for the job of refuse collection, cesspool emptying or street cleansing, and even less uniformity as to the individual furnishings on any given type of vehicle.



Automatic lubrication is providing an increasing contribution to maintenance economy. The photograph shows the automatic lubrication system of the Dennis front axle assembly.



Tradition, idiosyncrasy and salesmanship all play a part and, even allowing for necessary variations owing to geographical circumstances, there is much for which one cannot account.

In fleet maintenance every use should be made of facilities offered by manufacturers (some have exceptional service arrangements).

There has been a tremendous development in arrangements for service exchange units and every workshop administration should include full details of every possible replacement unit available, together with the costs involved. One or two makers will, for a reasonable fee, provide service engineers for the maintenance of their own items of equipment and, however old the particular unit in question may be, advice on repairs and adjustments can be readily obtained.

There are two ends to the maintenance scale: the large fleet systemized methods, when everything is done by numbers and dates in typical army fashion, and the "run-it-till-it-stops" method, where nothing whatsoever is done until the necessity is vital.

#### Between the Extremes

Obviously, the true aim should be somewhere between these extremes. Regular lubrication and oil changing are essential, and to neglect these is folly; but if in real doubt about complete stripping-down of an engine, it is right and proper that the cleansing officer should be able to defer a decision pending further evidence of need.

Some authorities profess to be unable to afford maintenance, but a salutary lesson would be obtained by correctly assessing the cost of lack of maintenance. Even comparisons between direct-labour activities and contract work provide illuminating information.

Nevertheless, there is obviously a point at which the facilities of commercial garages should be enlisted. Some cleansing officers are fortunate in having excellent local firms looking after their vehicles on a regular basis; others adopt a "fair-for-all" policy of allocating the work to different garages in turn, so that all have a share of the income to be obtained. Such a policy is fair to all except the authority who own the vehicles and the company who manufactured them.

Indeed, it is one of the hazards of the cleansing vehicle manufacturer that he has to design a vehicle which will work equally satisfactorily under circumstances of adequate maintenance and the other extreme of gross neglect. In few other spheres of industry do vehicles receive such hard

(Continued on page 637)

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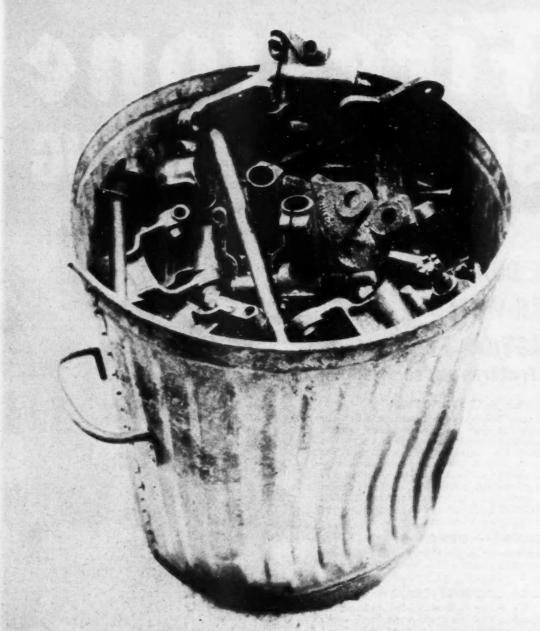
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use as in public cleansing, and reasonable standards of maintenance are essential if a vehicle is to give of its best

for any length of time.

The progress of the diesel engine in its application to public cleansing has been almost meteoric, and certainly the subject does not provide the controversy that formerly existed. Not so many years ago the technical Press was absorbed with tabulations and comparisons of mileage costs. Next came reference to the operating disadvantages of the diesel engine, as, for example, an ascending scale of maintenance charges and the necessity to use expensive oils, temperature control problems, clutch wear and high rate of cylinder wear. Now even these matters appear to be thoughts of the past.

#### The Diesel Accepted

It thus seems reasonable in a treatise of this nature to dismiss the diesel engine as having withstood the teething troubles, and sometimes perhaps unjust criticism, and as having become an accepted part of public cleansing because

of its proved economy and efficiency.

Where bodywork is concerned the refuse-collection vehicle suffers considerably more than the commercial vehicle by reason of the abrasive action of the material which is constantly being carried, more particularly perhaps during loading and discharge. Such wear and tear is very much in evidence where vehicles of the rotating-drum type are in use.

Ever conscious of the requirements in this direction, the manufacturer has devoted much research to the use of new materials, and aluminium alloys are now very much in evidence. Work with glass-fibre materials has not as yet brought an extensive application in this field. Such material, whilst sharing the advantages of alloys in eliminating the need for expensive painting maintenance, has the additional advantage of providing a method of reducing vehicle weight, and thereby the tax to be paid.

#### Abrasion

In some designs of bodywork provision is made for ready renewal of parts most likely to suffer by abrasive action, some also having a double thickness of material in the floor of the hopper. Abrasion is a factor incapable of full assessment, being influenced by the varying characteristics of refuse. Complete vehicles, even including chassis frames, can now be made from aluminium alloys, but the cost is heavy and a degree of compromise is necessary, the initial outlay having to be considered carefully in relation to operational savings over the working life of the vehicle.

Capacity, is one of the all-important features of the modern refuse collector, although the possibilities in this direction are limited by the need for manœuvrability and legislative restrictions. Rapid loading characteristics are a necessity, with facilities for at least two men to operate at the rear of the vehicle at any one time. Costs often appear to be high, but judgment in this respect must be tempered by a consideration of the life of the vehicle and the amount of work which will be undertaken before renewal becomes necessary.

#### **Unfavourable Cost Comparison**

Costed on a basis of loads carried, the modern refuse collector must bear favourable comparison on an expenditure basis with any other piece of modern machinery or equipment. This, again, is a consideration which should be resolved when comparing the initial costs of vehicles.

Often it is known that an authority will settle for a particular machine which it admits does not meet its needs so well as another, merely because of a difference in cost of, say, three or four hundred pounds. Initial costs

should be assessed in relation to operational costs and achievements.

For transport of refuse a large load capacity is essential. as this has an influence not only on loading facilities, but also on the number of journeys involved to the disposal sites. The vehicle should be designed to permit speedy discharge with trouble-free action. There should be a full width and height opening in the rear of the body when it is raised to the discharge position, with the interior surface of the body and the floor, in particular, devoid of obstructions.

Tyres involve a substantial first cost and the wise cleansing officer will ensure a first-class system of control and record keeping. Life varies greatly due to damage on tips and abrasion on side walls and shoulders through constant riding of kerb edges, and there is a substantial wastage from this cause. Broadly speaking, the bigger the tyre the better for tip work.

In urban areas shrewd cleansing officers have eliminated the carrying of spare wheels on vehicles, the small cost of replacing punctured tyres from a service van being considerably outweighed by the saving in tyre costs. As in every other type of vehicle fleet, correct tyre pressures are of extreme importance and there is very good reason to follow the Army practice of painting tyre pressures on the wings.

#### **Standing Charges**

Whatever the stage at which they are mentioned, standing charges have to be watched carefully, for they are a very significant part of fleet maintenance costs. The changes which have just been announced in motor taxation rates bring a substantial percentage increase in the amount of money to be found for this purpose.

Close attention should be paid to unladen weights, elimination of trailers where possible, and special taxation

rates available in certain circumstances.

There is value to be obtained in the checking of the ratio of payload to unladen weight, both for existing and proposed vehicles. Spot checks on the payloads being obtained should be a regular feature of the maintenance routine. It was always the intention to include these statements in the present review; since Budget Day, however, they have assumed a new significance and it is more than ever necessary that these factors should not be overlooked.

And so ends a review of some of the influences on economic municipal fleet maintenance. It is a review which in no sense is regarded as being comprehensive, either in the number of points to which attention has been directed or in the detail in which they have been discussed. Each could be analysed still further to provide full-length material of interest and even provocative thought for people concerned in municipal operation.

#### Immense Scope

Nevertheless, it is felt that at least the present contribution has the merit of indicating the immense scope of investigation which it is necessary for a cleansing officer to pursue if he is to be in close command of the service for which he is responsible.

For the most part the English cleansing service is efficiently administered, and expert investigation has resulted in many expressions of opinion to the effect that it is at least as efficient, if not more so, as its industrial counterpart. That is not to say, however, that improvement is not possible. The overall expenditure involved in the transport section of this service (approximating in many cases to about 50 per cent. of the total cost) is such as to demand that we give constant attention to this very necessary task.

#### COMMENTARY

by JANUS

### SEA CHANGE

So much discussion on transport subjects has been taking place between experts on both sides of the Atlantic during recent years that it is surprising there has not been news much earlier of plans to start a ferry service similar to the one now operating regularly between Tilbury and Antwerp and Tilbury and Rotterdam. The roll-on-roll-off principle is something for which Americans have not only provided the name but also some practical examples, including what has been done to meet the transport requirements of their armed forces.

Military operations are no doubt a law unto themselves. What has interested goods vehicle users in Great Britain far more is to hear that a U.S. shipping company, Atlantic Express Lines of America, Inc., has proposals for a service from Delaware River and Chesapeake Bay to so far unspecified ports in Britain as well as on the Continent. The very vagueness of the news induces operators to wonder whether the plan can bring them any advantage by making it possible to offer an extra service to their customers.

OTHER ideas have been canvassed recently. United States Lines have consulted British operators about the possibility of using a special type of container. Mounted on bogies, it would in effect become a trailer, needing only a prime-mover to take it from port to destination. The containers and the bogies would remain the property of the shipping line, who for this and other reasons would play the leading part in arranging the complete operation from American to British doors.

This kind of experiment may be only the beginning of an important development. What will be interesting is to discover whether the progress made following the opening of new routes from Britain to the Continent can be duplicated when similar techniques are made available for traffic to and from the U.S. What British operators are already looking for, as a result of their experience in Europe, is an arrangement that will enable them to offer to carry goods from door to door in their own vehicles or trailers, and to bring other traffic back.

AT first it was more usual for the complete vehicle to undertake the journey. This was a question of necessity for many of the small operators who were blazing the trial. They had no way of delivering the goods except from within their own resources. The journey was at least an experience, and if they were sensible it was a profitable experience, for the customer could afford to pay well for the rapid delivery and for what he saved on packing costs. The ferry service was invaluable for certain special consignments, but for many other purposes there was no point in using it.

The tendency has been towards the use of trailers on the Channel ferry crossing. This presupposes that arrangements have been made to cope with the traffic when it reaches the other side. Any operator who sends one of his trailers abroad wants to know continually what is happening to it, and will also want to use it for return loads it possible. Once the trailer becomes the established unit, it is inevitable that hauliers offering a service to the Continent will have to find Continental operators prepared to pick up the trailer and complete the second part of the journey.

Some operators would claim that this has been their

policy with Continental traffic ever since the opening of the Tilbury ferry offered a regular opportunity for sending across a complete vehicle and load. Previously there was at least one railway-owned ferry service where this was possible, but for various reasons operators found it not easy to make use of the service, and there were difficulties arising from the fact that the Continental end of the cross-Channel route lay in France. The Tilbury ferry avoided these problems, but still presented operators with a new situation.

The pioneers may well have earned that title. They found that much more paper-work than usual was involved when traffic went abroad, and that it was necessary to know a good deal more about foreign transport regulations than the fact that traffic should keep to the right instead of the left. There were licensing difficulties for hauliers, although the C licence holder, or "trader on own account," was less concerned. Drivers inevitably came up against all the usual problems of language, food, accommodation, exchange rates and so on.

Many vehicles still go over complete. Some examples were provided by the convoys of vehicles sent by Continental Ferry Trailers, Ltd., and other operators to the State Fair in Moscow. There may have been special reasons for this, including perhaps the wishes of the customers and of the Russian authorities, the problem of finding Continental operators willing to provide enough vehicles for the 2,000-mile journey from Rotterdam to Moscow, the wish to make national propaganda out of an important event, and the feeling of the operators themselves that such a valuable consignment ought not to be entrusted to anybody else at any stage of a journey of such magnitude.

ALL the same, the pattern for the future, especially where there is regular traffic, seems to be to set up a network of working arrangements with suitable foreign operators and to use the loaded trailer as the connecting link. The pioneers have mitigated many of the early troubles but have not completely dispelled them. There are still difficulties arising from varying licensing systems and varying regulations for the construction and use of vehicles. To send a complete vehicle means that the services of a prime-mover and of at least one man are lost, perhaps for several days. They are earning no money on the lengthy crossing and indeed add to the cost.

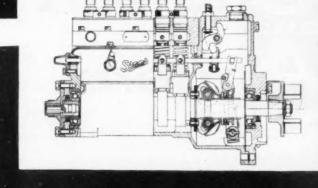
These problems would arise if there were an Atlantic ferry service and many of them would be accentuated. For considerations of cost alone it seems out of the question that complete vehicles would ever be sent across. There might still be circumstances in which the use of trailers would be worth while. For certain loads the minimum of packing would be needed and there would be no need to dismantle them. These considerations might well justify the extra cost to the customer of having a trailer at his disposal for a long sea journey.

Enterprising hauliers may well be hoping that this is the case. They will wish to apply across the hemisphere the lessons they have learned across the Channel. They will no doubt have to take a closer look at what is happening in America, find operators who will take the trailers on to their destination, and even look into the possibility of return loads. The connections thus built up in America as well as in Europe should become more significant with the increase of international trade.



MINIMEC (the mechanically-governed minipump)





Identical, except for its governor, with the well known Minivac fuel-injection pump, and suitable for engines up to 1.5 litres per cylinder. The centrifugal governor will maintain any set speed between idling and maximum. The excess fuel device (for starting) is only operative with the engine stopped and is consequently tamperproof. The Minimec gives closer speed control and better fuel economy than any pump of comparable size and weight made anywhere in the world.

### HERE'S POWER PLUS— TO PUSH UP YOUR PROFITS!

Morris Power Plus J4 10-12 cwt Van

New important feature now available as an optional extra on the J4 Van, is side-loading door giving easy access from pavement to interior.





Deliveries are quicker, easier and far more economical with the new MORRIS Power Plus J4 Light Van or Pick-Up. Sliding doors speed driver access...low loading deck saves time and energy... and the power plus 1500 c.c. engine gives top operating efficiency. See these new MORRIS delivery vehicles at S. & A.—where you get the finest service before, during and after purchase.

Morris Power Plus J4 10-12 cwt Pick-Up

Ask for a working demonstration now at

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#### New Equipment and Publications

### **Injector Tester**

THE new hand-operated Hartridge injector nozzle Testmaster contains all the test facilities necessary to determine the condition of an injector nozzle.

Pump unit of the machine has an output adequate for nozzles with both large and small flow rates and a stabilizer allows the operator to obtain any constant rate of flow required and to maintain it throughout the pumping stroke. This enables the nozzle to be tested for dry-seat, chatter, and atomization. A combined oil-centrifuge and fume extractor operated by an air-driven turbine, removes all atomized fuel from the illuminated spray chamber, after which it is filtered and returned to the oil tank which also forms the base of the machine

A new type of isolating valve, which only requires finger-tip tightening for complete cut-off, gives full protection to the pressure gauge which is calibrated from 0-400 atmospheres and 0-5,900 p.s.i. There is a timer above the gauge.

A full range of attachments is available for testing various types of injectors. All necessary adjustments can be made while the injector is positioned for test.



Full testing facilities for injector nozzles are provided by the Hartridge Testmaster.

THE LATEST products from Key-

London, E.9, are two circular motorized

capacity of 250 cu. ft. per minute. A

reversible motor is fitted so that the unit

can be used for either air intake or

extraction. Protection against rain is by

a series of protective meshes. In addition,

the air shutter can be closed completely

although the ventilator is available with

The smaller model, the K-L Motor-

airette incorporates a reversible motor

and protective mesh, but has a lower

for 12 v. or 24 v. and it is said to be

possible to use them in conjunction with

a fixed shutter if this is required.

capacity of 90 cu. ft. per minute. Both ventilators are obtainable suitable

Larger of the two is a model with a

Leather Co., Ltd., 5 Urswick Road,

New Ventilators

ventilators.

#### Anti-Corrosion Treatment

EFFECTIVE anti-corrosion and antimoisture treatment of electrical equipment is claimed for CRC 2.26 which is now distributed in the United Kingdom by Hellermann Ltd., Crawley, Sussex.

As a result of its low surface tension. CRC 2.26 applied to any metal will penetrate pores, cracks and holes and displace all absorbed moisture, and afterwards form a film on the surface to prevent further contamination. As this film does not become brittle or crack, it is a good corrosion inhibitor.

A 1 lb. aerosol dispenser of CRC 2.26 costs El 16s., but it is also available in 1-gal, and 5-gal, cans and 55-gal, drums for application by brushing and immersion.

#### New Sheet Saw

SAW suitable for the cutting of A SAW suitable for the comme and similar metals, asbestos, plastics and similar metals, asbestos, plastics and similar materials in sheet form is now made by J. Stead and Co., Ltd., Cricket Inn Road, Sheffield, 2.

Known as the Steadfast Sheet Saw, the new tool has a 12-in.-long triangular blade which is held in a polished aluminium alloy spine. An amber plastic handle is attached to the end of the spine.

Two blades with 14 and 24 teeth per inch are supplied with the saw. These are made from "Cobalterom" which is said to be a special, abrasion-resisting steel. The blades are strong and rigid, and give accurate cuts.

Price of the saw is 16s, including the two blades. Spare blades cost 3s. 3d. each.

#### New Translucent Sheet

THE latest design translucent reinforced plastics sheet from Cascelloid, Abbey Lane, Leicester, is Crystal Sheet. It is flat on one side and has a crystal finish on the other, which gives it a frosted glass or stippled effect.

Crystal Sheet can be sawn, drilled. punched or nailed and is available in sheets 33 in. wide (variable by 1 in.) and lengths from 3 ft. to 10 ft, in steps of 1 ft.

Net price of Crystal Sheet is 3s. 9d. per sq. ft., which is reduced when a quantity is ordered and 5s. per sq. ft. for normal supplies.

#### Conversion Kit

KITS for converting the instruments on Leyland Comet CS3 and Super Comet trucks from electrical to mechanical operation are now available from Leyland Motors, Ltd.

For vehicles less than 12 months old. the kit costs £2. Kits for vehicles between 12 and 24 months old cost £5, and for those over two years old full list price is charged.

#### Upholstery and Carpet Shampoo

NEW upholstery and carpet shampoo A has been introduced by Reddish Detergents, Ltd., Stanly Road, Cheadle Hulme, Cheadle, Cheshire,

This new product, called Hifoam, is a high-foaming detergent which is diluted with water and used by hand or through the various applicators designed to facilitate this type of cleaning. Hifoam produces a large amount of froth when

mixed correctly, and for upholstery cleaning using this froth only gives the best results.

Drying time of Hifoam is comparatively fast, mainly due to there being little penetration through to the back of the fabric.

Hifoam is sold in on-gallon cans costing £1 10s. and five-gallon kegs at £1 2s. 6d. per gallon.



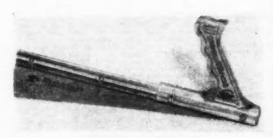
The K-L Motorairette shown fitted in the roof of a Commer 12-seater light hus.

#### Tyre Information

REVISED edition of their technical publication, "Facts About Tyre Performance" has been produced by the India Tyre Company.

The booklet explains the various factors which influence the ultimate performance achieved by a tyre.

Copies of the publication may be obtained from the company's head office, Inchinnan, Scotland, or any of ite branches.



The new Steadfast Sheet Saw.

#### Expansion Trends in Haulage

### **Licence Switches Sought** in Large Numbers

As usual, there has been a steady flow of applications to change contract-A and C-licensed vehicles to A licencesand decisions both granting and refusing such bids. This week's licence applications have been distinguished by one or two involving large numbers of vehicles.

In Yorkshire, George Pickersgill and Sons, Ltd., Bradford are seeking a contract-A to A switch for 10 vehicles, to carry mainly within a 30-mile radius for H. J. Heinz and Co., Ltd. George H. Aked, Ltd., also of Bradford, have asked for seven B-licensed vehicles.

Still in the Yorkshire area, Hulley's Dairy and Ice Cream Factory, Ecclesfield, is after a 21-vehicle new B licence.

The Star, Brick and Tile Co., Ltd., of Newport (Mon.) has asked for the addition of 15 vehicles to its B licence, nine of which are now C-licensed. Regan Bros. (Haulage), Ltd., seek, in two applications, a seven-vehicle contract switch and increased tonnage on A licence.

#### SCOTTISH (SOUTH)

Decision

SS 15/10/3.—Alexander Scott (Contractors), Ltd., llasgow, A var. add 4 veh. (17t), 8 art. (27t).

#### NORTHERN

Applications

N 16/5/1.—J. W. Hodgson (Transport), Ltd., Carlisle, A var. add 1 vch. (5½ approx) (tanker) bulk milk collection Carlisle and surrounding counties for delivery to manufacturing and receiving depots in same area

N 16/5/2.—The Gee Box Co., Ltd., new veh. (6t 9c). G.g., G.B. Now on C lic

N 16/5/3.—T. Wright and Sons, Newcastle, var. add 2 T. (9t). Road and building mats. . I miles; agric. lime 120 miles; British Railways god as required; coal 100 miles.

N 16/5/4.—Dents Transport (Spennymoor), Ltd., B. var. add 2 veh. (6t 12c) on deletion of 2 veh. (4t 17c) increases due to modifications.

(At 1/c) increases due to modifications.

N 16/5/5.—Deats Transport (Spennymor), Ltd., B var. add 1 veh. (It 17c). Goods for Perfoods, Alfred Bird, Ltd., Callard and Bowser, Ltd., Performer, Ltd., Callard and Bowser, Ltd., Performer, Ltd., 25 miles of Tudhoc Colliery; occasional deliveries to Berwick. Seahouses, Morpeth, Whitby, Scarborough and Sedburgh.

#### NORTH WESTERN

Applications

NW 19/5/1.—H. D. B. Morris, Wythenshawe, ew A lie. 1 art. (5t). Unit on contract-A lie. NW 19/5/2.—Executors of A. Stanley, Ardwich ow A lic. 2 art. (14t 15c). Two veh., 1 trl. or

NW 19/5/3.—T. Marsden, Preston, new A lic. 1 veb. (2t 15c), mostly paper goods and g.g., Manchester, Leeds, Huddersfield, Nottingham, Oldham. Previous lic., expired March 24, 1961.

NW 19/5/4.—C. R. Ally (Balk Transport), Ltd., Southport, new A lic. 1 T. (5t). Cement, pulverized ash, limestone, dried sand, Lancashire, Yorkshire, Cheshire, Northumberland.

NW 19/5 5.—Woodcocks Transport (Chorley), Ltd., A var., add 2 T. (8t), delete 1 art. (6t).

NW 19/5 6 .- F. Duff, Lancaster, A var. add 1

NW 19/5/7.—G. Lawrenson and Son, Ltd., Bootle, A var. add 2 T. (17t).

NW 19/5/8.—F. Davies (St. Helens), Ltd., A var. add 4 vch. (26t 10c) including 2 art. (10t 10c) and 4 tr). (16t) including 2 art. (8t 10c). n42

NW 19/5/9.—New Day Holdings, Ltd., Man-hester, new B lie, 3 veh. (9t). Furniture, house-old effects, removals. England, Scotland and Yales, See 180 to apply. NW 19/5/10.—Telectrics (Middleton), new B lie.

n. (21 10c). Electric motors, electrical switch-street lighting components 25 miles. Now on

NW 19/5/11 -Thomas Wareing of Banks, Ltd., thport, new B lie. 2 veh. (6t 15c), agric, illary: Carlisle, Newcastle upon Tyne, Midlands local, or 100 miles of base.

and local, or 100 miles of base.

NW 19/5/12.—Newbould and Dunn,
Warrington, new B fic, 1 veb. (2t 15c).
domestic coal for N.C.B., 25 miles. Now or domestic coal for N.C.B., 25 miles. Now on C. Be.
NW 19/5 13.—Lep Transport, L1d., Manchester,
B var. add 1 veh. (It 5c) g.g., 10 miles; air freight
100 miles: machinery and equipment for N.C.B.
NW 19/5 14.—D. Wright, Preston, B var. add
2 veh. (6t 10c). Animal feeding steffs for George
Mawdsiey and Son, 1 veh. Now on contract-A

#### YORKSHIRE

Applications

Y 24/5/1.—George Pickersgill and Sons, Ltd., radford, new A lic. 10 veh. (31/5c). Mainly goods r H. J. Heinz and Co., Ltd., within 30 miles. Now contract-A lic.

Y 24/5/2.—George Pickersgill and Sons, Ltd., Bradford. A var. add 1 art. (7t 5c).

Y 24/5/3.—Recroft Transport Service Co., Ltd., Hoyland Common. A var. add 1 art. (70, Y 25/5/4.—Eastaugh Bros., Ltd., Hull. A var. add 4 ankers (17) 10c). Now on contract-A lic.

Y 24/5/5.—Valley Transport Co., Ltd., Hull. A var. add 1 veh. Gt 10c) 1 art. (5t 15c). Y 24/5/6.—Frank Phillips (Haulage), Ltd., Sheftled, A var. add 1 veh. (2t 10c).

lield, A var. add 1 veh. (2t 10c). Y 24/5/7.—Aberford Gravels, Ltd., Aberford, new B lie, 3 veh. (17t). Ready-mixed concrete within 50 miles.

within 50 miles.

Y 24/5/8.—Geo. H. Aked, Ltd.. Bradford. new B lic. 7 veh. (16t 10c). Textile goods and machinery for Lister and Co.. Ltd.. Jesse Robinson and Son. Ltd., T. S. Tetley, Ltd., Walter Sykes, Ltd.. Topham (Bradford), Ltd., Gibson Street Worsted Spinning Co.. Ltd. S. Bottomley and Bros.. Ltd., Josenh Hoyle and Sons, Ltd., Kornberg and Seaal, Ltd.. Bradford, Halitax, Huddersfield, Wakefield and London; as required.

Y 24/5/9.—C. L. Metcalfe (Transport), Ltd.. Cottingham, new B lic, 1 art, (5t 5c). Road and building mais. for Hull Corporation within 15 miles and to and from Farndale; market garden produce within 10 miles; coal, coke and goods within 5 miles, Y 24/5/10.—Northern Armoured Car Co.. Don-

Y 24/5/10.—Northern Armoured Car Co., Don-ister, new B lic. 3 veh. (9t). Currency, valuables and bullion within 100 miles.

Y 24/5/11.—Holley's Dairy and Ice Cream Fac-fory, Ecclesfield, new B lic, 21 veh. (27t 10c). Goods for Hulley's (Frozen Foods). Ltd., and Day's Ices. Y 24/5/12.—New St.

Ltd., within 80 miles. Y 24/5/12.—Multan Bros., Ltd., Whittington. Moor. new B lie, 11 veh. (991). Coal, coke, colliery waste and road-making mats., within 100 miles. Y 24/5/13.—L. Hegworth, Greetland, B var. add 2 veh. (90) vary conditions of all vehs. Now on

#### EAST MIDLAND

Applications

EM 17/5/1.—R. C. Fletcher, Burbage, new A lie, 1 veh, (5t 18c) Road and building mats., steel, agric, products, 175 miles,

EM 17/5/2.—Agrostel, Ltd., Griffydam, new A lie, 4 veb, 16t 7c/ Coal, coke, pig fron and scrap metal, Alexander Comley (Foundry Division), Ltd., coal, coke, clay, Renwick, Wilton and Dobson, Ltd., 150 miles.

Ltd., 150 miles.

EM 17:53.—B.R.S. (Contracts), Ltd., Ilkeston, new A lie. 18 veh. (50t 3e) Goods for Cadbury Brow, Ltd., and J. Fry and Co., Ltd., under contract hire arrangements within 100 miles of base. See. 188 applies. Now on contract-A lie. in East Midland and Yorkshire areas.

Midland and Yorkshife areas.

EM 17:5/4.—British Road Services, Ltd., Bourne,
A var. add 1 art. (9t 15c) and 1 art. ttl. (3t 15c).
Dele e 1 yeh. (6t 17c) on special-A lic.

EM 17:5/5.—Limbrick and Ferris, Burford, A
var. add 1 veh. (5t 10c) Bulk corn, feeding stuffs
satiable for blowing or tipping discharge, normally
within 120 miles.

CONTRACTIONS: add, additional; agric., agricultural; act, articulated unit; c, cwt.; g.g. general goods; G.B., Great Britain; ind., indivisible; lic., licence; low-ldr, low-loader; mats., materials; N.U., normal user; S.T., special type; t, tons; T., tipper; trl., trailer; var. variation; wh., wheels.

EM 17/5/6.—British Road Services, Ltd., Corby A var, add 4 veh. (26t 19c) Deiete 1 vch. on special-dic, based at Nottingham, 3 veh. on special-lic, in West Midland area.

EM 17/5/7.-V. M. Winslow, Kettering, A var dd 1 veh. (8t) Agric, produce, fertilizers, steel

EM 17/5/8.—Westfield Transport, Ltd., Mans-eld, A var. add 2 art (23t).

EM 17/5 9.—C. Norman and Sons, Rockingham. A var. add 2 vch. (5t 19c) Now on contract-A lic EM 17.5 10.—James Croshy and Sons, Ltd., Kings Hill, new B lic, 1 veh, (3t 3c) Construction equipment and spares of Buckton, Ltd. (an asso-ciated company), Bucks, Berks, Hunts, Northants, Oxon, and occasional journeys to adjacent counties

EM 17/5/11.—H. H. Parker, Scunthorpe, new B lic, I veh, (6t 5c) Road mats, tools and plant, 7s miles: pyrites as required. Now on contract-A lic. EM 17/5/12.—P. Taylor, Thorpe Mandeville, new B ite, I veh. (3t 19e) and I container (2t 10e) Livestock, 150 miles.

EM 17/5/13.—E. Neshitt and Sons, Banbury, B. var, add 2 veh. (6t 12c) Now on contract-A lice add 1 veh. (3t 5c). For maintenance replacement on any B-licensed veh.; considerable addition to licence

EM 12/5/14.-W. H. Wallington and Sons, Norton, B var. add 3 veh. (10t 4c) Goods for Walte Craft and Sons, Ltd., fertilizer for I.C.I. Now of contract-A lie.

EM 17/5/15,—Parsons Brothers and Snape, Ltd., Lincoln, B var, add 3 veb. (13t 11e) Coal, coke, parent fuels for Smith, Parkinson and Cole, Ltd., 50

Decision

EM 2 11/2.—E. R. Swinton and Son. Burbage. w B lic, 4 veh. (23t 7c), refused.

#### WEST MIDLAND

Applications

WM 18.5/1.—B.R.S. (Pickfords), Ltd., Birmine ham, A var. 9 veh. (27t). Farniture and effects G.B. Sec., 180 applies. 4 veh. (12t) now on special-A lic.

18/5/2.-G. H. Bloore, Ltd., Birmingham, lic. 2 veh. (3t 15c). Plastics sheet within

WM 18/5/3.—L. C. Holding, Dawley, new B lic veh. Gt 10c). Scrap, agric, lime, building mats, istings, 50 miles. Now on contract-A lic.

castings, 50 miles. Now on contract-A lic.

WM 18/5/4.—L. G. Fordree, Hanford, 2 T. 68
10c). Surplus excavations, road mats, for Conway's
Sand and Gravel Co., Ltd., and John Lains (Construction). Ltd., on Birmingham/Preston motorway,
within 25 miles of Stoke Post Office.

WM 18/5/5.—F. and J. Transport, Hanford, 2 T.
(7t 15c). Same conditions as WM 18/5/4.

WM 18/5/6.—T. Corner, Hanford, 1 T. (4t)
Same conditions at WM 18/5/4.

WM 18/5/7.—M. D. Mckay, Northampton,
2 vch. (7t 15c) one T. Same conditions as
WM 18/5/4. Base, Hanford.

WM 18/5/8.—Lep Transport, Ltd., Hanley, B.

WM 18/5/4. Base, Hanford,
WM 18/5/8.—Lep Transport, Ltd., Hanley, B
var, add 2 veh, Ct. 520. G.g. 15 miles, and to or
from Manchester and Liverpool areas.
WM 18/5/9.—J. W. Fellows, Birmingham, B var
add 2 veh. (II). Goods for Foraings and Presswork, Ltd., and Hardy, Spicer, Ltd., within 150
miles. backloads for Celcon, Ltd. Now on
WM 18/5/10.—E. W. Barre (Ed.)

mires. backloads for Celcon, Ltd. Now on contract-A lic.

WM 18/5/10.—F. W. Potter (Stourbridge), Ltd., B var, add 1 T. (3t 10c). Domestic and industrial fuel for Beaumont Fuels, Ltd. Now on C lic. WM 25/5/1.—W. G. Goddard and Son, Ltd., Rugby, A var, add 1 vch. (6t). Goods for Thomas Hunter, Ltd., mainly within 120 miles: timber mainly from London and Liverpool to the Midlands and North Staffordshire Coallields and Newcastle upon Tyne, Contractors' plant and electrical engineering goods as required.

WM 25/5/2.—G. D. Poyser, Buston, new B lic. 2 T. (12t). Goods for Thrutchley and Co., Ltd., within 150 miles; goods for Alsop's Quarries, Ltd., Alartshead Quarries, Ltd., and Ironbrook Quarries, Ltd., within 100 miles. Now on contract-A lic. WM 25/5/3.—Southern Security Services, Ltd., Newcastle under Lyme, new B lic. 4 veh. (6t). Cash and valuables within 50 miles.

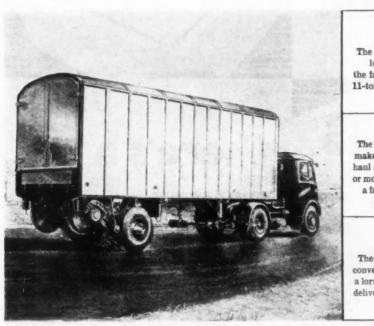
#### Decisions

WM 9/3/1.—F. N. Griffin, Birmingham, new B 4 veh. (13t 10c), on contract-A lic., granted WM 23/3/8.—H. Pickering, Ltd., Tipton, new lie. 3 I. (10t 10c), on contract-A lie., granted. (Continued on page 641)



Call this "through" traffic?

# Why not get the best of both worlds with the ROADRAILER?

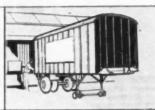


The Roadrailer, loaded at the factory as an 11-ton articulated



train.

The Roadrailer converted back to a lorry completes delivery by road.







Now it's an 11-ton lorry, loaded in the usual way and driven by road to the railhead. Only 150 seconds to retract the road wheels and lower the rail wheels and hey presto – now it's a rail vehicle, designed for through travel at an average speed of 60-65 m.p.h.

With the Roadrailer you can offer your customers increased range, cheaper long-distance haulage, overnight delivery at extreme distance – as well as all the door-to-door convenience of road haulage. The Roadrailer can be adapted for liquids, timber, cement – all kinds of traffic.

The introduction of the Roadrailer is in everybody's interest. It helps free the roads. It helps industry by using the sensible economy of long-distance rail haulage. And it helps the road haulier to offer even more attractive facilities to his customers.



#### PRESSED STEEL CO LTD

Railway Division, Linwood Factory, Paisley, Scotland

LONDON OFFICE: Railway Division, 47 Victoria Street, London swt. HEAD OFFICE: Cowley, Oxford. BRUSSELS OFFICE: Rooms 2307 International Centre, Place Rogier, Brussels 1, Belgium. Manufacturers of motor car bodies, Prestcold refrigeration equipment and pressings of all kinds.



for every journey...

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POWERPLUS

there's a POWER supply

for all your fuel needs





THE POWER PETROLEUM GO LTD . Depots throughout the Country . Agency Pumps in all areas

WM 23/2/1.—W. R. Hill and Sons, Ltd., ontesbury, A var. add 2 veh. (71 5c), refused. WM 23/2/2.—L. Watt, Gobowen. A var. add veh. (15t 10c), withdrawn.

WM 13/4/4.—J. A. Gammon, Bridgnorth, new B lic. 1 veh. (21), granted in part.

#### SOUTH WALES

Applications

SW 17.5 1.—G. T. Price and Sons, Llandovery, Carm., new A lie. 2 veh, (8t 10c) and 1 T. (4t). Home grown timber products for J. R. Gordon and Co., Ltd., goods for G. T. Price and Sons (Llandovery), Ltd., normally within 150 miles, 1 veh, and 1 T. now on C lie. 1 veh, now on

I Llandovery, Land J. T., now on C. lie, J. veh, now on C. new A. lie.

J. veh, and J. T., now on C. lie, J. veh, now on contract-A lie.

SW. 17/52.—P. M. Keenan, Llanelly, Carm., new A. lie., J. veh, (7t). Goods for G. D. Thomas Refractories, Ltd., normally within 250 miles. Now on contract-A lie.

SW. 17/53.—F. Gwyn Hoppe, Ltd., Swansea, new A. lie. 6 veh, (39t 5c). Increased weight of J. veh, due to reweighing. Mainly building mats., neachinery, metals and metal products, Wales, London area, Midlands, Lancashire, Yorkshire, J. veh, (7t. 10c). Mainly tinplate, steel tubes, pipes, Midlands, Vorkshire, Lancashire, Take-over from F. G. Hoppe. 1 art, (9t). Mainly building mats., machinery, metals, metal products, Wales, London area, Midlands, Lancashire and Yorkshire.

SW. 17.54.—G. N. Ricketts and Co., Bridgend, Glam., A var. add 5 veh. (35t. 5c). Includes 5

area, Midlands, Lancashire and Yorkshire.

SW 17:54.—G. N. Ricketts and Co., Bridgend,
Glam, A var. add 5 veh. (35t 5c). Includes 5
investock containers (10t). Livestock, agric. goods,
produce implements, tiles, any distance. G.g., 25
miles. Now on B lic.

W 17:5/5.—G. J. Fowier and Sons, Ltd.,
Cardiff. A var. add 1 veh. (45t 15c) and 1 art.

Grif 10:0. Pit props for N.C.B. (South Wales area),
steel for Guest, Keen and Nettlefolds (Midlands
area), pit props for N.C.B. (South Wales area),
steel for Guest, Keen and Nettlefolds (Midlands
rea), pit props for J. and W. Baldwin (Aston),
Ltd., Birmingham. Now on contract-A lic.

SW 17:5/6.—E. Lewis and Son, Pontardulais,
Glam, A var. add 2 art. (14t 10c). Coal. coke,
nanufactured fuels, steel, London area, Midlands,
Now on contract-A lic.

SW 17:5/6.—E. Lewis and Son, Portardulais,
Sw 17:5.7.—Abernant Transport (Rhigos), Ltd.,
Aberdare, Glam, new B lic. 2 veh. (6t 10c). G.z.

Sw 17:5/8.—H. E. Jones, Usk, Mon., new B
lic. 1 veh. (It 5c). Caravan towing, 140 miles,
SW 17:5/9.—J. Harris, Careleon, Mon., B var.
add 2 T. (7t 15c). Bricks and brick making mats,
Lord March Co., Ltd., Ponthir, within 100 miles; toad and
brilding mats., Cromwell Co., Ltd., New Port, 30
miles.

SW 17:5/10.—Star Brick and Tile Co., Ltd.,
SW 27:5/10.—Star Brick and Tile Co., Ltd.,

mites. SW 17/5/10.—Star Brick and Tile Co., Ltd., Ponthir, Newport, B var. add 15 T. (63t 5c). Goods for Star Brick and Tile Co., Ltd., and associated componies. 9 veh. now on C lie.

#### **EASTERN**

Decisions

E 28 11 1.-T. Westerman, Houghton Regis, A

ar. 2 veh. (51 l0c), refused.

E. 20.2.1.—Pointers Transport Services, Ltd., forwich, new A lic. 45 veh. (3 artic.) (1991 Sc). I granted all B lic. to be surrendered, granted. E. 6.2.1.—S. Neal, Ltd., sutton Bridse, new A c. 2 veh (8t Sc). Mainly refrigerated goods.

E. 6.3 6.—B. F. Ward, Holbeach Fen., new B hr. 2 vch. (6t 5c). If granted contract-A lic. to be surrendered, refused.

6.2/2.—J. A. Tribe, Isle of Ely, A var. add

#### WESTERN

Applications

W 16.5 L.—A. Nott and Sons, Witheridge, new lie, 4 veh. (161-19e). Roadstone, building and sarry mats., South Western counties. W 16.5/2.—K. Miles and Sons, Charminster, A

Suarry mats., South Western counties.

W. 16.5.2.—K. Miles and Sons, Charminster, A. var, add 3. T. (Ilt leb., Sand, gravel, stone, building mats., corn feeding stuffs, fertilizers, normally Southern and Western England, and to Midlands. Now on B. lic.

-A. E. M. Fordham, Ajderton, new B 6t). Bulk farm supplies within 170 W 16 5 3.-A.

miles.
W 16-5.4.—E. MacDonald (Hiracombe), Ltd., B var. 1 veb. 640. Household furniture any distance. W 23-5/1.—Express Haulage, Bristol, new A lic. 2 veb. (9-50. Cattle blocks and perishable goods from ships at London, Liverpool, Southamnton and Avonmouth Docks to warehouse at Newcastle upon Tyne and Bristol. Redelivery to all areas. Now on

C lic. W 23/5/2.—Cleese Hill Transport, Ltd., Chellenham, A var. add I art. (200). Plant and machinery England and Wales. W 23/5/3.—Budleigh Transport, Ltd., Exeter, A var. add 2 vch. G.g. mainly china clay, lime for

spreading, road-making mats, solid fuel; normally within 100 miles. W 23.5.4.—M. E. Field and Son, Newent, A var. add 3 veh. (15t 18c). Livestock, furniture, agric, produce, canned goods and g.g. normally within 200 miles. Now on B lie. W 2315.5.—G. H. Ford and Sons, Timsbury, A var. add 2.T. (13t). G.g. mainly concrete products, normally within 150 miles.

mormally within 150 miles.

W 23.5 6.—L. Pike, Ltd., Wootton Bassett, A var. add 1 veh (5t 15c). G.g. normally within

150 miles. V 231-57.—D. H. Fouracre, Bridgwater, new B lie. 1 veh. (It 7c). Towing caravans and their accessories and personal goods within 200 miles. V 231-58.—H. L. Goodwin, Bristol, new B lie. (8t). Quarry , road and building mats.

2 veh. (8t). Quarry, road and building mats, within 50 miles.

W 23/5.9.—Securicor (Southern), Ltd., Gloucestet, new B lic. 4 veh. (5t 8c). Cash and valuables within 50 miles.

W 23/5.10.—Securicor (Southern), Ltd., Plymouth, new B lic. 4 veh. (5t 8c). Cash and valuables within 75 miles. W 23/5/11.—G. Pearce, 5t, Columb, new B lic. 1 veh. (3t 10e). Agric, requisites and produce, building mats, within 25 miles. Now on C lic.

W 23/5/12.—Securicor, Ltd., Bristol, B var. add 2 veh. (2t 14e). Cash and valuables within 50 miles.

2 veh. (2t. 14c). Cash and Oshorne, Ltd., St. Dennis, B. var. add 6 veh. (18t. 16c). Overburden and goods for Goonvean and Rostowrack China Clay Co., Ltd., within six miles of St. Stephens.

Decision

W 7 2.33. Berrow Sands Caravan Park, new B lic. 1 veh. (It 2c). Caravan towing, United Kingdom, granted.

#### METROPOLITAN

Applications

M 18/5 L.—Arrowsmith Tracking Co., Luton, new A lie 1 art (4t 15c), I veh. (7t), Goods for Three Star (Luton), Ltd., and subsidiaries, goods for B.R.S. and B.R. within 400 miles.

M 18/5/2.—A. J. Hawkes, E.1., new A iz. 1 veh (3t 5c). Plaser, plaster tiles, fibre and timber for fixing ceilings, London, North West, North East West and South West England, occasionally Scot

land.

M 18:5.3.—Renan Bros. (Hauslage), Ltd., E.I., A lie, modification 9 veh. (41t 7c), I art. (31 16c), 7 trl. (26t 15c). Foodstuffs, meat, bonded groods, slips stores, G.B., g.g., normally within 25 miles. To be surrendered, 4 veh. (131 16c), 2 trl. (50. 5 veh. (22t 7c), 3 tri. (21 15c) in possession.

M 18:5.4.—Everley Bros., Ltd., Hayes, A var. substitute 1 semi-low-left, (9t) for 1 low-left. (40). G.g., building and contractor's plant, mais. machiners normally within 200 miles.

M 18:5.5.—Regan Bros. (Hauslager), Ltd., E.I., A var. add 7 veh. (24t 16c), 5 art. (20t 11c). Meat, ships' stores, foodstuffs, bonded goods, G.B., g.g., ships' stores, foodstuffs, bonded goods, G.B., g.g.,

M 18.55 - Regan Bros. (Haudige), Ltd., E.I., var, add 7 veh, (24t 16c), 5 art. (20t 11c), Meat, lips' stores, foodstuffs, bonded goods, G.B., g.g., ormally within 25 miles. Now on contract-A lic.

8 5 6 - 8. Wiseman (Hanlage), Ltd., S.W. add 1 veb. (3t 10c). G.g. London and M 18 5 18 5 7.—Day and Sons (Gravesend), infleet, new B lie, 81, (291 le). Fit

Northfleet, nev

products from firms to which applicants have delivered ash and clinker south of the Thames, within 50 miles, building and road mats. 25 miles, M 18 5/8-Kelly and Smith, S.E.4., new B it. 3 veh. fot 1cl. Goods for George Brieden, 11d., and J. G. McIntosh, any distance, other goods 15 miles. Now on contract-A lic, M 18/5/9-W. Challk, Ltd., Religate, B var. add 1 veh. Gt. 10cl. Cattle food, fertilizers, Iarin trquisites for East Surrey Farmers Trading Association, bricks and sand for Standard Brick Co., all within 30 miles of Redhill Station. M 18/5/10.—Dragon Plant Hire, Ltd., Guildford.

blocks and plant for Pilkington Asphalt Co., all within 30 miles of Redhill Station.

M 18/5/10.—Dranon Plant Hire, Ltd., Guildford B var, add 6 veh. (17.1 86.) Soil, builders' and civil engineering rubbish, plant and mats., 50 miles M 18/5/11.—J. A. F. Rudge, Barking, B var add 1 veh. (30). Household furniture, 100 miles, second-hand furniture, 30 miles; fruit, vegetables and flowers to and from Covent Garden, within 15 miles; other goods, 15 miles, M 18/5/12.—P. Talkhington, N.W.10., B var, add 3T. (40). Building and road plant, mat., rubbish within 20 miles.

31. (40). Bondams and within 20 miles.

M 18/5/13.—Tolemans Delivery Service, Dagenham, B var, add 2 art. (7t 11e) (car transporters).

New Ford vehs.

Decisions

Decisions

M. 8/3/1.—Cannonball Express, S.W.11., new A lic. 1 veh. (60), refused.

M. 1/3/11.—W. J. Bowen and Sons, Ltd., Barking, new B lic. 34 veh. (129t 3c), granted.

M. 1/3/8.—S. J. Harris Transport, Ltd., W.C.2. A var. 1 veh. (3t 4c), granted.

M. 1/3/5.—J. D. Beasley, St. Paul's Ctay, A var. and 4T. (190, granted.

M. 1/3/7.—Davis Bros. (Haulage), Ltd., E.3., A var. substitute 1 art. (6t 17c) and 1 veh. (7t 9c) for 2 veh. (13t 11c), granted.

M. 1/3/2.—J. A. (Tark and Sons, Ltd., 1 cyloth.

M 16/3/2.—J. A. Clark and Sons, Ltd., Leylon, w A lie 2 veh. Ot 5c), refused.

#### SOUTH EASTERN

SE 25'5/1-A. W. Day. Chatham, new A lie. veh. (6t 15c) (tipper); scrap metal within 150

SE 25/5/2.-W. E. Reeve, Ltd., Mardstone, A

SE 25/72.— W. E. Reeve, Ltd., Manuatone, A var. add 4 veh. (191).

SE 25/5/3.—Butter and Coleman, Ltd., Sitting-bourne, A var. add 1 veh. (3) 15c). G.g. mainty within 250 miles occasional longer journeys as

SE 25/5/4.—Securicor (Southern), Ltd., Bourne-touth, new B lic. 4 vans (5) 10c). Cash and

SE 25/5/4.—Securicor (Southern), Ltd., Bourne-mouth, new B lie, 4 vans 65/10e). Cash and valuables within 50 miles.

SE 25/5/5.—J. T. Willoughby, Gillingham, new B lie, 1 tipper 65/15c). Goods for D. M. Stevenson and Co., Ltd., and the Cement Marketin-Co., Ltd., through Coal Deliveries (East Midlands), Ltd., as required. Now on contract-A lie.

SE 25/5/6.—D. W. H. H. Kitchen, Lancing, new B lie, I vch. (30.) Nursery produce 100 miles radius. Now on C lie.

SE 25/5/7.—Securicor (Southern), Ltd., Southseanew B lie 4 vans (5/10e). Cash and valuables within 50 miles radius of Portsmouth.

SE 25/5/8.—B. H. Ellis, Delling, B var. add 3 tippers (10t. Set.)



This A.E.C. Mammoth Major Mark V fitted with a glass-fibre insulated mildsteel tank is one of a number of such vehicles operated by B.R.S. (Pickfords). Ltd., on behalf of the Regent Oil Co., Ltd. The tank has a capacity of 3,600 gal., and is divided into two compartments each of 1,800 gal., capacity. Outlet pipes are from the centrally positioned manifold connecting either com-partment for discharge at the rear by means of a Reavall water-cooled compres

#### Planning For Profit

### Reconciling Outlay With Costs

The Effect of Specification on the 10 Items of Standing and Running Expenses Should be Carefully Examined When Considering the Purchase of a New Vehicle

THE post-war expansion of industry and the advent of new manufacturing processes have resulted in a corresponding demand for increased and more versatile transport services. Both the transport operator and the commercial vehicle manufacturer have combined to meet this demand by the introduction of new or more comprehensive services and by an increased range of vehicles. In such circumstances it becomes all the more necessary to analyse carefully the potential advantages, and possibly disadvantages, of the several types of vehicle available.

Whilst the combination of a quality produced chassis and a specialist-built body has always provided an ideal vehicle to meet the precise needs of individual operators, alternative specification is now available on a wider range of vehicles. The possibility of an injudicious choice is therefore increased.

In contrast to the purchase of a private car, the prime factor in determining the choice of a goods vehicle is the type of traffic carried and the quantity and frequency with which it is moved. Particularly where retail deliveries are concerned, road congestion in urban areas may compel the selection of a vehicle which is not ideal economically.

THE opportunity to match the vehicle to the job is obviously more readily available to ancillary operators who are largely concerned with either one or a limited group of traffics. Additionally, they would normally have control over one, if not two, terminal points. Such matters as the height of loading bays and the platform of the vehicle can also be more readily standardized, as can the employment of mechanical handling methods,

Variations in vehicle specification relative to the body must be largely individual to each operator, but alternative equipment fitted to the chassis has more general application, and will bear more directly on one or more of the 10 items of operating costs. For example, the addition of a two-speed axle may effect some reduction in the overall fuel cost, whilst variation in tyre equipment could also have an appreciable effect on ultimate costs.

With the advent of the smaller oil engine, the alternative of this type of propulsion is now available in practically the whole

range of commercial vehicles. Substantial reduction in fuel costs can be achieved where the average annual mileage is sufficient to offset the higher initial outlay involved. But even this price differential as between the petrol or oil-engined version of a similar vehicle has been substantially reduced now that both are available as a manufacturers' alternative specification, as distinct from an individual conversion as was formerly the case

PARTICULARLY where bulky loads are carried, the extra platform length provided by an articulated vehicle may be of equal or even greater importance than its maximum carrying capacity. The maximum legal gross weight for the various types of goods vehicles are as follows: Rigid four-wheeler, 14 tons; six-wheeler, 20 tons; and eight-wheeler, 24 tons, whilst a draw-bar trailer is permitted a maximum weight of 14 tons. The combined weight of a vehicle and trailer with power-assisted brakes must not exceed 32 tons. There is throughout the additional qualification that the load on one axle should not exceed 9 tons.

The maximum length permitted for a rigid goods vehicle, whether four-, six- or eight-wheeler, is 30 ft. This is increased to 35 ft. in respect of articulated vehicles, whilst the length of a draw-bar trailer can be up to 22 ft., although no specific maximum is laid down for the combined length of a rigid vehicle with draw-bar trailer.

The following comparison between the operating costs of a petrol-engined or, alternatively, oil-engined 30-cwt, van are given as an indication of the relation between the initial outlay and the subsequent operating costs. For example, the initial outlay on the petrol-engined version would be approximately £813, whilst the total operating costs, when averaging only 300 miles a week, would amount to over £5,000 during five years of operation.

Dealing first with the standing costs of the petrol-engined van, the unladen weight of around 1½ tons would incur an annual licence duty of £27. This would give an equivalent standing cost per week of 10s. 11d. This is based on a 50-week year, so as to allow for two weeks a year when the van might be off the road either because of overhauls or holidays.

Because this type of vehicle would normally be engaged on retail delivery, the comparatively low average weekly mileage of 300 is assumed and, correspondingly, the driver's wages are calculated on a basic 44-hour week. Where the rate payable to an adult driver in Grade I areas as defined in the Road Haulage Wages Regulations R.H.(70) is applicable, the total

(Continued on page 643)



Instead of bottling Simonds Pale Ale in the U.K. and then shipping it to agents on the Continent, Courage, Barclay and Simonds, Ltd., have started a tanker service for the transport of the beer from their Reading brewery to a bottling factory in Antwerp. A specially designed 3,240-gal. tank semi-

A specially designed 3,240-gal, rank semitrailer has been built by Thompson Bros., Ltd. of Bilston, Staffs, for the purpose. It has two inner containers of stainless steel, insulated and contained within an outer shell of aluminium. The insulation is to ensure that the beer remains in perfect condition whilst in transit.



But you can get things back to normal pretty quickly if you move your road repairing machinery to (and from) the scene on a Crane semi-trailer. This 10/12 ton cranked frame low load semi-trailer with detachable rear axle, for example, is low in price and can be used with most standard tractors, but it speeds things up no end.

It's ideal for carrying that small crane or excavator, a light bulldozer, concrete mixers, cable drums—and just about everything else you need to tackle 'a hole in the road'. If moving your plant is proving an expensive and lengthy business at the moment why not contact Cranes? We can soon put you right.



CRANES (Dereham) LIMITED

SOUTH GREEN WORKS, DEREHAM, NORFOLK, ENGLAND Telephone: Dereham 278/9

London Office: 28 Sicilian House, Sicilian Avenue, Southampton Row, London, W.C.1. Telephone: HOLborn 0496



WT/LL10/12

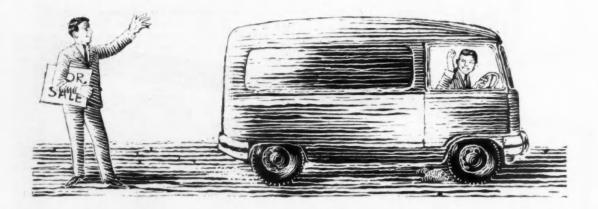


### plus



A vehicle or fleet of vehicles-Mercantile Credit hire purchase facilities are designed to assist both the commercial vehicle user and the supplier. The keynote of their service is simplicity, coupled with speedy efficiency, and a personal approach to the customers' requirements. For details please contact your nearest Mercantile Credit branch office, or write to the address below.

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cost of wages to the employer is reckoned at £9 14s. 10d. a week. This amount includes the employer's contributions to the new Graduated Pensions and National Insurance as well as employer's voluntary liability insurance. An appropriate adjustment is also made to allow for a two-week holiday with pay for the driver.

Although there must obviously be substantial variation in the garaging facilities provided for this type of vehicle, it will here be assumed that the equivalent weekly cost in respect of rent and rates incurred in providing such accommodation would

amount to 9s. 6d. a week.

In recent months there have not only been substantial increases in commercial vehicle insurance premiums, but, in addition, considerably more attention is being paid to the accident records of individual operators. As a result it has become more difficult to determine a fair average cost of vehicle insurance and it will here be assumed to be the equivalent of 10s. 7d. a week. This allows for comprehensive cover for an ancillary user operating in medium-risk areas.

Interest charged at a rate of 5 per cent, on the initial outlay of £813 adds 16s. 3d. a week, giving a total of £12 2s. 1d. for

the five items of standing costs.

There are similarly five items of running costs, namely, fuel, lubricants, tyres, maintenance and depreciation. Assuming that petrol is purchased in bulk at 3s. 10d, a gallon and an average rate of consumption of 17 m.p.g. is maintained, the fuel cost per mile would then be 2.71d.

Lubricants, including both topping-up and refilling of the sump, is reckoned to cost 0.20d. a mile. With a set of tyres

costing £70 and an average life of 30,000 miles, the tyre cost per mile would amount to 0.56d. Maintenance is assessed at 1.58d. a mile, which amount includes allowances for washing and servicing as well as major repairs.

In order to calculate the cost of depreciation, the equivalent price of the original set of tyres is deducted from the initial cost of the vehicle, followed by a further deduction in respect of the estimated residual value, here reckoned at 10 per cent. of the original cost. The resulting depreciation cost per mile is then 1.59d., giving a total running cost per mile of 6.64d.

Still assuming an average of 300 miles a week, the corresponding running costs per week would be: Fuel £3 7s. 9d., lubricants 5s., tyres 14s., maintenance £1 19s. 6d., and depreciation £1 19s. 9d.; total £8 6s. The resulting total operating cost per week is then £20 8s. 1d.

Dealing similarly with the oil-engined version of this 30-cwt, van. the initial outlay is now assumed to be £935. Because of a slight increase in the unladen weight, the cost of licences now becomes the

equivalent of 12s. 1d. a week. The next three items of standing costs, however, remain the same. Namely, wages £9 14s. 10d., rent and rates 9s. 6d., and vehicle insurance 10s. 7d. a week. Although one of the factors determining the amount of insurance premium payable is the initial outlay on the vehicle, in the scale of rates in which this cost is calculated value excess becomes operative only above an initial cost of £1,000.

B ASED on an initial outlay of £935, interest charges will now be the equivalent of 18s, 9d, a week, giving a total standing cost per week of £12 5s, 9d.

It will be assumed that there is a 50 per cent, improvement in the rate of fuel consumption due to the fitting of the oil engine. With the resulting figure of 25.5 m.p.g. and a cost per gallon of 3s. 102d, for oil fuel, the fuel cost per mile becomes 1.83d., compared with 2.71d, for the petrol-engined version.

Lubricants are reckoned to cost slightly more, namely, 0.22d., whilst tyres remain the same at 0.56d. a mile. Maintenance is now assessed at 1.32d., but depreciation is now increased to 1.85d. a mile due to the higher initial outlay. This gives a

total running cost per mile of 5.78d. The corresponding running costs per week would be: Fuel £2 5s. 9d., lubricants 5s. 6d., tyres 14s., maintenance £1 13s., and depreciation £2 6s. 3d.; total £7 4s. 6d.

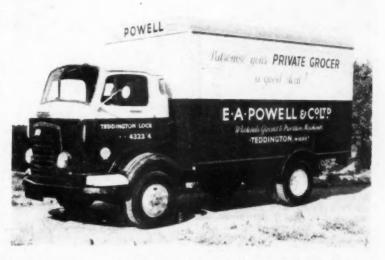
When averaging 300 miles a week the total operating cost for this oil-engined 30-cwt, van would therefore be £19 10s. 3d., as compared with £20 8s. 1d. for the petrol-engined version,

In examining these costs it will be noticed that almost half of the total is accounted for by the item of wages, even when this is limited to a basic 44-hour week. Particularly where delivery work is concerned involving the driver stepping in and out of his vehicle many times a day, any improvement in body design which would facilitate his movements must obviously have a substantial effect on the overall profitability of the vehicle. In this type of work, the total number of deliveries which can be effected during a given period is determined more by the time taken by the driver to make the actual deliveries from a stationary vehicle to the customer, than by the mileage or tonnage involved.

The second major item is the cost of fuel and, as shown here, the fitting of an oil engine results in a saving on this item of cost of £1 2s., even when the mileage is limited to 300. This difference more than offsets the comparatively slight increase in the cost of interest and depreciation of the oil-engined

version.

A LSO relative to the item of interest charges, it will be noted that this amounts to less than 10 per cent. of the cost of wages. Because of this ratio, any increase in interest charges due to a higher outlay resulting from improved cab or van



Floor height of the boxvan body on this Karrier Bantam is only ift. It in. This has been achieved by building the body directly onto the chassis frame. At the rear there is a full-width roller shutter, The vehicle was supplied by H. Taylor and Co., of Kingston-upon-Thames.

design, should be more than offset by the greater productivity of the driver which it is expected will ensue.

When only one or two delivery vans are employed it is obviously uneconomic to have a reserve vehicle available when the time comes for major overhaul. Apart from hiring a vehicle for that particular occasion, there are two other alternatives, namely, contract-hire on a long term or, if ownership of vehicles is insisted upon, a more frequent renewal of vehicles, say every year. In that event the two items of cost chiefly involved would be maintenance and depreciation. Changing vehicles yearly would increase the cost of depreciation. But even if this increase were more than the saving effected by the reduced amount of maintenance which should then be required, the extra availability of the van to earn revenue could result in an overall gain.

S.B.

### Pressure Control For Injection Pumps

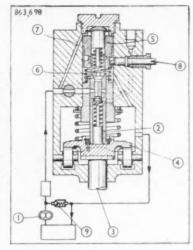
N injection pump in which the An injection pump to trolled by the pressure of the fuel supply is disclosed in patent No. 863,698. The fuel is supplied by a gear-type pump, and the pressure rises with increasing engine speed. (Robert Bosch G.m.b.H., 4 Breitscheidestrasse, Stuttgart, W. Germany.)

The drawing shows the injection pump in section and the fuel-lift pump (1) diagrammatically. The injection unit is of the single-plunger type and distribution is performed by a rotary barrel (2) driven by the spindle (3). A four-lobed cam (4) reciprocates the plunger.

Excess fuel is provided when spill sleeve (5) is held in its highest-output position by a spring (6). The sleeve is also an hydraulic piston, subject to the pressure of the fuel on its top face, via the duct (7).

In operation, before the engine starts, the piston is at the top, giving the excess fuel setting. As soon as the engine speed rises, so does the lift pump pressure. This forces the sleeve (5) downwards to a position determined by a pin (8).

Pressure created by the lift pump can be adjusted by a spring-loaded relief-



#### A TYRE FOR SNOW

TYRE for use on icy roads forms the A subject of patent No. 863,002. Its chief feature is that it can be rapidly converted to or from a conventional form. (Pirelli Societa per Azioni, 94 Viale Abruzzi, Milan, Italy.)

A cross-section is shown in the drawing.

is raised by the hydraulic ram (5) are shown in the drawing. The radius arms come against stops when they reach the vertical position, and further ram movement then lifts the body about the pivots (6). Discharge of the contents cannot occur until the body has reached the highest position.

863,002 3

The tread has a taper-section circumferential groove in the middle. In this is placed a separate tread ring (1). This is provided with studs (2) which will penetrate ice and ensure a drive. The tread ring also contains inextensible cords (3) which, when the tyre is inflated, force the ring tightly into the groove.

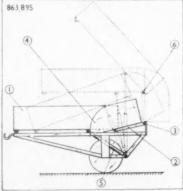
To convert the tyre to suit normal conditions, the ring can be removed by deflation and replaced by one having a normal tread pattern.

#### HIGH-DISCHARGE TIPPER

To enable a tipping body to discharge its load in a high-level heap is the aim of a design shown in patent No. 863.895. (N. Geertzema, Kolhorn, Netherlands.)

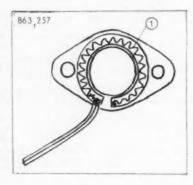
The body, or tip box as it is called, is shown in full lines in the normal travelling position (1). The bottom rear end is linked by a radius arm (2) to the frame. the arm swinging about pivot pins (3). Side-plates (4) attached to the arms fit closely against the outside of the body.

Successive positions of the body as it



#### SELF-HEATING CARBURETTER GASKET

SIMPLE device to aid starting an engine is shown in patent No. 863,257. It consists of a special gasket for fitting between carburetter and induction pipe, containing a heating element. (G. Cushing, 17 Devonshire Street, London, W.1.)



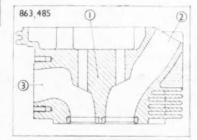
The sketch shown gives the main outtine of the device. An electric heating coil (1) is embedded in the gasket earthed at one end and fitted with a lead at the

By passing a current of 4 amp, through the coil for two minutes, the region of the carburetter flange is raised to a temperature of at least 89° F. This is sufficient to ensure adequate vaporization of the petrol. As the element is completely buried in the asbestos filling, there is no risk of igniting the mixture.

#### AIR-COOLED HEAD

DATENT No. 863,485 discloses a design for an air-cooled cylinder head suitable for compression-ignition engines. It is claimed to provide more adequate cooling. (Lanova A.G., 16 Bahnhofstrasse, Zürich 1. Switzerland.)

A section of the head through the valve axis is shown in the drawing. The chief



feature is the provision of what are called heat-conductive walls (1) between the inlet and exhaust passages (2 and 3) and at other points in the cylinder head. In addition to this, the bore containing the injector is surrounded by several passages through which air can pass.

#### UNIVERSAL BALL BEARING

PATENT No. 865,558 discloses what is called a universal ball bearing. This consists of one large ball movable in any direction on a number of smaller balls, all held in a cup-shaped race. (Deutsche Star Kugelhalter G.m.b.H., Schweinfurt, GerDEAL AT ROOTES . BETTER DEAL AT ROOTES . BETTER DEAL AT ROOTES

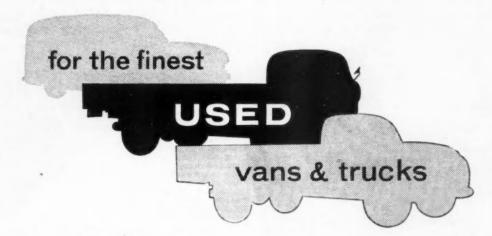
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8-CWT.	COMMER 1959 (December) Antelope Express Delivery Van; 12,300 Miles. Seen London	£345
15-CWT.	COMMER 1960 Forward Control Dropside Truck; Primer; 1,000 Miles Only; Diesel. Seen London	£545
5-TON	THAMES 1952 Luton Van; 4D Engine; Useful Vehicle. Seen Birmingham	£200
5-TON	COMMER 1958 Medium Diesel Platform; Alloy Flat Body 15' 6" with Cab Height Headboards. Seen Birmingham	£585
7-TON	BEDFORD 1959 Fixed-sided All Steel Tipper; Well Shod; Bedford Diesel. Seen Birmingham	£760
7-TON	COMMER 1959 Platform; 900 x 20 Tyre Equipment; Excellent Condition; Excellent Tyres; One Owner; Taxed January, 1962. Seen Manchester	£775
15-CWT.	BEDFORD 1958 Martin-Walter 12-seater Bus; Excellent Condition; 19,000 Miles. Seen Manchester	£350
5-TON	AUSTIN 1953 L.W.B. Loadstar; Diesel Engine; One Owner Seen Manchester	£150
30-CWT.	COMMER 1957 N/C Diesel Van; Painted Blue; One Owner. Seen Manchester	£175
7-TON	ALBION 1950 Chieftain L.W.B. Tipper; Very Good Tyres; "C" Licence Owner. Seen Manchester	£275
5-CWT.	AUSTIN 1959 A35 Van; Petrol. Seen Maidstone	£325
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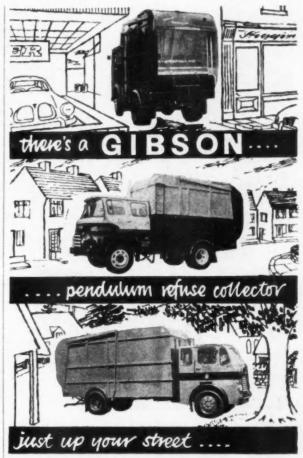




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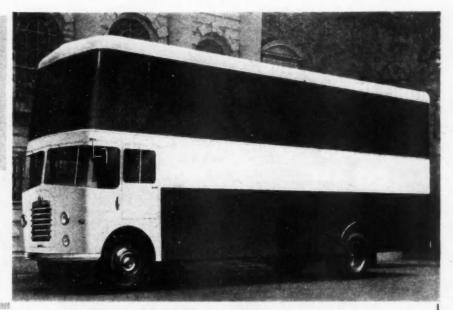
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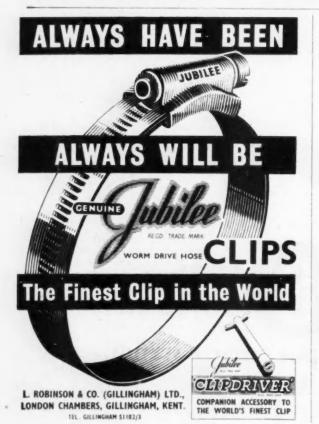
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1958 Trader 6-yd. tipper, 6-cylinder petrol engine,
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GOOD selection of Thames and Redford light vans and 12-seaters, hire-nurchase facilities available.

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1959 7-ton Trader 138-in wheelbase 13-ft, drop side wood tipper, new engine, done two weeks work. R Justice, Winter Closes, Underwood, Notts. Phone, Langley Mill 3182.

CORDSON 5-ton long-wheelbase truck, P6 engine 1955, TRADER 5-ton drop-side truck, long wheelbase, 1957, 4D engine, £285. ORDSON 4-ton short-wheelbase hydraulic tipper, 4D engine, £285, 2005 short-wheelbase hydraulic tipper, 20RDSON 4-ton short-wheelbase hydraulic tipper, 1986-57, heavy-duly model, low mileage, £308, 1987-57, heavy-duly model, low mileage, £308, reconditioned engine, £255, 2005 on 3-ton ex-W D. 4-wheel-wise truck, registered 1988, £98.

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1,700 CU.-FT 1958 Trader diesel Luton van chicence owner, £.100.

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1960 St. 1975, £2,1000 miles, £725.

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1959 Trames Trader dieset artic, unit. Scammell
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1951 Trames Trader dieset artic, unit. Scammell
1952 Fir. 12-ton trailer to couple up to this can be sup1953 BOW RD, London, E.3. Advance 5242-3. 430 yd
1954 From Bow Rd. Tube Station.)

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NEW Trader 75. 18-ft alloy platform

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1952 E.T.7 16-ft. steel drop-sider, reconditioned P.6.
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Left Steel drop-sider reconditioned P.6.
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JOHN JORDAN, official FORD retailers. Manor Garage. Great North Rd., Sandy, Beds. Phone 27L, 911-339 1959 7-ton drop-side accel bodied FORD Trader Garage, Sheffield. Phone 29139 and 399529 911-395

1961 Umsed Trader, customer untable to take to

Ford Thames and Fordson Wanted

WANTED, FORD 4D vans and Perkins, all capacities, from 1955 onwards. Chandlers Motors, Ltd., 71 Greenwich South St., London, S.E.10. Gre 2033-4. USED THAMES 4D trucks and Lutons, 1957-60.
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1959 (Late) MORRIS J2 15-cwt van, in very good ADLARDS MOTORS, LTD. Main Ford Dealers, 43-45 side, Claphan Common, S.W. 2. Bri 6431; and 53 South Side, Claphan Common, S.W. 3. Ma 5495.

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1949 from £125, or terms,

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1950 SENTINEL 7-ton diesel, 18-ft, platform, Refer Garage, not yet run in, excellent, 2335 Refer Garage, High St., Potturs Bar. Ph. 2139, 9810.

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1960 B.M.C. -ton jong-wheelease drop-side inter1958 https://documents.com/processes/figures/

tion throughout.

1956. October, A.E.C. 9.6 Majestic, twin steer, at 1956. brakes, 21-ft. platform body, good condition 1956. AUSTIN B.M.C. 7-ton, 2-speed axie, power 1955. ALBION FT3\*CL. platform lorry, good order. 955 LEYLAND Comet 90 hydraulic tipper, fixed sides, alloy 15-cu-yd. body, good order.
BEDFORD R6 10-ton tractor, Scammell 1933 sides alloy 15 to 10-ton tractor, seasons 1955 coupling.
1953 ALBION Chieftain platform forry, under 3 tons.
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1952 S-speed gearbox, flitted trailer hook, very fine

1949 MAUDSLAY Meritor, 9.6 A.E.C. engine 1948 SEDDON P6 platform lorry, good order.

1948 A.E.C. Matador, 9.6 unit, 18-ft. platform forry,

#### WE SOLICIT YOUR INQUIRIES. Engines.

A.E.C. 7.7 from £50 each. Leyland 7.4 complete with gearbox, from £100 each. Leyland 8 e

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1901 asic. Plot up gear, fixed-sided coal tipping body, unregistered.
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1961 Super Comet tractor unit, fifth-wheel coupling, and unmaite lubrication, unregistered.
1959 LEYLAND Comet, forward control, fitted platform body available if required.
1957 Gould fit, yan body, reconditioned engine, platform body available if required.
1957 Gould fitted the platform body, latest-type control, fitted the platform body, latest-type control.

1955 LEYLAND Octopus 8-wheel coal tipper

1955 LEYLAND Octopus 8-wheel coal tipper.
1955 LEYLAND Comet, normal control, fitted
1960 ALBION Reiver REZIT, trailing axle, fitted
1957 ALBION Reiver Rezit, trailing axle, fitted
1957 ALBION Reiver 6-wheeler, trailing axle, 2-xyced
1956 ALBION Reiver 6-wheeler trailing axle, 2-xyced
1956 ALBION Reiver 6-wheele coal tipper, fitted
1956 ALBION Reiver 6-wheel coal tipper, fitted
1956 B.M.C. 7-tin and trailing axle, 2-xyced
1956 B.M.C. 7-tin short-wheelbase tipper, steel hody,
1955 DODGE short-wheelbase tipper, steel hody,
1955 DODGE short-wheelbase tipper, R6 engine,
1958 Sammell 12-xyced axle, power steering.

NEW Scammell 12- and 14-ton trailers, 25-ft. platform. Scammell or S.A.E. coupling, from stock. EARLY DELIVERY OF NEW LEYLAND AND ALBION CHASSIS.

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#### June 2, 1961-THE COMMERCIAL MOTOR 95

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A.E.C. Mammoth Major 8-wheeler, 17-ft. 44-in. wheelbase chassis and cab, 96-liter engine, air brakes, 9.00 x 20 12-ply tyres, £4.195.

EYLAND Comet CSJ-NSAR, 16-ft. 11-in. wheelbase chassis and cab, takes a 23-ft. body. £2.044 is 64.

EDF-ORD 10-to-to-KFA tractor unit, Bedford 300 diesel engine, air brakes, 2-speed, 5-speed, 8.25 x 20 14-ply tyres, £1.345 108.

S. £1.345 10s.
DFORD 71-ton KGLC8 long-wheelbase 167-in. chassis and cab. on 9.00 x 20 12-ply tyrex. 2-speed. 5-speed.

and cab. on 9.06 x 20 12-ply tyres. 2 speed. 5-speed £1.785 2s.

A LBION Chicriain CH3AXL 13-ft. 6-in wheelbase £1.785 2s.

A LBION Chicriain CH3AXL 13-ft. 6-in wheelbase £2.5 x 20 14-ply tyres, £1.756 12s.

EYLAND Super Comet. 400 entire, £0.00 x 20 14-ply tyres, £1.756 12s.

EYLAND Super Comet. 400 entire, £0.00 x 20 14-ply tyres, bearer into a Bulker body, improved high capacity hower, heavy-duty P.T.O. air silence, all estimators for bulk delivery including two quick release £0-ft. hoses. £4.76 competer, in primer.

VORK DW2, £12-ton 25-ft. vacuum brake semi-trailer. £2-ft. headboard. £81 14s.

VORK Freightmasser & £5-ft. long. 8 ft. 6-in. high. VORK DW2, £1.780 and £5-ft. long. 8 ft. 6-in. high. 25-ft. headboard. £1.810 11s.

HANDS 50-ton 20-ft. in the well low loader, with Thompson 4-ton winch, £2.197.

AND ROVER #8 in., petrol. £674 12s.

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A soud cendition throughout, £890
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A form body, standard coach-built cab in exceptionally good condition throughout, one owner, £800
B.M.C. sood condition throughout £795
BEDIORD, or sood condition throughout £796
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BISTOIL 1953, & wheeler, long wheelbase, platform, or sood condition throughout, £706
B.M.C. sood condition throughout, £300.
McCourt, 1955, 20-ft. platform body, in McCourt, 1955, 20-ft. platform body, in good condition throughout, £200.

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TIPPERS.

A.E.C. Mammoth Major 8-wheeler, 1954, 9.6 engine. 9-in. wheelbase, double drive, fitted tworks reconditioned), 16-fit sear and wood drop-side bridge, 2.500.

A.E.C. 1848, 1954, 1955, 1954, 1955, 1954, 1954, 1955, 1954, 1955, 1954, 1955, 1954, 1955, 1955, 1954, 1955, 1954, 1955, 1954, 1955, 1954, 1955, 1954, 1955, 1955, 1954, 1955,

#### TRAILERS AND ARTICULATED.

in the well, in good condition introggness, stone of the property of the prope

YSON 8-ton independent trailer, drop-side, air brakes, thoice of two, these trailers are practically unused,

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ATKINSON 6-ton short-wheelbase tipper, 4LK
RANE, mobile Walkers, 6-ton full slewing, powered
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ame, first registered 1952, £2,000.

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1960 Later B.M.C. 7-ton tipper, power steering. Immaculate, licensed.

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1958 AUSTIN (B.M.C.) 7-ton, 6-cylinder diesel ausgemeine, 2-streed axie, 17-ft. platform body. 1958 AUSTIN (B.M.C.) 6-cylinder diesel platform body. 1959 Australia (B.W. C.) Mystana (B.W. Steer, 7.75 engine, 24-ft. alloy, underframe platform body.

(1wo. 1951) The property of th

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OSWALD TILLOTSON, LTD.,

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957 A.E.C. Majestic, 9.6 engine, air brakes, chassiscab only.

957 Inhames Frader, 6D engine, 17-ft. 6-in. platform
body.

958 QUV Warrior, A.E.C. 7.75 engine, 2-speed axle,
1959 QuV Warrior, A.E.C. 7.75 engine, 2-speed axle,
1959 Wheel coupling of the practice of the coupling of the c

958 SEDDON, 4LW engine, 2-speed axic, 18-ft.
body.
959 A.BION Chieftain, 4-cylinder Albion engine,
6-speed gearbox, 18-ft. platform body, choice

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WE should be interested in taking a trailer in pattexchange against the scown of the scown of

NE new BEDFORD TK York 6-wheeler, Leyland 350 cngine, 5-speed gearbox, 9 00 x 20 tyre equipment.

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1958 BEDFORD 300-cu-in, diesel engine, body 6wheel platform truck, double floor, 9.00 x 20
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1957 6-wheeler, 9.00 x 20 12-ply tyres, in excellent

TIPPERS: 1959 BEDFORD 5-ton twin-ram tipper, 12-ft. 6-in.
1955 DOOGE short-wheelbase tipper. P6 diesel engine.
5-speed gearbox, 2-speed axle, good tyre equip-

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Bedford O-type long-wheelbase tipper, single ram

1955 Bedford O-type long-wheelbase tipper, single ram

1955 Bedford O-type long-wheelbase Us-haped all
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951 ALBION 1953 As above.

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1957 BEDFORD 7-ton 300-cu.-in. diesel, long-wheel-base twin-ram tipper, Pilot tipping gear, 9:00 tyres.

1958 BEDFORD long-wheelbase platform truck, fitted with new 15-ft, body, high-loading board, low mileage, first-class condition, quality tested.
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BOLTON ROAD GARAGE.

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1960 BEDFORD 7-ton J-type, single-speed axie, 1959 october, AUSTIN 7-ton B.M.C. long-wheelbase tipper, steel body, £750.
1959 twin-ram tipper, 2-speed axie, high-sided wooden body, £850.

wooden body, £850. The state of the state of

1956 BEDFORD 7-ton short-wheelbase Mk. II R6
underfloor sever. £375.
1955 BEDFORD 7-ton long-wheelbase R6. Mk. II
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1958 BEDFORD 1-ton long-wheelbase truck with
1953 BEDFORD 7-ton petrol engine long-wheelbase
1955 MORRIS 30-cwt. standard van, petrol engine.

CHOICE of several 12-seater P.S.V. passenger vehicles Bedford and Ford.

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1958 Control.
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A LBION.

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RHOICE of two 1955 ALBION Chieftain all-alloy dropside forward control, 8-ton, long-wheelbase,
1955 ALBION Reiver double-drive, Gardner engine,
forward-control, long-wheelbase, all-alloy body

BEDFORD.

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1950 BEDFORD normal-control petrol three-way lipper, 5-ton.

FORD.

1959 Thames Trader long-wheelbase diesel drop-side truck. 7-ton.
1955 Thames 5-ton long-wheelbase diesel drop-side truck.
1956 FORD Thames Sussex 6-wheel tipper, high sides.

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See the steel higher steel steel from the steel high-rody.

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1955 BEFFORD 5-ton A-type 13-ft. by 18-in. dropsided tipper, P6.
1955 BEFFORD 5-ton A-type 12-ft. by 2-ft, sited
hed-sided tipper, perod.
1954 in-de-sided tipper, perod.
1955 COMMER Q4 P6 9-ft, by 3-ft. timber dropsided tipper, 1953 sided tipper.
1958 47t. timber drop1958 47t. timber fixed-sided tipper. air brakes.
1957 cOMMER TS3 13-ft. by 3-ft. timber drop1957 cOMMER TS3 12-ft. by 3-ft. timber drop1957 cOMMER TS3 12-ft. by 3-ft. timber drop1957 dod tipper.
1955 DODGE 7-ton R6 14-ft. by 4-ft. timber fixed1955 ded tipper. 1955 BODGE Toon R6 14-ft. by 4-ft. timber hashed lipper.

1958 DODGE T-ton R6 with Boys third aske 15-ft. timber fase-sided tipper.

1958 FORD 5-ton H.D. 6D 6-cu-3-d, steel drop1958 LEYLAND Comet forward control, short wheelbase, filted with Boys third aske, 15-ft. 6-in. by 4-ft. steel fixed-sided tipper.

21 LAND Comet medium-wheelbase 14-ft, by 4-ft. steel fixed-sided tipper, with 18-in. alloy extensions. alloy extensions NO more medium-wheelbase 14-ft, by 1955 LEYLAND Comet medium-wheelbase 14-ft, by 1955 LEYLAND Comet medium-wheelbase 14-ft, by 1957 LEYLAND Comet short wheelbase 14-ft by 1957 Primrose third axle, 16-ft, by 4-ft, timber fixed

### PLATFORM.

1956 ALBION Reiver, 22-ft. timber platform. 1955 ALBION Reiver, 22-ft. timber platform.

1958 ALBION Chieftain, CH3 model, 16-ft. 6-in. 1958 ALBION Chieftain, 18-ft, timber drop side.

LEYLAND Comer forward-control medium-wheelbase 16-ft. 6-in. alloy flat.

1953 LEYLAND Comer normal-control medium-wheelbase 16-ft. 6-in. timber flat.

1958 BEDFORD 7-ton 300 diesel 18-ft. 6-in. timber 1730 dronside. 1958 BEDFORD 7-ton 300 diesel 16-ft, 6-in, timber dronside. 1957 BEDFORD 7-ton 300 diesel 16-ft, 6-in, timber 956 BEDFORD 7-ton R6 16-ft. timber flat.

956 BEDFORD 5-ton P6 16-ft. timber flat 1954 BEDFORD 7-ton petrol 16-ft. 6-in. timber flat

1954 BEFFORD 7-ton petrol 15-ft. bin, timber flat.
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1957 A.E.C. Mercury with Eaton Hendrickson third
2052 A.E.C. Mercury in 1952 Left. 3-in. timber drop-side.
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1956 COMMER TS3R long-wheelbase drop-side
1958 AUSTN Gipsy, petrol.
1955 LAND ROYER, short wheelbase, petrol.

June 2, 1961-THE COMMERCIAL MOTOR 101

Used Goods Vehicles (contd.)

PRICE'S (EARL SHILTON), LTD.

ATKINSON AND SEDDON DISTRIBUTORS.

TIPPERS.

NEW COMMER-YORK 6-wheeler TS3 tipper, air brakes, 9.00 x 20 tyres, 5-speed box, fitted twin-ram tipping and new bulk box 50 vyrk 6-wheeler, 9.00 x 20 tyres, 1 twin-ram gear and new bulk body. NEW DODGE-YORK 6-wheeler tipper, 375 Leyland engine, Laton 1850 2-speed axie, air brakes, 9.00 x 20 tyres, chassis available 7-14 days, tipping gear and body to suit your requirement. The W COMMER TS3 ton short-wheelbase tipper, air brakes, 9.00 x 20 tyres.

YORK DISTRIBUTORS FOR LEICESTERSHIRE, RUTLAND NORTHANTS.

TRACTORS.

NEW SEDDON heavy-duty tractor, fitted Gardner 6LX neighte, air brakes, reduction axie, ail extras. New FORD Trader 6-cylinder prime mover, Scammelt coupling, Eaton 2-speed axie, rubber rear wings, this machine has been used only for demonstration purposes.

New DODGE tractor, fitted Leyland 375 engine, air brakes, 2-speed axie, early delivery

VANS.

1955-56 FORD Thames 5- and 7-cwt. vans. in good approximately £215 care.

NEW AUSTIN 50-cwt. diesel, in primer.

NEW AUSTIN 12-cwt. van. in primer.

NEW AUSTIN 1-ton A55 vans, choice colours.

NEW COMMER Cob, blue, green.

NEW COMMER Express delivery van, in primer,

1955 SEDDON 3-ton, P4 engine, sound machine,

FLATS AND PLATFORMS.

NEW COMMER TS3 7-ton long-wheelbase chassis and cab, air brakes, 9.00 x 20 tyres, 5-speed box.

NEW FORD Trader 5 108-160 wheelbase, 9.00 x 20 bodies built to suit.

bodies built to suit:

Ni.w DODGE long-wheelbase chassis and cab, most
Mindels in stock or early delivery

1955 - aspect aric, well shod, \$525 o.n.o.

1955 - stock aric, well shod, \$525 o.n.o.

1955 - side, 20-ft, body, £295 o.n.o.

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NEW 26-ft. York with Scammeil hitch, 9.00 x 20 tyres, spare wheel, headdox d, used for demonstration only, would part-exchange for 20-ft. Scammeil hitch on 9.00 x 20 tyres.

DEALERS FOR: AUSTIN, DODGE, FORD, COMMER. KARRIER, LAND ROVER.

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1958 DODGE 7-ton truck, one owner, well tyred, 1959 DODGE 3146Y, 21-ft, platform body, Leyland Comet engine, one owner, in excellent con-

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TWO 1957. DODGE 56-ton long-wheelbase diesel trucks on 8.25 x 20 tyres, one owner. £495 each. NE 1956. BEDFORD 56-ton long-wheelbase diesel truck. 1939. DODGE 56-ton long-wheelbase diesel trucks. ONE 1956. BEDFORD 56-ton long-wheelbase diesel truck. ONE 1956. FORD 4D 45-ton long-wheelbase diesel truck. ONE 1956. FORD 4D 4D 45-ton long-wheelbase diesel truck. ONE 1956. FORD 4D 45-ton long-wheelbase diesel truck. ONE 1956. FORD 1956.

1958 DODGE twin-steer tipping vehicle.

958 GUY long-wheelbase drop-side vehicle. 958 FORD long-wheelbase platform Trader.

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OFFICIAL TECALEMIT AUTOMATIC LUBRICATION FITTING STATION.

NEW VEHICLES IN STOCK FOR

IMMEDIATE DELIVERY.

TWO A.E.C. Mercury chassis and cabs, long-wheelb NE FORD Trader long-wheelbase thasks and cab.

NE FORD Trader long-wheelbase chassis and cab.

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NE FORD Trader long-wheelbase tipper and high-sided body.

NE TROJAN 25-cwt. P4 engine.

Used Goods Vehicles (contd.)

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7-TON COMMER 13-ft. 6-in.-wheelbase chassis-cab, 9.00 x 20 tyres, 5-apped gearboxes and air brakes.

COMMER fractor with Scammell couplings.

COMMER 15-cwt. van.

COMMER 30-cwt. van.

SECOND-HAND vehicles.

COMMER Cob.

1960 BEDFORD 12-15-cwf. van. small mileage. from 1959 FORD Thames 7-ton platform, £695.

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IMMEDIATE DELIVERY.

GUY Warrior light 8-wheeler, 17-ft. 9-in. wheelbase. GUY Otter, 9-ft. 9-in. wheelbase, 4LK 2-speed axle. GUY Warrior, 10-ft. 6-in., 15-ft. 9-in. wheelbase, alternative 375 Leyland or 7.75 A.E.C., ODGE 3164V, complete with tipping gear.

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LLOY underframe platforms, Primrose steer and third axles, Syndromic lubrication systems fitted, painting and lettering, etc: PART-EXCHANGES and hire-purchase arranged.

THE NIGHTINGALE ENGINEERING CO.

A New 10-ton COMMER TS3 S.A.E. tractor.

1960 ATKINSON 8-wheeled platform, Gardner LX engine, excellent condition.
1960 excellent condition.
1960 excellent condition.
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1964 excellent condition.
1965 excellent condition.
1965 engine, clean vehicle.
1965 platform body, ex C-licence operator, one owner, clean vehicle.

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1946 E.R.F. tractor. 7.7 engine, fifth-wheel coupling, good tyres, sound, ex stock:
1954 SENTINEL light 6-wheeler, fitted Gardner 5LW sentine, Jennines coachbuilt cab. 22-61, light alloy platter, poor syres, very clean machine.
New COMMER, poor syres, very clean machine.
New COMMER, 1950 Sentines of the Sentines of t

TILBURY'S (SOTON), LID.,

Used Goods Vehicles (contd.)

CENTRAL STATION, BRIDGE ROAD.

SEDDON DIESEL DISTRIBUTORS.
COMMER-KARRIER MAIN DEALERS (HEAVY).

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1960 FORD Trader 6D 7-ton platform truck with also balco extension, \$0.00 x 20 tyre equipment 20-ft. platform body, very clean vehicle, one owner, choice

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1956 SEDDON diesel 6-yd. tipper, 8.25 x 20 tyre 1955 Calument, one owner, 1955 calument, 1955 calument,

ALWAYS IN STOCK, DIESEL, PETROL VEHICLES FROM £100-£200.

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THE HALE, N.17. Fottenham 7771 (four lines).

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1955, November, AUSTIN forward-control 5-ton diesel boxvan, roller shutter rear end, sile loading roller shutters near and of side, factory reconditioned engine faced, with the side of t

1956 COMMER express delivery van.
1958 BEDFORD 15-cwt. boxvan. also 1956.

1959 BEDFORD Workabus, with upholstered seating, 1959 MORRIS Cowley 10-cwt. boxvan.

AUSTIN, Ford, Rootes Group

VAILABLE for immediate delivery, Ford 15-cwt. van: Trader, 5-ton 6D, 1,650-cu.-ft. Luton van; Commer 15-cwt. boxvan and Commer 30-cwt, super-capacity diesel boxvan.

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1949 ALBION Chiefam. fitted Duramin cab and drop-side body, well tyred, mechanically good-post of the property of the proper

1959 BEDFORD 6-wheeler, York conversion, 30 diesel, 2-speed axic, platform body, immaculate

1955 DODGE 106 P6 platform, good condition.

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1961 Thames 7-cwt. van with passenger seat and heater, £150. Thames 15-cwt. Luton type van, 450 cu. fr. capacity, £650. drop-sided wooden truck, £370.

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A.E.C. Mercury tractor unit, 7.7 engine.
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20 tyres, air brakes, 5-speed gearbox, 7.7

TRADER 6-cu.-yd. Edbro drop-side tipper, 9.00 x 20

USED:-1959 Trader County 6-wheel drop-side body.

1958-1959 Frader 7-ton long-wheelbase chassis-cab CHOICE of Bedford and B.M.C. 7-ton long-wheelbase

1957-1960, all in first-class condition, and guaranteed.
24-HOUR track repair service on the main A6.
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1959 ALBION Clydesdale CD21XLW, 24-ft, platform with straw rick, excellent condition, £1,800, COMMER 153, 13-ft, o-in,-wheelbase, new perform body, clean, £1800, 148 chassis and cab. one owner, very good condition, £1,030, 148 chassis and cab. one owner, very good condition, £1,057, COMMER TS3 long-wheelbase tipper, good order, £550, 1

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1959 BEDFORD Workabus, many extras, one owner, 1959 AUSTIN A35 van. £315.

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PORDS overhaufed. £205
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ERMS, exchanges. Contract hire.

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10-12- and 15-cwt. vans, pick-ups, painted and primer. THAMES caravan conversions, 4-berth, all accessories, immediate delivery, Kenex Carefree and Martin Walter rmobiles.

RADER 75 6D 7½-ton long-wheelbase chassis-cab.

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RADER 6D 7-ton long-wheelbase truck. EARLY deliveries, all models.

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USTIN 2-ton forward-control chassis,cab, T200 petrol, 49-fr. 6-in wheelbase, list.

49-fr. 6-in wheelbase, list.
49-fr. 6-in wheelbase, list.
49-fr. 6-in wheelbase, list.
4-fr. 4-in, wheelbase, list.
4-fr. 4-in, wheelbase, list.
4-fr. 4-in wheelbase, list.
4-fr. 4-in wheelbase, list.

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1960 BEDFORD 10-12-cwt. van. repainted, £330. 1960 30-cwt diesel LDO5 vans, painted blue, choice 1960 of three, from £675.
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28-30 SAINT PETER'S STREET.

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1950
1954
COMMER TS3 7-ton flat truck, clean £300.
1955
BEDFORD R6 7-ton truck, 8.25 x 20 tyres, £295, 1955
Iruck, £190.
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Trucker articulated unit, £550.

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1956 exceptional condition, 4240. et cell petrol truck.

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Used Goods Vehicles (contd.)

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VAUXHALL AND BEDFORD DEALERS.

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AUSTIN 5-ton drop-side trusk, reconditioned engine, good tyres.

1953 A.E.C. 8-wheeler tipper, 24 cu. yd., reconditioned 99 engine, well tyred BELIFORD 1-ton tractor unit, petrol, 5 A.E.

1953 coupling. 1952-1954 BEDFORD 7\_ton short-wheelbase tippers, deset, 12-cu.-yd. alloy body, well tyred, one

SELECTION 1958-59 Ford and Austin 15-cwt. vans. NEW 15-cwt. BEDFORD van.

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HAMES Trader 7-ton 108-in, drop-side and fixed-side ilippers, ex stock,
HAMES Traders, 138-in, and 160-in, chassis-gabs, ex

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1960 FORD articulated unit, dieset.

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A USTIN 6 x 4. all spares available.

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1956 B.M.C. furniture van, 1,400 cu. ft.

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1953 DDDGE 146 R6 19-ft. platform body.
1947 FODEN 1.000-gal, tanker, 6LW engine.
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# BEDFORD HOUSE. CHISWICK HIGH ROAD, CHISWICK, W.4,

1959 BEDFORD standard Utilabrake, 20,000 miles, one owner, in exceptional condition, £410.
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1958 EDFORD A war owner, first-class condition, choice of several, owner, first-class condition, choice of several, owner, first-class from new, 1958 EDFORD 15-cwt. Hawson van, 7,000 miles from new, and the several condition, £550.

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1959 CONMER express delivery van, very good condition 275, and afform lorry, twin rears, 9,000 meters only, absolutely as new 257, 1 G. Ryan (Motors), Lid., Hertford Rd., Barking, Essex, Ripoleway 2,561-2,

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1958 220.

1958 420.

1958 420.

1959 56 deels good tyres. £155.

1956 MORRIS 51-ton petrol drop-side truck, hayrack over the following sood tyres. £155.

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1956 MORRIS 5-ton petrol drop-side truck, recent new engine, good tyres. £250.

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1954 8-wheeler FODEN with reconditioned 6LW Gardner engine, perfect running order, £450, A CORN MOTORS, LTD, 24 Cross Rd., Hanwerth Middx, Phone, Feltham 5888.

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NEW Leyland-Albion chassis in stock

1959 LEYLAND Comet tipper. 1950 FODEN 4-wheel drop-side.

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1950 COMMER 30-cwt. Superpoise van, green, normal control, £150, port of the superpoise van, green, one owner, £295.

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1955 Thames 2-ton 4D van, can be used as mobile workshop, £150.

1960 COMMER 15-cwt. dieset van. blue. £525.

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axle. 20-ft. 20-ft. 20-ft. 11.3-litre engine, 6-speed
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1952 BEDFORD Duple Vega, 33-scater, certificate of fitness 1962.
1953 BEDFORD 37-scater Gurney Nutting, reconditioned engine, certificate of fitness 1963.
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1956 BEDFORD petrol 41-seater Duple, new certificate of cate of fitness.

1955 BEDFORD Planton 36-seater.

1955 COMMER TS3 38-seater, Plaxion, recently fitted with new unit.
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certificate of fitness 1962, choice of three, price 2950. L.

1952 L. A.E.C. and Leyland Beades. first resistered
full-interry Continental hodies, front-entrance stiding door, centre roof lights. Continental interior racking, strep light-ing, fitted A.E.C. 7.7 diesel engine, recertified last week, certificate of fitness 1965, choice of two, price £750-£800. L.

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1949 So A.E.C. Mark III So-seater high-bridge double-ball, all-metal bodies, fitted Park Royal and Metanus three-seal, all-metal bodies, fitted C. diesel units, crash books, re-moquetted lass year, in immaculate mechanical and body condition, certificate of fitness 1965-64, choice of 20, price 4750.

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DIY double-deckers fitted 1953 Charles Rowe 56-seater high-bridge with metallized top deck, chrome has sliding windows, etc., with late series low-mileage 5LW Gardner engines (under 10,000 miles), used by company operating coastal services for seasonal use only, some remoquetted last year, in super mechanical and bord condition, certificate of fitness 1962-63, price £300-£350.

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A.E.C. Regal Mark III, with full-front Plaxton bulkhead, again seasonal use only, recertified this week to 1995, low mileage, 9.6 diesel engine, in super mechanical 1952. TILLING-STEVENS full-fronted 35-seater control of the 1952 Continental super-again, on the 1952 Continental super-again,

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1950 BRISTOL Harrington half-cab Continental luxury coaches (seasonal use only), fitted late-secries low-mileage Bristol AV9.8 diesel engines (15,000 miles only), in immaculate mechanical and body condition, certificates of fitness 1965-64, choice of six, price £450-£500.

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1948 - B. LEYLAND PSIs, fitted 33-seater Burlingham
Seating, fitted lute-series PSI 7.4 disest entities, certificates
of fitness 1962-61, choice of six, price £250-£301.

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NEW BEDFORD SB1 diesel, 5-speed gearbox. Duple body, red interior linshed in cream, immediate

1960, December, TROJAN 13-seater fuxury coach as new, low mileage, certificate of fitness December, 1967, £1,350

1959 guarters, heaters, red interior, margon-ivors exterior, choice of two, immaculate vehicles. £3.150.

1959 July, COMMER 153 Duple 41-scatter, 5-speed search of the se

1959 BEDFORD PSV 11-seaters, green-cream exterior certificate of fitness 1966, choice of three, from

1958 BEDFORD Vegas 37-41-seiters, red interior, choice of two, very clean, certificate of fitness 1965, £2,750.

1957 BEDFORD Vegas, 41-seater Duple body, red interior, red-maroon exteriors, heaters, choice

1957 BEDFORD Burlingham 37-seater, green interior, gold-maroon exterior, certificate of fitness 1964

1956 BEDFORD Burlingham 41-seater, red interior grey-blue exterior, certificate of fitness 196

1955 COMMER TS3, fitted factory service recondi-tioned engine, good tyres, autumn inferior, cream-red exterior certificate of fitness September. 1964.

1954 BEDFORD Plaxton 38 seater, red interior, recently retrimmed, green-cream exterior, very clean, certificate of fitness 1964, £1.850.

1952 BEDFORD Vega 33-seater, red interior, heater

1952 BEDFORD Plaxton 33-seater, autumn interior, certificate of fitness 1962, blue-cream exterior,

1952 BEDFORD Vega 36-seater, red interior, red-1952 cream exterior fitted heaters, £1,350, metal 1950 AJMMLER CVD 68D Gurney Nutting 33-exterior, certificate of fitness December, 1962, £75, 1950 DENNIS Lancet 33-seater, full front, certificate of fitness November, 1963, £75.

1949 MAUDSLAY Burlingham 33-seater, good runner,

1949 (ROSSLEY Plaxton 33-seater body, red interior, certificate of filiness June, 1964, £250, 1948 (BEDFORD OB Vista 29-seaters, choice of ECEMBER, 1947, BEDFORD Vista 29-seater, high-back seats, certificate of filines 1962, £295.

1946 BEDFORD OB chassis, fitted 29-seater Harrington body, high-backed seating, one owner

WE usually carry a stock of cheap vehicles suitable for shops and carrying workmen, etc.

A S Plaxton authorized repairers for the south, we offer a good repair service, also painting and trimming, crash jobs pour speciality.

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DRASTIC REDUCTIONS IN ALL MACHINES

NEW A.E.C. Reliance fitted 41-seater Duple Britannia, front entrance, red interior, choice of colours, imme-I from entrance, red interior, choice of colours, immediate delivery.

NEW A.E.C. Reliance fitted 41-seater Duple, centre entrance, red interior, choice of colours.

New A.E.C. Reliance, fitted 41-seater Plaxfon Consort body, red interior, choice of colours.

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New BEDFORD SBI, 41-seater Duple body, red interior, choice of colours.

1959 SBI, 41-seater Duple body, red interior, choice of colours.

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1956 SBI Grey Plaxfon, Duple and the colours of the colours.

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1948 50 PSI, A.E.C., Guy and Maudsiay carrying Sparse parts for all types of passenger vehicles.

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1960 BEDFORD Duple SBI 41-scater, extras include heaters, top sliding windows, plastic headrest covers, wheel discs front and rear, as new condition.

1959 BEDFORD Plaxion SB1 41-scater, Plaxion C-type body. Syndromic chassis lubrication, radio-public address heaters, roof quarter lights, top sliding windows, outstand-ing condition.

1959 BEDFORD Plaxton 41-seater, exterior red and c red moquette. Formica side cas. rgs, top slid ng win plastic headrest covers, wheel discs, low-mileage quality vehicle.

1957 BEDFORD Plaxton 41-scater, exterior ivory with blue-grey metallichrome, Formuca side castings, glass roof quarters, innewung parcel racks, radio-public address, and many other extras, this is a top-quality vehicle ex a well-known Continental touring fleet.

958 BEDFORD Duple 41-seater coaches, exterior ivory and red, seating in red-patterned moquette, many extrastichoice of two top-quality machines.

BIDFORD Plaxton 36-scater certificate of fitnes, exterior ivory and blue-grey metallichrome, ex well-known Continental touring fleet, many extras.

1954 BEDFORD Duple 36-seater, R6 engine, certification of fitness 1964 exterior blue and cream with blue moque seating. Formica side casings beater, a fresh coach.

1951 LEYLAND Royal Tiger-Windover 39-seater coach many extras and very reasonably priced.

1951 A.E.C. Yeares 41-seater, centre entrance fuxury coach bargain.

LEYLAND Harrington 37-seater, ce tificate ness 1963, exterior 2-tone blue, blue moquette.

1955 COMMER Duple 41-seater diesel, certificate of fitness May, 1965, 2-speed rear axle, exterior red and cream, radio, public address, heaters, plastic headrest covers, mechanically very sound indeed and well tyred.

1954 COMMER Plaxton 39-seater, certificate of fitt 1963, reconditioned engine very recently fitted, 2-sp. rear axie, glass roof quarters, Formica xide pan excellent value.

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PART-EXCHANGES WELCOMED. HIRE-PURCHASE FACILITIES FROM 10% DEPOSIT

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NEW 1961 BEDFORD SB1 diesel Plaxton Embassy, Tew 1961 FORD Trader diesel 41-scater Plaxton Embassy, two available, cerified 1968.

1960 59 BEDFORD SB1 diesel 41-seater Duole Super Vega, heater, radio: choice three.
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1959 BEDFORD SB3 petrol 41-seater Burlingham Seaguil, heater, certified 1966.

1957 Seasull, heater, certified 1966.
1958 St BEDFORD SBB petrol 41-water Duple Super
1958 St Decomposition of the St Duple Super Vesa, heaters; choice four.
1958 St COMMER TS3 (Rouse diesel) 41-water
1956 BEDFORD SBB petrol 41-water Yeater Riviera,
1956 BEDFORD SBB petrol 41-weater Burtinahum
1956 Seasull, heater, petrol, certified 1966.
1955 Dalesman luxury coach, choice two, heaters,
1956 COMMER TS3 diesel 39-weater Rurgond,
1955 certified 1965, heater, luxury seating.
1954 CQM Arab (Gardner 6LW) 41-weater Burt insham

1954 GUY Arab (Gardner 6LW) 41-seater. Burl naham Seaguli, heater, choice three, certified 1964. 1954 A.E.C. Reliance (7.75) 41-seater Burlingham Seaguli, heater, radio; choice two.

1954-53 BEDFORD SB petrol 36-33-seater Burling-ham Scaguli, certified 1965-62; choice three, 1954 ham Seazuli, certified 1965-62; choice three.
1953-51 BEDFOND SB (pertoil 33-38-seater Dupte Gurney Nutting, choice several, all certified.
1952 KARRIER-COMMER 14-seater Reading luxury coach exceptionally clean.
1952 Burlingham, certified 1962; choice two.
1953 Burlingham, certified 1963; choice two.
1951 LEYLAND ROYal Tiger 43-seater Metalcraft. heater, certified 1965, luxury seats.
1951 A.E.C. Mark 4 (9.6-lire) 33-seater Windover, heater fitted, certified 1964.

1950-49 BEDFORD Vista (28 h.p. petrol) 29-seater Duple, choice two, certified 1964. HIRE-PURCHASE FACILITIES, EXCHANGES.
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OFFER IMMEDIATE DELIVERY OF THE FOLLOWING

NEW 1961 FORD THAMES DIESEL COACHES.

PLAXION Embassy 41-seater, fitted Persnex quarters formica side panels, heaters, radio and public address interior red moquette, exterior red and seram PLAXION Embassy 41-seater, fitted Persnex quarters 2-tone Formica side panels, heater, radio, etc., interior red patterned moquette, exterior creom. PLAXION Embassy 41-seater, fitted heaters, radio, etc. interior red and fawn moquette, finished in creamprimer.

DUPLE Yeoman 41-seater, fitted Perspex quartets
Formica side panels in walnut, heuters, radio and
public address, interior red moquetre, exterior creum an-

red UPLE Yeoman, di-seater, fitted walnut Formics sed panels, heaters, radio and public address, interior removed to the panels, experience of the promise sed panels, fitters, radio and microphone. Formics side panels, heaters, radio and microphone control grey and red patterned moquette, exterior

Cream.

DUPLE Yeoman 41-scater coaches, with extras amolours to your choice, 3-4 weeks' delivery.

1956 BEDFORD 41-scater full fuxtury Plaston bods
panels, heaters, interior grey and red moquette, in excel
lent condition throughout certificate of fitness 1966.

1956 BEDFORD Surer Vega 41-seater, Furmica slide
being textified with heaters, Formica slide
being textified on the surer vega 41-seater, Intl insury

being textified moquette exterior red and blue, now
being textified.

1955 COMMER TS3, 39-seater full luxury Plaxtor vents, in good, clean condition throughout, certificate of

finnes 1964.

1952 JAEC. 9.6 engine. full-front 39-senter fullin good clean condition throughout, one ower since
new certificate of finness 1962.

1952 BEFFORD Super Vega 37-senter full-luxury
moquette, good clean condition throughout, certificate of
moquette, good clean condition throughout, certificate of

hitness 1962. EENNIS Falcon full-front 33-scater full-luxur 1952. Curney Nutline body. Hitted with baster in 200d. clean condition throughout, certificate of fire 33-scater 1951. Full-luxury. Duple body. fitted beater, Formics ide, panels, good, clean condition throughout, certificate of critical condition throughout, certificate of the condition throughout.

side panels, good clean condition throughout, certificated thems 1866; chine of the condition throughout, certificated 1951 for body, fitter duti-fuxury Harrington dorsal 1951 for body, fitter duti-fuxury Harrington dorsal finished in cream and red, in good, clean condition throughout, certificate of fitness 1961.

1950 BEDFORD Visra 29-seater full-fuxury Duple and red, certificate of fitness 1961.

SEVERAL coaches, suitable for workmen and mobile shops at very reasonable prices.

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THE MILLBURN ORGANIZATION FOR IMMEDIATE DELIVERY

960 BEDFORD Super Vega 41-seater Duple diverse 2-tone grey.
959 REDFORD Super Vega 41-seaters, externo959 BEDFORD Veales 41-seater luxury saloon.

1958 COMMER TS3. Duple 41-scater.
1958 BEDFORD diesel 29-scater Duple, radie demister and etc. land diesel. 40-scater Duple.
1958 BEDFORD Plaston 41-scater, de luxe.

ATKINSON 39-scater Burlingham Seagudi ertificate of finess 1965.

1955 BEDFORD Durle '6-seater, R6 diesel unit certificate of finess 1965.

1951 BEDFORD Durle 33-scater coach.

1951 LEYLAND PS2. Burlingham full-front 33

1946 LEYLAND PDI 56-seater high-bridge double
A Number of LEYLAND PDI and TDS high- and iobridge 56- and 53-seaters, bodies by Alexander an
A Number of A.E.C. 7.7 buses. A Number of A.E.C. 7.7 bises. Burlingham 35-seaters also Leyland TS7 and PS1 31- to 35-seaters.

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WHOSE REPUTATION IS YOUR GUARANTEE. YOUR INQUIRIES AND INSPECTION INVITED MILLBURN MOTORS (PRESTON). LTD.,

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### Used Passenger Vehicles (contd.)

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34 CLEVELAND ROAD, WOLVERHAMPTON.

PASSENGER TRANSPORT SPECIALISTS.

only BEDFORD SBI 41-scatter Duple Super Vega ach, red interior, red and cream exterior, 5-speed

Ocosch, red interior, red and cream exterior, 5-specusearbox.

NE only FORD Thames 41-scater Duple coach, red interior, cream exterior.

FOUR BEDFORD SB1 41-scater Burlingham coaches, finished to your instructions, three weeks delivery.

THREE FORD Thames 41-scater Burlingham coaches, one with 2-speed axie, three weeks delivery.

1960 FORD Trader diesel 41-scater Burlingham coaches, one with 2-speed axie, three weeks delivery.

1959 COMMER Avenger 41-scater Duple coach, Michella X tyres, air brakes, heaters, painted to your instructions, etc., £3,300.

1959 BEDFORD period 41-scater Duple coach, blue and cream exterior, immaculate condition,

1958 BEDFORD SBI 42-seater Duple coach, marking of the period of the per

### 50

DIESEL 33-SEATER HALF-CAB AND 29-SEATER PETROL COACHES AT £150-£500. OR AVAILABLE

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FOR SHORT OR LONG PERIODS.

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ELM GROVE. CROSS STREET, SALE, CHESHIRE.

# COACHES.

1952 DAIMLER Freeline, powered Daimler under-floor engine, 43 full luxury seats, trimmed in autumn tint with brown leather facings, certified May,

1942 MAUDSLAY powered A.E.C. 7.7-litre oil engine, Whitson half-deck type, full fronted, structure of the st

### DOUBLE-DECK.

1944 GUY Arah powered 5LW engine, rebodied 1953 by Northern Counties of Wigan, low-bridge 8 ft. wide, 53 seats in leather, an exceptionally clean and tidy vehicle, certificate of fitness 1963, price

1943-44 GUY Arab, powered SLW engines, bodies by Weymann, 56 seats, certificate December, 1961, and February, 1962, respectively, choice of two,

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NEAR SHEFFIELD. GREAT BRITAIN'S LEADING COACH SPECIALISTS. A SELECTION OF FIRST-CLASS USED VEHICLES AT THE LOWEST PRICES IN THE TRADE.

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### NEW 1961 MODEL COACHES.

IMMEDIATE DELIVERY FROM STOCK

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PEPFORD SB1, pietrol engine, Duple 41-seaster Super year, glasse noof quartern, heater, radio and many other settras, finished red and cream.

DEDFORD SB3, petrol engine, Harrington Crusader 41-seater, glass roof quarters, radio, Formica panels, other extras fitted, finished cream.

DEDFORD SB1, 300 cus. in. oil engine, Harrington panels, radio and other extras, finished cream and red. DEDFORD SB1, 300 cu, in. oil engine, Plaxton 41-seater and other extras fitted, finished cream and red. DEDFORD SB1, 300 cu, in. oil engine, Plaxton and seater se

NEW COACHES FOR IMMEDIATE DELIVERY.

BEDFORD SB1, 300 cu. in. oil engine. 5-speed gearbob or 2-speed axie fitted, mounted with Duple. Plaxton Harrington or Burlingham 41-seater coachwork, finished to instructions.

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A.E.C. Reliance, air brakes, Duple Britannia, frontheaters, walnut plastic panels,
A.E.C. Reliance, air brakes, Plaxton Embassy
ters, heaters, Formica panels, nnished grey.

NEW COACHES FOR IMMEDIATE DELIVERY L EYLAND Leopard chassis, fitted with Duple Britanni Front-entrance 41-seater, glass roof quarters, heaters walnut panels, extras to choice, moquette and exterio colours to order, two only.

COMPREHENSIVE RANGE OF USED OF ALL MAKES AVAILABLE FOR IMMEDIATE DELIVERY. COACHES OF

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NEW 1961 BEDFORD diesel 41-seater Super Vega.

NEW 1961 BEDFORD diesel 41-seater Super Vega, with 5-speed box, red moquette, in primer, imme

delivery.

BEDFORD diesel 41-seater Super Vega, exterior grey-pink, choice of three.

The season of three grey-pink choice of three exterior blue-grey, certificate of litness 1966.

BEDFORD diesel 41-seater, 7-ft, 6-in. Duple super Vega, moquette red, exterior cream-red.

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BEDFORD diesel 41-seater Super Vega.

BEDFORD diesel 41-seater Super Vega.

BEDFORD diesel 41-seater Super Vega.

BEDFORD diesel 41-seater precent vega.

COMMER TH3 36-seater Duple, full front, exterior red-maroon, certificate of fitness 1966.

1965 SEEFIOR Detrol 38-scater Super Vega, exterior blue-cream, certificate of fitness 1964.
1955 exterior blue-cream, certificate of fitness 1964.
1955 exterior blue-cream, certificate of fitness 1964.
1955 exterior ivory-green, certificate of fitness 1964.
1954 exterior petrol 36-scater Super Vega.
1954 exterior certificate of fitness March. 1964.
1954 exterior certificate of fitness March. 1964.
1954 exterior certificate of fitness Vega.
1955 exterior certificate of fitness Vega.
1956 exterior certificate of fitness Vega.
1957 exterior certificate of fitness Vega.
1958 exterior certificate of fitness Vega.
1958 exterior certificate of fitness Vega.
1959 exterior certificate of fitness Vega.
1963.

1952 BEDFORD petrol 37-seater Gurney Nutting, certificate to January,

1952 BEDFORD petrol 33-scater, exterior buff, certificate of fitness December, 1962.
1951 MAUDSLAY A.E.C. oil engine, 33-scater, 1963.
1963.

1963.
1951 BEDFORD petrol 35-seater, exterior red, certifi-cute of finess August, 1961.
1951 BEDFORD petrol 33-seater, exterior green-grey, certificate of finess June, 1961.
1950 COMMER 33-seater, exterior blue-maroon, certi-ficate to May, 1963.

1948
DENNIS 33-seater, Churchill body, exterior cream-blue, certificate of fitness 1963.
DENNIS 35-seater, exterior blue-cream, certificate of fitness 1962.

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NEW 1961 Burlingham 41-scaters. NEW 1961 Plaxion 41-scaters. NEW 1961 Duple 41-scaters.

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1959 BEDFORD Plaxton, quarter lights and many 1959 BEDFORD Duple 41-scater.

1959 BEDFORD Yeates 41-seater.

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1956 COMMER Duple 41-seater. 1955 BEDFORD Burlingham 35-seater.

1954 LEYLAND Tiger Cub 41-seater.
1953 BEDFORD Plaxton 35-seater.
1953 BEDFORD Duple 37-seater.

1952 BEDFORD Plaxton 33-seater.

1951-52 BEDFORD Duple 33-seater, choice of three 1951 Mark IV A.E.C. Harrington 41-scater.

we are now taking orders and finishing instructions for  $\mathbf{E}^{\mathsf{arly}}\mathbf{D}^{\mathsf{elivery}}.$ 

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FINISHING INSTRUCTIONS TAKEN AT YOUR CONVENIENCE AT YOUR OFFICE.

ROBERTSBRIDGE 222-223-224, SUSSEX,

ROBERISBRIDGE 222-223.

New TROJAN 14-seater luxury coaches, diesel engine. 
10 m.p.g., fitted heaters and coach-type seats, £1,475.

10 50 BEDFORD Duple 41-seater, finished in red throughout, certificate of fitness 1966, £2,950.

10 57 BEDFORD Duple 41-seater luxury coach, this vehicle is unmarked mide and out, £2,550.

10 54 SENTINEL diesel Burlingham 41-seater luxury coach, this vehicle is unmarked mide and out, £2,550.

10 54 SENTINEL diesel Burlingham 41-seater luxury coach, engine the strength of the seater luxury coach, engine tyres, certificate of fitness 1964, £2,450.

10 54 A.E.C. underfloor 41-seater luxury coach, engine tyres all round, £2,550.

10 55 BEDFORD 35-seater Yeate, fitted with heater in red and readio, tyres all in good condition, finished in red and readio, tyres all in good condition, finished in red and readio, tyres all in good condition, finished in red and readio, tyres all in good condition, finished in red and readio, tyres all in good condition, finished in red and readio, tyres all in good condition, finished in red and readio, tyres all in good condition, finished in red and readio. Comet 33-seater Marrington, being

price 1.49%.

1950 LEYLAND Comet 33-seater Harrington, being prepared for sale now, £595.

1951 -2 BEDFORD Duple 33-seater, excellent condition, choice of two from £950.

348 all with Ru Duple 23-seater, choice of three, and with Ru Duple 24-seater, choice of the £25, and with Ru Duple 24-seater, choice of three first first course for £25, below 10.000 miles only, £975.

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WE are also taking finishing instructions for the front-entrance Bedford Yeates—in both full luxury and service bus form; contact us now for a demonstration. FOR everything to do with coaches write, phone or call

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BEDFORD potrol 41-seater Duple Super Vega, discs, exterior lights, tubular mesh racks, heater, wheel discs, exterior red and grey, interior red moquette with fawn relief, certificates of fitness 1964.

1950 BEDFORD petrol 41-seater Duple Super Vega, spot, certificates of fitness 1966, choice of several 1951, per 1961, per 1962, per 1964, per 19

USED:-

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Phone. Stratford-on-Avon 4242 (15 lines).

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NEW and unregistered 1961 BEDFORD 41-scater Super Vega, 300 cu. in. diesel engine, 2-speed anie, quart lights, tubular mesh racks. Formica to waist, heater radio, speech amplification, extra spot lisht, wheel discenterior red and fawn, interior red moquette with reguled.

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MANY other second-hand coaches of various types to DART-EXCHANGES and guaranteed H.P. facilities, 911-154

953 35-seater BEDFORD Burlingham. 951 33-seater BEDFORD Duple. 951 41-seater LEYLAND Royal Tiger, Plaxton 1951 37-seater A.E.C. Burlingham.

955 36-seater BEDFORD Burlingham.

1959 41-seater BEDFORD Duple, choice of two 1958 41-seater COMMER TS3 Dupte. 1957 37-seater BEDFORD Burlingham.

NEW 1961 FORD DUPLES AVAILABLE FOR IMMEDIATE DELIVERY.

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he above vehicles carry our three months' guar n-and are fitted with good serviceable or new FRANK COWLEY,

1949 3.5 w engines, all in very lovely order and condition 235 etch.

2948 certified 1962-63 etch.

Bristot. 35-seater service coaches with Daininer diesel engines, very clean and certified 1962-63. 8320 each.

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4. E. C. engines and full are brakes, high and low bridge, all certified 1962-63 and ready for immediate service. 8295-8399 each.

EVLAND. A wonderful fleet of high-bridge double-deckers, in superb condition throughout, 1950-51 bodes, immaculate, all certified 295 each.

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1949 35-seater GUY service coaches, fitted Gardner and 51.W engines, all in very lovely order and

1949 LEYLAND OPS1 35-seater service buses, excep-and ready for immediate work. 4325 each. 1947-48-49 LEYLAND Super PS1 bus and coach dual purpose machines. all these vehicles are exceptionally clean and have been religiously maintained. all filled with new or guaranteed service batteries. 4375

1900.

SENTINEL underfloor diesel-engined full luxury coach, in immaculate condition throughout with force-feed air conditioning. Perspex quarter panels and many extras, this coach is ideal for export is being 33-ft. long and left-hand drive, booster gears, good tyres, etc.

1952 A.E.C. Mark IV luxury coach, finished red and cream, this is a genuine 1952 machine with underfloor engine, 39 seats, certified June, 1962.

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ACTUALLY IN STOCK AND READY FOR IMMEDIATE SERVICE.

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1954 38-seater BEDFORD Duple, square motor, new engine, new sho k absorbers, new tyres, all fitted late 1950, radio and speech ambilification, wheel discs all round, certificate of fitness good, blue and grey. The state of the stat Used Passenger Vehicles (contd.)

DISPATCH MOTORS. 256 BOROUGH HIGH STREET, S.E.I.

ALF MOSELEY, LTD., FORD THAMES P.S.V. DEALERS.

1960 FORD Thames Duple Yeoman 41-seater, blue interior, hearers, Formica casinas, etc., exterior two shades of blue, 43.54.

1958 COMMER TS3 Duple 41-seater, seeting floral monguette, hearers, etc., exterior mainly cream with red relief, smart and attractive, £2,850.

1956 BEDFORD Plaxton 41-seater, red interior, with heaters, exterior red and cream, just recertified

1966, £2.485, 1955 Model BEDFORD Duple Super Vega 38-seater red interior, tubular heating. Formica casin panels, exterior cream and maroon, certified November

1951 CROSSLEY Yeates 89-scaler, half-cab coach, and cream, recently recretified December, 1963, a cheap vehicle with large seating capacity, £685.

KNIGHTHORPE ROAD,

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AFTER OFFICE HOURS, 3339

THURGOODS OF WARE.

1957 BEDFORD Vesa (41), petrol, 8-ft. wide, radio, heater, cream and brown, red interior, fitted radio, heater, rear wheel dises, two foglamps, nice condition, certified to 1964, £2,275.

1958 bite tabular seats, top slidine windows, good tyres, privately owned, certified it required, spottless consequence, privately owned, certified it required, spottless consequence.

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BEDFORD Plaxton at-seaser,
1954 beater, dives.
1954 beater, dives.
1954 beater, condition.
1951 condition.
1951 Burlingham 37-seater, good condition.
1951 condition.
1952 Resal Mk, III, 35-seater, certificate of 1731 condition,
1950 A.E.C. Regal Mk. III, 35-seater, certificate of
the finess to 1964 choice of two.
A LSO selection of A.E.C. and Leyland full-fronts and
half-cubs with good certificates of finess.

1960 Thames Duple 41-teater, mileage 17,000, radio, heater, discs, and 2-speed axie.
1960 BEFFORD Duple diesel 41-seater, heater, discs. mileage 21,000.
1960 Thames Burlingham 41-seater, radio, speech.

960 Thames Burlingham heater, discs. Speech, heater, discs. Purale and Plaxtons, 35-38-

RETRIMS and conversions to high-back (all types).

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246 BROMLEY ROAD,

1955 COMMER TS3, certificate of fitness 1965
1952 EDFORD 38-scater, certificate of fitness 1962
1952 CROSSLEY 37-scater Strachan body, certificate of fitness 1962
1954 BEDFORD 29-scater body by Duple.

1947 GUY 35-seaser full-front body by Planton rebodied in 1952 41-SEATER Thames body by Planton, available for immediate delivery.

USED PASSENGER VEHICLES, DAMLER double-decker buses, 5-vilinder Gardner enwies. 2-vear certificates of fitness, ready for meditic service. £59 each.
DAMLER 1955 simple-deck buses, 6-cylinder Gardnerboushout, £275 each. Choice of the excellent condition.
A.E.C. Rezent Mk. III. 96 oil ensines, air brakes.
LELAND los-bridge buses, 2-vear certificates of fitness, tendy for service, immaculate condition, 911-227 KINGSLAND AND SONS (CAMBERWELL), LTD

BEDFORD Vega (39), petrol, exterior blue heater, recently repairted and headrest vectored, cleenty and cream, blue interior, radio speech, electric sood street, etertificate of fitness \$1.3.63, £1.475, 1952, blue to the street of the street, reconditioned centile, new gearhox, reconditioned centile, new gearhox, fit, 6-in, wide, certified \$1.3.63, £1.125, 6-in, wide, certified \$1.3.62, £1.125, second to the street, reconditioned centile, new gearhox, and street, reconditioned centile, reconditioned c PHONE. HARROW 1031. 911-113 1950 June, COMMER Avenger (33), Churchill hodied interior, good tyres and engine, certificate
of fitness 2.6.64, £850;
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1948-7 Vistas, choice of six from £175. BIRD'S COMMERCIAL MOTORS, LTD., BIRMINGHAM ROAD. STRATFORD-ON-AVON Phone 3222-3-4 and 2136. Grams, "Quicksale."

1948 DENNIS Lancet, Yeates 35-seater, certificate of PART-EXCHANGE. HIRE-PURCHASE.

1954 December, COMMER TS3 Plaxton 41-seater, Laton 2-speed, certificate of fitness 1964.
1949 COMMER TS3 Plaxton 31-seater, certificate of fitness 1965.
1949 BEDFORD OB Thurgood 29-seater, uncertified mobile than certificate, suitable for workmen of

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panels. exterior cream and marrows.

1954. (1983) OMMER TS3 Plaston 41-seater, autiumn tint.

1955. riterior with heaters, exterior cream with black relief, certified 1965, £2.35.

1954. BEDPORD Yeates Riviera 36-seater, red.

1959. BEDFORD Duple Super-to-marrow and grey, certified 1964, most affractive. £1.85.

1959. BEDFORD Duple Super-to-marrow and grey, certified 1964, most affractive. £1.85.

1959. A.E.C. Mark IV Plaston 39-seater, attractive ared. £1.850. BEDFORD 41-scatter Duple Super Vega, cream amplification, etc., used on excursions only, certificate of fitness to 1965, choice of two, £2,400.

1953 BeDFORD 35-seater Duple Super Vega, blue of the control of the con

1961 END-OF-SEASON SALE. SPECIAL BARGAINS.

EVENINGS, OLDHAM MAIN 2461. SECOND-HAND COACHES.

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1962. LEYLAND Royal Tiser, Certified late 1962. 1951. Tadio and heaters, £1,100. ALBION Victor, diesel, full-fronted 31-seater coach, £500. ALSO several Bedford Vistas and half-cab coaches.

1964, £3,400.
1959 BEDFORD, Leyland engine, Duple Super Vega
41 seater, £3,300,
1955 A.E.C. Reliance, Burlingham Seagull 37-seater,
radio and heaters, certified 1965, choice of 120, £2.450, BEDFORD. Yeates Riviera 36-seaters, fitted unarier lights, tubular racks, radio, heaters, ertified 1964, £1,650, diesel, Burlingham Seagull 36-seater, certified 1963, £1,650, BEDFORD Plaston Venurer, 36-seater, lift-up were, radio and heaters, certified late 1962.

NEW BEDFORD diesel 5-speed Duple Vega, 41-seater, 1957 A.E.C. Reliance, air brakes, Planton 41-seuter, radio, heaters, immaculate condition, certified

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June 2, 1961—THE COMMERCIAL MOLOR 113 (Supplement)

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1948 A.E.C. 35-seater service saloons, fitted 7.7 diesel engines, excellent mechanical order and general condition.

1948 DENNIS Lancet, 32-34-scater service saloons.
Jow mileage, fitted SLW Gardner engines, first-

class vehicles.

1949 DENNIS Lancet 32-34-seater service saloons.
enaine, certificates of finesa November. 1964.

LEVLAND and Guy double-decker buses, choice of 50, certificates of finesa from 1961 to 1963, prices from

OAK HOUSE, BRUNSWICK STREET, MACCLESFIELD. Phone 4433.

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LEYLAND Royal Tiger Yeates 41-scater, bioe and cream, red interior. Burlingham 37-scater. 1951 LEYLAND Royal Tiger Burlingham 37-scater. 1953 LEYLAND Royal Tiger Burlingham 37-scater. 1953 BEDFORD Duple 35-scater, blue and cream, certificate of filmess 1962 LEYLAND Royal Tiger Harrington 41-scater, domain the missing the scate of the scater of the scater. 1950 LEYLAND Royal Tiger Harrington 41-scater, domain the missing and cream, certificate of filmess 1962.

WE are prepared to submit vehicles with short-term certificates to M.o.T. for recertification at customers' 911-452

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1949 REDFORD 29-seater Vista coach, certificate of finess to 1983.
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1950 COMMER Avenger Whitson 33-scater coach, certificate of fitness to 1964.
1953 BEDFORD Duple 36-seater coach, certificate of fitness to 1964.
1954 BEDFORD Duple 36-seater coach, certificate of fitness to 1964.
1955 BEDFORD Duple 36-seater coach, certificate of fitness to 1964.
1959 BEDFORD Duple 36-seater coach, certificate of fitness to 1964.
1959 BEDFORD Duple 36-seater coach, certificate of fitness to 1964.

# TRIPLEX MOTOR WORKS.

WREXHAM. Phone 3431

### PEARL GARAGES, LTD.

A.E.C. 9.6 33-seater half-cab. 1949. certificate of finness to 1963, £259.

A.E.C. finness to 1963, £259.

DENNIS Lancet 35-seater half-cab. 1947. certificate of fitness to 1964. £165.

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JOHN CHARLTON (BOLTON), LTD., common vehicles and sparen. Bent Street Works, Kearsley, Manchester, Phone, Farnworth 1884. RECONDITIONED and serviceable used radiators for all makes of commercial vehicles. zzz-937

COMMERCIAL VEHICLE SPARES (MORLEY), LTD. 78 Scotchman Lane, Morley Phone, Morley 1847.

### REPAIRERS

CARLTON FORGE for service. Specialists in resetting retempering and strengthening springs 2-day service Edgware Rd. Cricklewood, N.W.2. Gladstone 2242-3-4

### ROAD SPRINGS

MANUFACTURERS and repairers of laminated springs, specialists in heavy-duty and helper springs. Metropolitan Springs, Ltd., 19 Silchester Rd., W.10. Ladbroke 4503. zzz-610

HELPER springs and new heavy-duty main lorry springs. B.B. Sales, Ltd., 88 Clapham Rd., London, S.W.9. Reliance 2512.

## ROAD AND STORAGE TANKS

R OAD and storage tanks of all descriptions for dis-posal. Bridge Motors (Commercial), Ltd., Station Garage, Botley, Southampton. Phone, Botley 2343, ZZZ-699

A.L. types of vehicle and storage tanks, 800 gal, to H. F. A. DOLMAN, 215 North Rd., Southend-on-Sea. 911-238

T WO aluminium 3,500-gal., 7-compartment spirit tanks, Scammell turntable, Carrimore tandem asles on 13.50 x 20 tyres, in good condition, ready for work.

MONKTON MOTORS, LTD., Uzbridge (45574-5), 911-509

### Road and Storage Tanks Wanted

WANTED, 1,500- to 3,000-gal, mobile tar tanker, fitted with spray bar. Box CM087, care of "The Commercial Motor." 911-604

### ROLLER SHUTTERS

SHUTTERS in wood, steel or aluminium, rapid delivery. Taylor's Shutters, Syston, Leicester.

### SAFETY BELTS

DELANEY GALLAY safety belts hold your drivers firmly in their seats and the seats to the floor. Instant-release buckles, approved by the British Safets. Council, Models to fit all types of seats from £2 25. Council, Models to fit all types or seats from Ed.

T. DELANEY AND SONS, LTD., Vulcan Works
Le Edgware Rd., N.W.2. Phone, Gladstone 22011.

ZZZ-738

### SAFETY GLASS

TRIPLEX "fitted while you wait." British Steel Frame Co., Shoreditch 3272-4. See Windscreens. 722-824

TRIPLEX supplied and fitted while you wait. 499
I Neasden Lane, N.W.10. Dollis Hill 7272. Colmore
Rd., S.E.15. New Cross 3856. Rear of 7 Savey Parade.
Enfield 3170. Guildford Place. High St., Taunton 2993.
D. W. Price and Sons, Ltd.

June 1, 1961-THE COMMERCIAL MOTOR 121

### Spare Parts and Supplies (contd.)

### SEATS

SET of 35 high-back seats. Box CM111, care of "The

### Seats Wanted

SURPLUS Bedford or Ford 15-cwt, van seats required urgently. Box CM0815, care of "The Commercial Motor."

### SHOCK ABSORBERS

SORBER ACCESSORIES, LTD., specialists in com-mercial units, reconditioned or supplied. 16a O-len Mews. S.W.7. Fremantle 9323.

WOODHEAD MONROE distributors with promps service. Larkin Forge Ltd., Springfield Rd., Chesham, Bucks, Phone, Chesham 8967 (3 lines), 8902 (2 lines) 913-6659

### SIGN WRITING

SIGN writing on vehicles efficiently carried out at practical pricing. T. Hopkins, Gip 7843 (after 2 p.m.).

### SPEEDOMETERS AND MILEAGE RECORDERS

SPEEDOMETER SUPPLY CO., LTD. Repairs by return. 34 Sheiron St., London, W.C.2. (Extablished 2222-988)

A UTO TEMPO METER CO. Repairs and red exchange speedometers, all types of flexible distocked. 140-2 King's Cross Rd., London, W.C.1. Term

### SPEED RECORDERS

RECORDING speedometers completely chesk vehicle performance and we shall be glad to send details of will show big savings, in fuel, tyres, maintenance, secretary costs, etc. Speedograph, Ltd., Watlington Rd., Cowley, Oxford. Phone. Oxford 78116-7.

### **TARPAULINS**

NEW cotton, duck-flax covers, competitive prices
Garratts, 20 Broomwater West, Teddington Lock 5(1)
222-648

### TIME RECORDERS

SERVIS recorders register automatically the exact running and standing times of vehicles.

EVERY minute of every journey is accounted for clearly on a simple tamper-proof chart.

REDUCTION in running costs follows inevitably when you know the journey facts.

VEHICLES can then be scheduled for journeys and maintenance with maximum efficiency.

IT is a good idea to write for descriptive literature to -

SERVIS RECORDERS, LTD., 19 London Rd., Gloucester, Phone, Gloucester 24125, zzz-0823

### TIPPING GEARS EDBRO B. AND E. TIPPERS. LTD.

BRITAIN'S largest manufacturers of tipping gears and dumper equipment, end- or 3-way tipping gears and bodies in timber or steel, also conversions, hydraulies for farm equipment, etc. Head office and works: Ouebec St. Bolton. Phone. Bolton 62221-5. London Denot 258-264 Goldbawk Rd., W.12. Phone. Shehrerd's Bush 6502.

A UTOREX (LIVERPOOL), LTD., vehicle dismantiers Holmes Lane, Liverpool, 21. Waterloo 2321.

SPENBOROUGH tippers, noner hydraulic handscrew and or 3-way. We manufacture the most comprehensive range, specialists in wood or free bodiestalists from convert your truck into a tipper. Full particulars from Spenborough Eng Co. 2.td., Heckmondwike, Yorks or from Messrs B. B. Sales, Ltd., 88 Clapham Rd., London,

PILOT tipping gear spares. Pull range of parts always in afock at:—
D.B.S. COACHWORKS, LTD., 24a St. Marks, Rd., Ladhroke 0493, 1768.

WELFORD ENGINEERING (OLDBURY), LTD.,

TIPTON.

ex stock, most chassis, Edbro, Telehoist, Pilot, Anthony, Weston, Autolift. Large stocks of spare parts and service pumps always available.

Trade inquiries invited.

TIPTON 2721.

PILOT WORKS, LTD. Hydraulic tipping gears, 3-18 Lons. Specialists in alloy, steel and wooden budies Manchester Rd., Bolton. Phone 22231. London office: 3 Southampton Place, W.C.I. Phone, Chancery 5130 911-738 A59

122 THE COMMERCIAL MOTOR—June 2, 1961 (Supplement)

### Spare Parts and Supplies (contd.)

PILOT tipping gears and exchange pto-pumps from MIDLAND distributors.

BODIBUILT, LTD., 166 Streetly Rd., Erdington, Birm-ingham, 23. Phone, Erd 6909.

COMMERCIAL VEHICLE SPARES (MORLEY), LTD 78 Scotchman Lane, Morley. Phone, Morley 1847.0 911-70

EDBRO tipping gear for Dodge, Ford, Albion, Reiver for immediate delivery. Cottee and Edward Soft-48

### TOW ROPES

HEAVY-DUTY towing ropes, can be used as slings, new in cases, comprising: 8 ft. 4-in. wire rope, spliced and thimbled; 5 ft. 2 in. by 4-in. chain; four 4-in. shackles; two 7-in. hooks, at 42 10s. each, ex works.

E. TREM AND CO., LTD., Bawtry Rd., Finningley, near Doncaster, Phone, Finningley 203-4.

### TYRES AND TUBES

CTUCK tyres and tubeless leakers completely avoided by a time with Tyreprim (read.) anti-adhesive. For covers frozen to untreated rims, apply Coastic (read.) penetrantiubricant. Guaranteed harmless to rubber. From all tubers to the control of the

CLAPTON TYRE SERVICE. Sound part-need tyres. 22 a 6 17. 65c., 22 a 6 10. 80s.; 7.50 a 20. 8.25 a 6 10. 80s.; 7.50 a 20. 80s.; 8.25 a 6 10. 8

36 X 8. 12-ply. £23; 7.50 x 20 Cross Country or civilian tread. 8-ply. £12; 10.50 x 20 remoulds. £11; 7.00 x 16 remoulds. £1. X 11 carriage paid.

W. VASS, LTD., Ampthill, Bedford. Ampthill 3255, 222-924.

Spare Parts and Supplies (contd.)

36 X 8 new. 12-ply. £23; 14-ply. £25; 9.00 x 20 new standard 12-ply. £23 10s.; 14-ply. £25 10s.; 9.00 x 20 Trackgrip 10-ply. £12; carriage paid. THE BRITISH RUBBER CO., Baildon, Yorks. Shipley 55427.

N EW standard-tread tyres: 7,50 x 16 6-ply, £9; 6.25, 6.65, 6.70 x 16 6-ply, £7; 7.00 x 20 L 10-ply, £13; 6.60 c, 6.70 x 16 6-ply, £7; 7.00 x 20 L 10-ply, £13; 6.60 c, 6.70 c

H. MATTHEWS, LTD., 89-97 Stockwell Rd., S.W.9 Phone, Brixton 2026. (Established 55 years.) THE tyre specialists offer among many others the following bargains. Brand-new, unused, 14.00 x 20 remoulds, 12.00 x 20 remoulds, as above, 10.15 x 20 remoulds. Write, phone or call with your requirements.

### Tyres and Tubes Wanted

WANTED, tyres of all types and sizes, spot cash. H. Matthews, Ltd., 92 Stockwell Rd., London, S.W.9. Brixton, 2026.

WANTED immediately for export, 12 12.00 x 20 tyres. CROSSROADS COMMERCIALS, LTD., Gildersome, near Leeds. Morley 4144-5-6. 911-63

### WHEELS

USED UNITS, Whittlefield, Burnley (phone 2262).
All makes and types in stock. zzz-678

BEDFORD, Commer. A.E.C., Ford and most others; also wide-base conversion sets, 20,000 in stock. TURNER AND KNIGHT, Southfield Paddock, Pope's Lanc Ealing, W.5. Ealing 4298. zzz-728

JOHN CHARLTON (BOLTON), LTD., commercial vehicles and spares. Bent Street Works, Kearaley, near Manchenter. Phone, Farnworth 1884.

2,000 Wheels in stock of all types and eizes. Engish and American.

Spare Parts and Supplies (contd.)

CROSSROADS COMMERCIALS, LTD., Giluersome. near Leeds. Morley 4144-5-6. All makes and sizes

COMMERCIAL VEHICLE SPARES (MORLEY), LTD. 78 Scotchman Lane, Morley. Phone, Morley 1847, 911-703

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DARIMAR for scientific welding repairs under Barimar money-back guarantee. Cracked and broken cylinder blocks and heads, cracked and word walvesters smalled blocks and heads, cracked and word walvesters smalled blocks and heads, cracked and word walvesters and least parts, perfectly repaired by Barimar. Speedy delivery and low costs. Barimar House, 22-24 Peterborough Rd. Fulham, London, Sw.6. Renown 2147-8. Night calls, Renown 2148. Grams, Bariquamar, Walgreen. London. Branches at Birmingham, Newcastle upon Type and Glasgow also operating at full blast. 222-750

A NGELL AND WILLIAMS (PECKHAM). LTD., the specialists in welding, repairs to defective crankcase blocks, heads, gearboxes, etc.

TRAFALGAR BRIDGE WORKS, Summer Ref. London, S. E.1.5. Rodney 3559.

### WHEELBASE EXTENSIONS

PAICO wheelbase extensions to all popular makes commercial vehicles, including Austin, Beddin Commer, Dodge Ford, Guy. Morris, etc. Baico Paten Ltd., 327-9 High Rd., Chiswick, London, W-4. Chiswick, 2286-7.

CHASSIS DEVELOPMENTS, LTD., Skimpot Ind Estate, Luton 52371, for Bedford wheelbase sions and York third axle conversions.

### WINDSCREENS

PERSPEX cut to aize and pattern. Denny, Ltd., 13 Netherwood Rd., W.14. She 5152, 1426. zzz-657

WINDSCREEN assemblies, half-drops, sliding windows, manufactured alloy brass-steel. Quick frame repairs and reglazing service. British Steel Frame Co., Ltd., 205 Cambridge Heath Rd., London, E.2. Shoreditch 3272-5.

### MISCELLANEOUS ADVERTISEMENTS

### ACCOMMODATION

# CATERING-WEST COUNTRY.

PAIGNION HYDRO HOTEL. The most popular coaching hosselfy in Torbay. 100 bedrooms, all modern amenites. Fully licensed. Ofter accommodation for the commodation of the

### BUSINESSES, PREMISES, OFFICES, ETC.

POR sale—long-established Haulage Business (Ltd. Co.), London, with over 50 tons A and 16 tons B ficences. Metropolitan Area. Write to Box CM0910, care of "The Commercial Motor." 911-380

HAULAGE business for sale, Hmited company, approx. 120 tons A licence and approx. 15 tons contract A licence, consisting of 16 8-wheel bulk tipping vehicles with good normal user. Box CM106, care of "The Comercial Motor."

GARAGE. West Lothian, for sale. Good situation on main road to Kincardine Bridge and very near new caujoment, goodwill, etc. Further particulars from and offers to Campbell and Co., C.A., 2 Melville St. Edinburgh. 3. Phone 4547.

S.W. London. Showroom and office premises on busy main coad, 87-ft, return frontage, 1,700 sq. ft. on ground floor, total area 3,600 sq. ft., 21 years' lease for CHAMBERLAIN AND WILLOWS, 23 Moorgate, E.C.2.
Phone, Metropolitan 8001, 10 lines. 911-17

HAULAGE business for sale, six vehicles (34½ tona) on Mesers. J. and A. Hastle, S.S.C., 43 York Place, Edinburgh. Phone, Wav 7951.

HAULAGE business. Birmingham, comprising of three whicles including 1949 Trader 7-tonner, as new with A licences approx. 10 tons unladen weight most goods, Great Britain, £5,250

Long the Britain, £5,250

Long the Britain, £5,250

Long think the business. Yorkshire area, three lorries with A lacence of the business. Yorkshire area, three lorries with A lacence and the business. West Midlands, five 1957-60

LOUIS DESCRIPTION OF THE STATE OF THE

I multi-wheel long-wheelbase tippers with A heence, reneral goods.

HAULAGE business, North West, consisting of 1959.

Trader 7-ton tipper and Thompsroft diesed 8-10-tonner, each with B licence with very wide user conditions, limited company, £1,950.

HAULAGE business, Sussex, limited company, three modern long-wheelbase tippers with A, B and contract licences, reasonable price.

Saleas available, including North West.

JULLES particulars of the above can be supplied on reduct and some life-purchase available.

WILDE AND BENNETT. LTD.,

HADFIELD, MANCHESTER. AFTER HOURS 2356.

Miscellaneous Advertisements (contd.)

1960 BEDFORD 1,600-cu.-ft. Luton van, 7-ton capa-city, on West Midland open A, good normal

Light City, on West Midinhu open A. Light Company, good normal user.

TWO Ford I rader 6-wheelers on West Midland open A. Himited company, good normal user.

I himited company, good normal user.

I himited company, good normal user.

I himited company, good normal user.

Bedford, B licence, limited company, good normal user.

West Midland area.

BIRMINGHAM COMMERCIAL MOTORS, LTD., 560

BIRMINGHAM COMMERCIAL MOTORS, LTD., 560

Coventry Rd., Birmingham, 10. Phone, Victoria 0437, 911-545.

TO let, single office, all conveniences, adjacent Man-chester Centre, good parking, well-known transport district, ideal for transport offices. Box CM118, care of "The Commercial Motor."

FOR sale owing to health reasons: Coach Hire business, Strood, Kent area.

2 scoaches with bookings; freehold brick-built garage, coaches with bookings; freehold brick-built garage, on x 40 ft.; petrol pump. Box CM117, care of The Commercial Motor.

POR sale, South coast transport fleet 50 ton B licence modern 7-ton tippers, Radius 50 milesi, 29,000. If required, 4 acre yard, pumps and premises, prominent position, principals only, limited company, owners retirang. Box CM:16, care of "The Commercial Motor." 012,5084.

SOUTH-EAST LONDON. Warehouse and distribution depot 20,000 sq. ft. in clear floor space, with no pillars 120 ft. roof span, 24 ft. headroom, large open concrete yard of 30,000 sq. ft., excellent loading for large vehicles, additional garage and office buildings if required, to be let on lease. Chamberlain and Willows, 23 Moorgate, E.C.2. (Met 800.1).

### Businesses, Premises, Offices, etc., Wanted

PROVINCIAL carriers require transport depot in North or East London, premises must accommodate 20 vehicles with covered space for storage and offices. Frank Willis and Sons (Carriers), Ltd., Wellingboroush, Northants.

WANTED, haulage businesses with ordinary A licenc and B licences in any part of the country, or alto natively we are prepared to sell your business for commission as we have numerous clients on our books.

WILDE AND BENNETT, LTD. HADFIELD, MANCHESTER.

Phone, Glossop 2902-3, AFTER HOURS 2356,

911-519

### CONTRACT HIRE

### Miscellaneous Advertisements (contd.)

BULK tipping loads required, general A licence. Box CM079, care of "The Commercial Motor." 911-256

KELING TRANSPORT, LTD., 78 Traffic St., Derby, have Luton vans available for immediate contract hire. 1,369-2,609 cubic ft. capacity, maximum carrying capacity maximum carrying capacity maximum carrying capacity and state of the contract of the contract of the capacity of the contract of the capacity of the capacity

### CONVERSIONS

HENDYS FOR FORD.

BRITAIN'S FIRST FORD DEALER.

DIESEL 4D AND 6D ENGINES WITH REAR-END CONVERSIONS AT LOW COST.

LET US QUOTE YOU.

PERCY HENDY, LTD.

SOUTHAMPTON 28331 (EIGHT LINES).

### FORK-LIFT TRUCKS

MOBILIFT 1.500-lb.-capacity fork-lifts, single-cylinder air-cooled engines, good working order, £240. W. WASS, LTD., Ampihili, Bediord. Ampihili 3255, zzz-815

4,000 LB. Coventry Climax diesel fork-lift truck, pneumatics. 12-ft. lift, overhauled. East Anglian Plant Hire, Ltd., Harborough Rd., Brixworth, Northam.ston. Phone, Brixworth 288. 913-6064

We always have for sale at least one Coventry Climax or elimilar diesel fork-lift truck, 9- or 12-ft, lift, which has been completely overhauled through our organization repained manufacturer's colours, test certificate and covered by three months' written guarantee.

PRICES FROM £1,250 EX WORKS.

# MATHEW BROTHERS,

87 BEDDINGTON LANE, CROYDON, SURREY, Phone, Tho 3402 (five lines).

CONTRACT HIRE

AND ROYERS, light vans available on contract hire, Apply for terms.

OOMBS COMMERCIALS (GUILDFORD). LTD., Offer fork-lift trucks for immediate of disposal, subject to prior committal.

On Roys forth (14,000 lb., capacity, 10-ft, lift, on pneumatics, perfect order, £1,50.)

Portsmouth Rd., Guildford, Surrey, Phone, Guildford, Surrey, Phone,

# Miscellaneous Advertisements (contd.)

### INSURANCE

PAUL CHILDS, LTD insurance specialists. See our displayed advertisement on page 82. 911-631

### MISCELLANEOUS

HEADLAMF buibs. Osyam Philips and Lucas. 24v. 60w. d.c., also Lucas transverse pre-focus bulbs. 24v., 38 and 38w. Lots of 50. Is. each. Cropper. 2 Breeze still, Liverpool. 9.

1950 ALBION decker, 56 seats, certificate of fitness 1963, price £185. Used diesel engines, Leyland. Albion, A.E.C., we invite inquiries for full particulars. Tiger Conches, Dewshi'l Garage, Salsburgh. Phone, Salsburgh 242.

### SITUATIONS VACANT

A N.I.M.L. City and Guilds, A.M.I.Mech.E. etc. on "No pass, no fee" terms Over 90% successes. For details ground from the control of the control diesel, aero. mechanical ensineering, etc., write for 1.48-page handbook free. B.I.E.T. (Dept. 725), 29 Wright's Lane, London, W.8.

EXCELLENT OPPORTUNITY FOR A

TOP GRADE MOTOR MECHANIC.

He must be fully conversant with all types of vehicles with emphasis on high quality cars. This is a works staff position in the North West London area with pension scheme and Iuli welfare

Applications stating age qualifications and experience and salary expected to

### Box CM103

CARE OF "THE COMMERCIAL MOTOR"

REPRESENTATIVE required to operate from new sales of office being opened in Newcasile by national distributors of bulk-handling vehicle equipment, first-class sales potential, excellent future assured for right applicant, car supplied, pension scheme. Box CM108. care of "The Commercial Motor."

Stamford Hill 8444.

COMMERCIAL vehicle salesman. London Bedford main man; good flat rate plus generous commission. Write supplied, pension scheme. Box CM108. care of "The Commercial Motor."

911-6067

### Miscellaneous Advertisements (contd.)

CAR and commercial salesman required for Vauxhall-Bedford main dealer Central London Good prospects. Box 520 Aldridge Advertising 1 Whitefriars 51, E.C.4. 913-6061

DIESEL fuel pump filters required Phone Paddington 912-6035

DEPOT foreman required for maintenance and organization of such a feet. Please feely stating age, experience and salary required Box CMI011, care of "The Commercial Motor" 912-6073

### DUPLE MOTOR BODIES. L.TD.

EDGWARE ROAD.

THE HYDE, LONDON, N.W.9.

URGENTLY REQUIRE

FULLY EXPERIENCED SENIOR

P.S.V. DRAUGHTSMEN

FOR LUXURY COACHWORK.

These appointments offer good scope and prospects for Draughtsmen with initiative and ambition.

THE PERSONNEL MANAGER.

COACH hire traffic manager required. £20 per week. House available, near London. Box CM0914, care of "The Commercial Motor."

GENERAL manager required for a transport company in the West Riding of Yorkshire. Only persons with APPLICANT must be canable of complete control and management of office and traffic, invoicing, etc. All correspondence will be treated with the stricted confidence. All staff notified. Box CM14s, care of The Commercial Motor.

"The Commercial Property of the Commercial Property of the Commercial Property of advancement within expanding organization as a first step to managerial position. Write Box CM115, care of "The Commercial Motor" 911-322

EXPERIENCED commercial vehicle salesman required by Vaushall-Bedford main dealers. Coaches and Components, Ltd., 92-94 Stamford Hill, London, N.16, Stamford Hill 8444.

Jone 2, 1961-THE COMMERCIAL MOTOR 123

Miscellaneous Advertisements (contd.)

STOREMAN required in Scotland.
STOREMAN required, experienced, with knowledge
Cardex accounts and heavy commercial whiche parts.
References essential. Position is responsible one with
good prospects. Box CM000 care of "The Commercial
Motor."

JUNIOR Salesman required for Dodge distributors in Croydon area. Tho 3473-4. 911-549

SALESMAN wanted for second-hand only commercial vehicles sales, some experience required, age immaterial. Box CM119, care of "The Commercial Motor." 911-494

Box CM119, care of "The Commercial Programs of the Commercial Programs of t

COMMERCIAL Representative to develop retail sale, London, Home Counties, main distributor, marketing special Luton bodies on B.M.C., chassis, excellent prospects, promotion, salary, commission, pension, etc. Box CM113, care of "The Commercial Motor," 911-128

### STORAGE AND DISTRIBUTION

LENHAM STORAGE CO., LTD., near Maidstone, Kent. Southern England's foremost warehouse, capacity 3½ million ou, ft. For storage and daily distribution of all classes of commodities by own covered transport throughout, Kent, Surrey, Sussex and Hants. Phone. Lenham 441 five lines)

COVERED and uncovered storage facilities available in East London area collection and redistribution as required. Phone, Maryland 8558.

### TENDERS

BOROUGH OF SLOUGH.

TENDERS ARE INVITED FOR THE SUPPLY AND DELIVERY OF THE FOLLOWING VEHICLES:

- (a) TWO COMMER COB LIGHT VANS.
  (b) ONE KARRIER BANTAM 2-TON LORRY.
  (c) ONE KARRIER 4-TON LORRY.
  (d) ONE KARRIER 5-TON LORRY.
  (e) ONE KARRIER TWIN-CAB LORRY.

Allowances should be included in the Tenders for Items (a) of two Bradford wans, and for Items (b), (c), (d) and (c) of four Karrier lories, which must be taken in part-exchange. These vehicles can be inspected by arrangement.

Forms of Tender and Specifications may be obtained from the Borough Engineer. Town Hall, Slough, Bucket and Liter than 1 north, Wednesday exclude provided not Council does not bind itself to accept the lowest or any Council does not bind itself to accept the lowest or any control of the council does not bind itself to accept the lowest or any council does not bind itself to accept the lowest or any council does not bind itself to accept the lowest or any council does not bind itself to accept the lowest or any council does not bind itself to accept the lowest or any council does not bind itself to accept the lowest or any council does not bind itself to accept the lowest or any council does not bind itself to accept the lowest or any council does not be accepted to accept the lowest or any council does not be accepted to accept the lowest or any council does not be accepted to accept the lowest or any council does not be accepted to accept the lowest or any council does not be accepted to accept the lowest or accepted to accepted the lowest or accepted to accepted the lowe

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### CLASSIFIED ADVERTISEMENT ORDER **FORM**

COMMERCIAL MOTOR

Bowling Green Lane, London, E.C.1

UNDER THE HEADING OF.....

Rate 11d. per word (minimum 12 words 11/-) 

Box Numbers: allow 4 extra words plus 1/- registration fee Press Time: 10 a.m. Tuesday.

						Min.
11/11	12/10	13/9	14/8	15/7	16/6	/
17/5	18/4	19/3	20/2	21/1	22/-	
22/11	23/10	24/9	25/8	26/7	27/6	
28/5	29/4	30/3	31/2	32/1	33/-	

\* Please use BLOCK letters throughout. Name and address, if to be used in the advertisement, must be included above and paid for.

NAME :\_

ADDRESS:

REMITTANCE ENCLOSED FOR......

Remittances should be crossed and ma payable to TEMPLE PRESS LIMITED.

SIGNATURE :\_

### Miscellaneous Advertisements (contd.)

BOROUGH OF WEYMOUTH AND

MELCOMBE REGIS.

TENDERS ARE INVITED FOR THE SUPPLY OF THE FOLLOWING:-

ONE DIESEL ENGINED COMPACTION TYPE REFUSE COLLECTING VEHICLE.

ONE DIESEL ENGINED ROAD SWEEPER-COLLECTOR.

TWO DIESEL ENGINED 3-TON TIPPING LORRIES.

Details of requirements may be obtained from the Borough Engineer, Town Bridge House, Weymouth, Tenders to be sent to the undersigned in plain sealed envelopes marked "Tender for Vehicles" not tater than Monday June 19, 1961.

The Corporation do not bind themselves to accept the lowest or any tender.

Municipal Offices, Weymouth, May, 1961. E. J. JONES. Town Clerk

### BOROUGH OF SOUTHGATE

REFUSE COLLECTION VEHICLE

THE COUNCIL INVITE TENDERS FOR THE SUPPLY AND DELIVERY OF

ONE NEW COMPRESSION-TYPE

REFUSE COLLECTION VEHICLE

OF APPROXIMATELY 25 CU. YD. EFFECTIVE CAPACITY.

Form of tender may be obtained from the Borough Engineer and Surveyor, and should be returned to reach the understand not later than moon on Thursday June 29, 1961.

GORDON H. TAYLOR. Town Clerk.

Town Hall, Palmers Green, London, N.13.

911-338

CHESTERFIELD CORPORATION TRANSPORT DEPARTMENT

HAVE FOR DISPOSAL

FOUR LEYLAND THAN PD1

LOW-BRIDGE DOUBLE-DECKER OMNIBUSES, 1946-1947, WITH ALL-METAL 53-SEATER BODIES.

All with current certificates of fitness, licensed and in good running order.

Further particulars on application and inspection by

Offers in writing for one or more of these vehicles endorsed "Second-hand Motor Buses," to be delivered by Monday, June 26, 1961, to The General Manager, Chesterfield Corporation Transport Department, Thornfield Depot, Sheffield Road, Chesterfield.

Phone 3421, 3422. 912-6082

Miscellaneous Advertisements (contd.)

ORPINGTON URBAN DISTRICT COUNCIL.

# SUPPLY OF NEW VEHICLES.

TENDERS ARE INVITED FOR THE SUPPLY AND DELIVERY OF THE FOLLOWING NEW VEHICLES:--

(a) ONE DENNIS 800-GAL DIESEL CESSPOOL EMPTYING VEHICLE WITH GULLY EMPTIER FITMENTS.
(b) ONE BEDFORD 3-TON DIESEL LORRY. A 1947 DENNIS 3-TON LORRY IS TO BE TAKEN IN PART-EXCHANGE.
(c) ONE BEDFORD 10-CWT PETROL VAN. A 1955 B.S.A. MOTORCYCLE IS TO BE TAKEN IN PART-EXCHANGE.

Full specifications and forms of tender may be obtained from me.

Closing date for the receipt of tenders is 9 a.m. or Saturday, June 10, 1961, The Council does not bind itself to accept the lowest or any tender.

L. W. FREEMAN.

Civic Offices, The Walnuts, High Street, Orpington, Kent, May 19, 1961. 911-18

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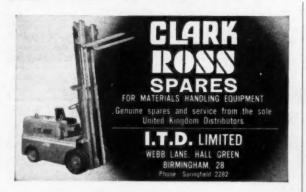
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